

3.2 Allgemeintoleranzen für ebene Stanzteile

Ebene Stanzteile werden ausschließlich aus Flachzeug durch Schneiden (Schere oder Schneidwerkzeug) hergestellt. Schneidverfahren sind in DIN 8588 definiert.

3.2.1 Allgemeintoleranzen für Längenmaße an ebenen Stanzteilen

Die in Tabelle 1 angegebenen Grenzabmaße gelten für alle Längenmaße einschließlich der Durchmessermaße an ebenen Stanzteilen mit Ausnahme von Rundungshalbmessern, für die in Abschnitt 3.2.2 besondere Festlegungen getroffen werden.

Tabelle 1. Grenzabmaße für Längenmaße an ebenen Stanzteilen außer Rundungshalbmessern

Nennmaßbereich	Genauigkeitsgrad	Grenzabmaße für Dickenbereich				
		von 0,1 bis 1	über 1 bis 3	über 3 bis 6	über 6 bis 10	über 10
von 1 bis 6	f	$\pm 0,05$	$\pm 0,08$	$\pm 0,1$	$\pm 0,2$	$\pm 0,4$
	m	$\pm 0,1$	$\pm 0,15$	$\pm 0,2$	$\pm 0,3$	$\pm 0,4$
	g	$\pm 0,2$	$\pm 0,3$	$\pm 0,4$	$\pm 0,6$	$\pm 0,8$
	sg	$\pm 0,5$	$\pm 0,5$	$\pm 0,8$	$\pm 1,2$	$\pm 1,5$
über 6 bis 10	f	$\pm 0,08$	$\pm 0,1$	$\pm 0,15$	$\pm 0,2$	$\pm 0,4$
	m	$\pm 0,15$	$\pm 0,2$	$\pm 0,25$	$\pm 0,4$	$\pm 0,4$
	g	$\pm 0,3$	$\pm 0,4$	$\pm 0,5$	$\pm 0,8$	$\pm 0,8$
	sg	$\pm 0,8$	± 1	± 1	$\pm 1,5$	$\pm 1,5$
über 10 bis 25	f	$\pm 0,1$	$\pm 0,1$	$\pm 0,15$	$\pm 0,2$	$\pm 0,4$
	m	$\pm 0,2$	$\pm 0,25$	$\pm 0,3$	$\pm 0,4$	$\pm 0,6$
	g	$\pm 0,4$	$\pm 0,5$	$\pm 0,6$	$\pm 0,8$	± 1
	sg	± 1	± 1	$\pm 1,5$	$\pm 1,5$	± 2
über 25 bis 63	f	$\pm 0,1$	$\pm 0,15$	$\pm 0,2$	$\pm 0,3$	$\pm 0,4$
	m	$\pm 0,25$	$\pm 0,3$	$\pm 0,4$	$\pm 0,5$	$\pm 0,6$
	g	$\pm 0,5$	$\pm 0,6$	$\pm 0,8$	± 1	$\pm 1,2$
	sg	± 1	± 1	$\pm 1,5$	± 2	± 3
über 63 bis 160	f	$\pm 0,15$	$\pm 0,15$	$\pm 0,2$	$\pm 0,3$	$\pm 0,4$
	m	$\pm 0,3$	$\pm 0,4$	$\pm 0,5$	$\pm 0,6$	$\pm 0,8$
	g	$\pm 0,6$	$\pm 0,8$	± 1	$\pm 1,2$	$\pm 1,6$
	sg	$\pm 1,5$	$\pm 1,5$	± 2	± 3	± 3
über 160 bis 400	f	$\pm 0,2$	$\pm 0,3$	$\pm 0,3$	$\pm 0,4$	$\pm 0,5$
	m	$\pm 0,5$	$\pm 0,6$	$\pm 0,6$	$\pm 0,8$	$\pm 1,0$
	g	± 1	$\pm 1,2$	$\pm 1,2$	$\pm 1,6$	± 2
	sg	$\pm 1,5$	± 2	$\pm 2,5$	± 3	± 3
über 400 bis 1000	f	$\pm 0,4$	$\pm 0,4$	$\pm 0,5$	$\pm 0,5$	$\pm 0,8$
	m	$\pm 0,8$	$\pm 0,8$	± 1	± 1	$\pm 1,5$
	g	$\pm 1,6$	$\pm 1,6$	± 2	± 2	± 3
	sg	$\pm 2,5$	$\pm 2,5$	± 3	± 4	± 4
über 1000 bis 6300	f	$\pm 0,8$	$\pm 0,8$	$\pm 0,8$	± 1	± 1
	m	$\pm 1,2$	$\pm 1,5$	$\pm 1,5$	± 2	± 2
	g	$\pm 2,5$	$\pm 2,5$	± 3	± 4	± 4
	sg	± 4	± 4	± 4	± 4	± 4

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Bernd Klein

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the Bernd Klein text bar.

