

Tabelle 2 — Kunststoff-Formteiltoleranzen als symmetrische Grenzmaße für Größenmaße

Maße in Millimeter

Toleranz- gruppen		Grenzmaße (GA) für Nenngrößenmaßbereiche															
		1 bis 2	> 2 bis 5	> 5 bis 10	> 10 bis 15	> 15 bis 30	> 30 bis 60	> 60 bis 90	> 90 bis 120	> 120 bis 150	> 150 bis 200	> 200 bis 250	> 250 bis 300	> 300 bis 400	> 400 bis 500	> 500 bis 600	> 600 bis 1 000
T01	H	$\pm 0,05$	$\pm 0,04$	$\pm 0,03$	$\pm 0,02$	$\pm 0,02$	$\pm 0,01$	$\pm 0,01$	$\pm 0,01$	—	—	—	—	—	—	—	—
	M	$\pm 0,10$	$\pm 0,08$	$\pm 0,06$	$\pm 0,05$	$\pm 0,04$	$\pm 0,02$	$\pm 0,02$	$\pm 0,02$	—	—	—	—	—	—	—	—
T02	H	$\pm 0,10$	$\pm 0,08$	$\pm 0,06$	$\pm 0,05$	$\pm 0,04$	$\pm 0,03$	$\pm 0,02$	$\pm 0,02$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	—	—
	M	$\pm 0,20$	$\pm 0,16$	$\pm 0,12$	$\pm 0,10$	$\pm 0,08$	$\pm 0,04$	$\pm 0,04$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	$\pm 0,20$	$\pm 0,20$	—	—
T03	H	$\pm 0,20$	$\pm 0,16$	$\pm 0,12$	$\pm 0,10$	$\pm 0,07$	$\pm 0,05$	$\pm 0,04$	$\pm 0,05$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$	$\pm 0,40$	$\pm 0,40$	$\pm 0,40$	$\pm 0,70$
	M	$\pm 0,40$	$\pm 0,32$	$\pm 0,24$	$\pm 0,20$	$\pm 0,16$	$\pm 0,10$	$\pm 0,08$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$	$\pm 0,40$	$\pm 0,80$	$\pm 0,80$	$\pm 0,80$	$\pm 1,60$
T04	H	$\pm 0,30$	$\pm 0,24$	$\pm 0,18$	$\pm 0,16$	$\pm 0,11$	$\pm 0,10$	$\pm 0,08$	$\pm 0,10$	$\pm 0,30$	$\pm 0,30$	$\pm 0,40$	$\pm 0,40$	$\pm 0,80$	$\pm 0,80$	$\pm 1,00$	$\pm 1,50$
	M	$\pm 0,60$	$\pm 0,48$	$\pm 0,36$	$\pm 0,32$	$\pm 0,22$	$\pm 0,16$	$\pm 0,12$	$\pm 0,30$	$\pm 0,30$	$\pm 0,40$	$\pm 0,60$	$\pm 0,60$	$\pm 1,20$	$\pm 1,20$	$\pm 1,50$	$\pm 2,00$
T05	H	$\pm 0,30$	$\pm 0,24$	$\pm 0,18$	$\pm 0,16$	$\pm 0,11$	$\pm 0,10$	$\pm 0,08$	$\pm 0,10$	$\pm 0,30$	$\pm 0,30$	$\pm 0,40$	$\pm 0,40$	$\pm 0,80$	$\pm 1,00$	$\pm 1,00$	$\pm 1,50$
	M	$\pm 0,60$	$\pm 0,48$	$\pm 0,36$	$\pm 0,32$	$\pm 0,22$	$\pm 0,16$	$\pm 0,12$	$\pm 0,30$	$\pm 0,30$	$\pm 0,40$	$\pm 0,60$	$\pm 0,60$	$\pm 1,20$	$\pm 1,40$	$\pm 1,50$	$\pm 2,00$
T06	H	$\pm 0,50$	$\pm 0,40$	$\pm 0,30$	$\pm 0,28$	$\pm 0,20$	$\pm 0,16$	$\pm 0,12$	$\pm 0,16$	$\pm 0,50$	$\pm 0,50$	$\pm 1,00$	$\pm 1,00$	$\pm 1,60$	$\pm 2,00$	$\pm 2,00$	$\pm 3,00$
	M	$\pm 1,00$	$\pm 0,80$	$\pm 0,60$	$\pm 0,56$	$\pm 0,40$	$\pm 0,32$	$\pm 0,24$	$\pm 0,32$	$\pm 0,50$	$\pm 0,50$	$\pm 1,00$	$\pm 1,00$	$\pm 1,60$	$\pm 2,00$	$\pm 2,00$	$\pm 3,00$
T07	H	$\pm 0,60$	$\pm 0,48$	$\pm 0,36$	$\pm 0,32$	$\pm 0,24$	$\pm 0,20$	$\pm 0,16$	$\pm 0,20$	$\pm 1,00$	$\pm 1,00$	$\pm 1,60$	$\pm 1,60$	$\pm 2,50$	$\pm 3,00$	$\pm 4,00$	$\pm 6,00$
	M	$\pm 1,20$	$\pm 0,96$	$\pm 0,72$	$\pm 0,64$	$\pm 0,48$	$\pm 0,40$	$\pm 0,32$	$\pm 0,40$	$\pm 1,00$	$\pm 1,00$	$\pm 1,60$	$\pm 1,60$	$\pm 2,50$	$\pm 3,00$	$\pm 4,00$	$\pm 6,00$
T08	H	$\pm 0,80$	$\pm 0,64$	$\pm 0,48$	$\pm 0,44$	$\pm 0,32$	$\pm 0,28$	$\pm 0,24$	$\pm 0,28$	$\pm 1,60$	$\pm 1,60$	$\pm 2,50$	$\pm 2,50$	$\pm 4,00$	$\pm 5,00$	$\pm 6,00$	$\pm 9,00$
	M	$\pm 1,60$	$\pm 1,28$	$\pm 0,96$	$\pm 0,88$	$\pm 0,64$	$\pm 0,56$	$\pm 0,48$	$\pm 0,56$	$\pm 1,60$	$\pm 1,60$	$\pm 2,50$	$\pm 2,50$	$\pm 4,00$	$\pm 5,00$	$\pm 6,00$	$\pm 9,00$
T09		$\pm 0,50$	$\pm 0,40$	$\pm 0,30$	$\pm 0,28$	$\pm 0,20$	$\pm 0,16$	$\pm 0,12$	$\pm 0,16$	$\pm 0,50$	$\pm 0,50$	$\pm 1,00$	$\pm 1,00$	$\pm 1,60$	$\pm 2,00$	$\pm 2,00$	$\pm 3,00$

