

SIEMENS PLC INTERVIEW QUESTIONS & ANSWERS

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Do you like to switch your career? Here's our recommendation on the important things to need to prepare for the job interview to achieve your career goals in an easy way. Siemens is the SI unit of conductance. PLC is the controlling system where the tasks are performed, based on its functionality. It is also a software which is programmed to function just like normal PLC. Candidate should have good command on all activities to be done. There is huge demand for jobs related to **Siemens PLC** anywhere. One can check the availability of the job across cities including Mumbai, Delhi, Bangalore, Pune and Hyderabad. Follow **Wisdomjobs** page for **Siemens PLC** job interview questions and answers page to get through your job interview successfully.

1. Question 1. What Are The Various Plc System In Simatic S7 Range ?

Answer :

Siemens has broadly 3 PLC ranges ie Siemens S7 200 , 300 and 400

2. Question 2. What Are The Software Used With Siemens ?

Answer :

- o For S7 200 PLC programming : Microwin
- o For S7 300 and 400 system : Simantic S7 manager
- o The SCADA software used by Siemens is Win CC.
- o Earlier Siemens use to supply COROS LS/B

Programmable Logic Controller (PLC) Interview Questions

3. Question 3. Components Of Siemens S7 300 Series Plc System ?

Answer :

- o CPUs (312 IFM, 313, 314, IFM, 314, 315, 315-2DP, 316-2DP, 318
- o Signal Modules (SM), Digital I/O (SM321/322/323), Analog I/O (SM331/332/334)
- o Function modules (FM) ex Positioning modules, Closed Loop
- o Communication Processor ex CP 342-5 DP for Profibus
- o Interface module – For interconnecting individual racks (IM 360/ 361, IM365 S / R)

4. Question 4. Explain The System Bits Available In S7-200 Plc Special Memory Area ?

Answer :

Special Memory Byte 0 (SM0.0 – SM0.7) provides eight bits that are updated by the S7-200 CPU at the end of each scan cycle. Your program can read the status of these bits and then make decisions based on a bit's value.

Always_On : SM0.0 This bit is always ON.

First_Scan_On : SM0.1 This bit is ON for the first scan cycle only. One use is to call an initialization subroutine.

Retentive_Lost : SM0.2 This bit is turned ON for one scan cycle if retentive data was lost. This bit can be used as either an error memory bit or as a mechanism to invoke a special startup sequence.

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industry best practices problem solving strategies workflow management and communication skills Each section is structured to provide clarity step by step guidance and actionable insights making it easy to focus on your preparation Additionally scenario based questions allow you to practice applying your knowledge in realistic situations ensuring that you can confidently handle complex and unexpected interview questions Designed with job seekers in mind this book emphasizes both knowledge and strategy It helps you understand what interviewers look for how to present your skills effectively and how to demonstrate your value to potential employers Tips on communication problem solving and showcasing your accomplishments are woven throughout the answers allowing you to develop a holistic approach to interview preparation Furthermore this guide is perfect for creating a structured study plan You can divide the questions into categories track your progress and focus on areas where you need improvement The comprehensive nature of the questions ensures that you are prepared for technical assessments behavioral interviews and scenario based discussions By using this book you can reduce anxiety boost confidence and improve your chances of securing your desired position Whether you are preparing for a technical role managerial position or specialized industry specific job this book serves as a one stop resource to help you succeed It is ideal for individuals seeking growth aiming for promotions or exploring new career paths Employers value candidates who are well prepared articulate and demonstrate both technical and soft skills By mastering the questions and answers in this guide you position yourself as a knowledgeable confident and capable candidate Invest in your future and maximize your interview performance with this all inclusive resource With practice and careful study you will gain the confidence to answer even the most challenging questions with clarity and professionalism This book is more than just a collection of questions it is a roadmap to career success skill enhancement and professional growth Take control of your career journey prepare effectively and achieve your professional goals with this essential interview preparation guide Every page is crafted to ensure that you are ready for your next interview fully equipped to impress hiring managers and well prepared to advance in your career

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