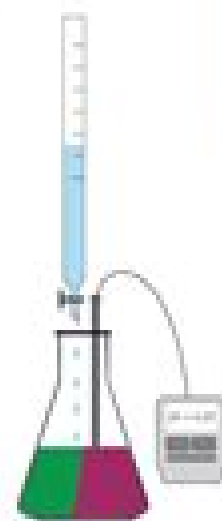
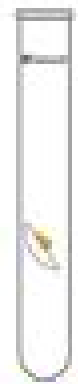
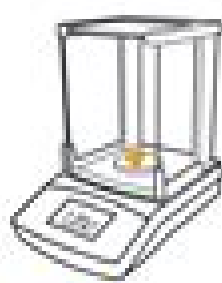
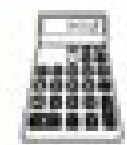


Kjeldahl Analysis for Nitrogen and Protein



- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

1. Weighing in sample on N free paper.
 2. Transfer of sample with weighing boat into digestion tube
 3. Addition of salt to raise boiling point and as catalyst, e.g. KJELCAT Cu
 4. Addition of sulphuric acid
 5. Digestion at boiling point, for about 60 to 180 minutes
 $C_xH_yN_z + H_2SO_4 \longrightarrow H_2CO_3 + \frac{y}{2} H_2O + \frac{z}{2} (NH_4)_2SO_4$ (solid)
 6. Dilution of sample solution with water to prevent strong reactions by following addition of caustic soda. This can be done automatically in some VAPODEST steam distillation units.

7. Addition of caustic soda to release ammonia, today this is done automatically in modern steam distillation units like VAPODEST $NH_4^+ + OH^- \longrightarrow NH_3 \uparrow + H_2O$
 8. Separation of ammonia by steam distillation and trapping the condensed ammonia-water solution in boric acid (lial).
 $NH_3 + H_3BO_3 \longrightarrow NH_4^+ + H_2BO_3^-$
 9. Quantitative determination of nitrogen by titration with sulfuric or hydrochloric acid. With direct pH measurement with pH electrode or with pH indicator.
 $NH_4^+ + H_3BO_3 + HCl \longrightarrow NH_4Cl + H_3BO_3$
 10. Calculation

Nitrogen content:

$$\% N = \frac{1.4007 \cdot V \cdot (N - Y)}{E}$$
 V = 10-fold concentration of standard volumetric solution (approximately 0.01 mol/l) or alternatively: sulfuric acid = 0.01 or 0.1 mol/L (0.05 mol/L) or 0.25 mol/L
 N = Consumption (volumetric standard solution sample) (ml)
 Y = Consumption (volumetric standard solution blank) (ml)
 E = Weight (g)

Calculation protein content:

$$\% \text{ Crude protein} = \% N \cdot PP$$
 PP = Protein factor (conversion factor N to protein)
Examples of protein factors

Sample	Protein factor (PP)
Casein	6.25
Albumin	6.25
Gelatin	5.7
Glutamine	5.7
Protein extract	5.7
Protein concentrate	5.7
Protein powder	5.7
Protein meal	5.7
Protein cake	5.7
Protein oil	5.7
Protein meal	5.7
Protein cake	5.7
Protein oil	5.7

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Formulating, Packaging, and Marketing of Natural Cosmetic Products Nava Dayan, Lambros Kromidas, 2011-06-15
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1. Understanding the eBook Kjeldahl Nitrogen Analysis As A Reference Method For
 - The Rise of Digital Reading Kjeldahl Nitrogen Analysis As A Reference Method For
 - Advantages of eBooks Over Traditional Books
2. Identifying Kjeldahl Nitrogen Analysis As A Reference Method For
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kjeldahl Nitrogen Analysis As A Reference Method For
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kjeldahl Nitrogen Analysis As A Reference Method For

- Personalized Recommendations
 - Kjeldahl Nitrogen Analysis As A Reference Method For User Reviews and Ratings
 - Kjeldahl Nitrogen Analysis As A Reference Method For and Bestseller Lists
5. Accessing Kjeldahl Nitrogen Analysis As A Reference Method For Free and Paid eBooks
 - Kjeldahl Nitrogen Analysis As A Reference Method For Public Domain eBooks
 - Kjeldahl Nitrogen Analysis As A Reference Method For eBook Subscription Services
 - Kjeldahl Nitrogen Analysis As A Reference Method For Budget-Friendly Options
 6. Navigating Kjeldahl Nitrogen Analysis As A Reference Method For eBook Formats
 - ePub, PDF, MOBI, and More
 - Kjeldahl Nitrogen Analysis As A Reference Method For Compatibility with Devices
 - Kjeldahl Nitrogen Analysis As A Reference Method For Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kjeldahl Nitrogen Analysis As A Reference Method For
 - Highlighting and Note-Taking Kjeldahl Nitrogen Analysis As A Reference Method For
 - Interactive Elements Kjeldahl Nitrogen Analysis As A Reference Method For
 8. Staying Engaged with Kjeldahl Nitrogen Analysis As A Reference Method For
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kjeldahl Nitrogen Analysis As A Reference Method For
 9. Balancing eBooks and Physical Books Kjeldahl Nitrogen Analysis As A Reference Method For
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kjeldahl Nitrogen Analysis As A Reference Method For
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Kjeldahl Nitrogen Analysis As A Reference Method For
 - Setting Reading Goals Kjeldahl Nitrogen Analysis As A Reference Method For
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Kjeldahl Nitrogen Analysis As A Reference Method For

- Fact-Checking eBook Content of Kjeldahl Nitrogen Analysis As A Reference Method For
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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