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Note that this service manual is "alive". Always check the Boule support site for updates and read section 1.1 and 1.2 first.

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web c the nut may need to be slightly tightened or loosened to meet the required end play d rotated counterclockwise against the retainer nut e use a hammer and staking tool to stake the stake washer to the spindle nut in three positions conventional wheel end systems initial adjusting nut torque a final adjusting nut torque c spindle thread

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web to place the nut on the spindle or tighten or loosen the nut on the spindle while the keeper is installed inside the nut
doing so may deform the keeper and allow the nut to unthread during operation spindle thread damage could also occur
leaving the axle unusable do not bend or manipulate keyway tang in any way

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web the spindle nut system if the locking device can not be engaged advance the spindle nut until the lock can be engaged
double jam nut systems torque the inner spindle nut to 300 ft lbs while rotating the hub advance the inner nut as necessary
to engage the locking ring do not back off the spindle nut install the

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any guide or manual i have read shows the last step with some kind of back off depending on nut thread type then actually
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web step 1 bearing lubrication lubricate the wheel bearing with clean lubricant of the same type used in the axle sump or hub assembly step 2 initial adjusting nut torque tighten the adjusting nut to torque of 200 ft lbs while rotating the wheel step 3 initial back off back the adjusting nut off one full turn step 4

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