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Toleranzmanagement im Maschinen- und Fahrzeugbau Bernd Klein, 2012-09-05 Haben die Konstrukteure früher mit Worten auf der Zeichnung vermerkt was zur Herstellung relevant war so müssen heute Fertigungsanmerkungen weltweit verständlich sein Die Inhalte der hierfür geschaffenen DIN EN ISO Normen zu vermitteln ist Ziel dieses Buches

Maschinenelemente 1 Gustav Niemann, Hans Winter, Bernd-Robert Höhn, Karsten Stahl, 2019-09-23 In ihrem Buch Maschinenelemente Band 1 Konstruktion und Berechnung von Verbindungen Lagern Wellen bieten die Autoren Niemann Winter Höhn und Stahl einen optimalen Gesamtüberblick sowie umfassende Detailinformation zu allen relevanten Themen auf dem Gebiet der Maschinenelemente Arbeitsmethoden in der Maschinenkonstruktion Gestaltung und Formgebung Praktische Festigkeitsberechnung Leichtbau Werkstoffe Wärmebehandlung und Oberflächenbehandlung Allgemeines über Normen Toleranzen Passungen und Oberflächen Schweißverbindungen Löt- und kombinierte Maschinenverbindungen Nietverbindungen sowie Durchsetzflansche und Blechform Verbindungen Schraubenverbindungen und

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 Inhalt optimal Hierdurch fungiert das Lehrbuch Maschinenelemente ebenfalls als wertvolles Nachschlagewerk f r
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 Gebiet der Maschinenelemente gibt sowohl einen Gesamt berblick als auch umfassende Detailinformation zu allen relevanten
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 f r Praktiker und Studenten Die vierte Auflage wurde unter Beibehaltung der bew hrten Grundstruktur vollst ndig neu
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 und Betrieb Manuale degli organi delle macchine Gustav Niemann,Hans Winter,Bernd-Robert H hn,2006 **Standards**
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selbstst ndigen Projekt und Abschlussarbeiten dadurch unterst tzt dass anhand eines Praxisbeispiels 3D Drucker die entsprechende Anwendung der Konstruktionsmethodik und des Projektmanagements beschrieben werden *Products and Services Catalogue* ,2001 **Light Alloys** Robert John Hussey,Josephine Wilson,2013-04-17 Light Alloys Directory and Databook is a world wide directory of the properties and suppliers of light alloys used in or proposed for numerous engineering applications Alloys covered will include aluminium alloys magnesium alloys titanium alloys beryllium For the metals considered each section will consist of a short introduction a table comparing basic data and a series of comparison sheets The book will adopt standardised data in order to help the reader in finding and comparing different materials and identifying the required information All comparison sheets are cross referenced so that the user will be able to locate data on a specific product or compare properties easily The book is designed to complement the existing publications on high performance materials **Formeln und Tabellen Grundwissen Technik** Thomas Krist,2013-07-01 Grundlagen der Technik Grundgesetze Formeln Begriffsdefinitionen und Kennwerte sowie Arbeitsrichtlinien man braucht sie nicht nur w hrend der Ausbildung sondern im Berufsleben immer wieder und dann schnell Vom Fachbuch als Handbuch und Nachschlagewerk wird eine ganz bestimmte Ausrichtung und Gestalt gefordert Es soll der heutigen Forderung entsprechen Aufwand und Zeit zu sparen aber trotzdem umfassend und gr ndlich informie ren Es soll verst ndlich und handlich aber vor allem auf dem neuesten Stand sein Die 12 Auflage war wiederum schnell vergriffen F r Verlag und Autor ist das die Best tigung daf r da der eingeschlagene Weg bei der Neugliederung dieses Nachschlagebuches richtig war Die Tabellen bersichten und zahlreichen Bilder erm glichen eine schnelle Unterrichtung ber technisch wissenschaftliche Daten und Fakten Das vorliegende Fachbuch m chte auch mit dieser 13 Auflage den genannten Anforderungen entsprechen Neu aufgenommen wurden die Kapitel 27 Toleranzen und Passungen und Kapitel 29 Numerische Steuerungen Ein detailliertes Inhaltsverzeichnis und ein umfangreiches Stichwortverzeichnis erm glichen es die gesuchten Daten und Informationen schnell zu finden Das ausf hrliche Literaturverzeichnis verweist auf weiterf hrende Fach und Lehrb cher der einzelnen Kapitel Relevante DIN Normbl tter werden in Kapitel 30 aufgefhrt Mit Hinweisen und Zitaten wird besonders die Besch ftigung mit den DIN Normen und deren st ndige Anwendung angestrebt Das Wecken von Verst ndnis f r die gro e Bedeutung der Normen im technisch wissenschaftlichen Bereich wurde als eine der Hauptaufgaben gesehen Weitere Anregungen und Hinweise f r Verbesserungen und Erweiterungen werden dankbar entgegengenommen Allen Mitarbeitern und Beratern geb hrt besonderer Dank **Prontuario básico de fluidos** ROLDÁN VILORIA, JOSÉ,2002-01-01 Esta obra recoge un amplio recopilatorio sobre los fluidos en general tal como se recoge en el ndice de materias tratadas **New Jersey Register** ,2015 **World Translations Index** ,1997 **Asian Sources Electronic Components** ,2004 Steel - A Handbook for Materials Research and Engineering Verein Deutscher Eisenhüttenleute,1991-12-09 For the first time in this work the causal connections between microstructure service properties and areas of application of all important steel grades are described

in detail The properties of any material are determined by its microstructure and the chemical composition of its constituents Steel is a metallic material characterized by the great number of microstructure types which can be systematically produced by alloying with many other elements by hot and cold forming and by heat treatment with a wide range of time temperature characteristics These service properties can be economically matched according to the intended processing and application purposes This two volume handbook is intended for all producers and users of steel It sets out basic principles for steel research and development aimed at creating steel grades that combine new service properties The Pocket List of Railroad Officials ,1924 The World Factbook ,2003

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