ANMERKUNG 1 H: vertauschte Maße, M: nicht vertauschte Maße.

ANMERKUNG 2 Für T09 sind die Differenzen von H- und M-Maßen nicht eintrenen.

ANMERKUNG 3 Als Nenngrößenmaße für Formteilbezeichnungen gelten Toleranzmaße (GS = G). Für Tolerierung des Abstandes paralleler Flächen, die sich nicht direkt gegenüberstehen, sondern zueinander versetzt gegenüber sind, ist als Nenngrößenmaß das 3x-Maß nach 7.2 dieser Norm anzuwenden.

ANMERKUNG 4 Maße unter 1 mm sind über 1 000-mal zu vergrößern.

ANMERKUNG 5 Für Abgrenztoleranzen sind ausschließlich die Grenzmaße für nicht vertauschte Maße zu verwenden.

ANMERKUNG 6 Toleranzen für Materialkanten sind veränderungsfähig.

ANMERKUNG 7 Angabemessungen sind in der Produktdokumentation wie folgt anzugeben. Beispiel: DIN 16742 – T06.

ANMERKUNG 8 Nachweis von Nachweis- oder Plattendübeln siehe Anhang E.

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Advanced Manufacturing and Automation VIII Kesheng Wang, Yi Wang, Jan Ola Strandhagen, Tao Yu, 2018-12-14 This proceeding is a compilation of selected papers from the 8th International Workshop of Advanced Manufacturing and Automation IWAMA 2018 held in Changzhou China on September 25 26 2018 Most of the topics are focusing on novel techniques for manufacturing and automation in Industry 4.0 and smart factory These contributions are vital for maintaining and improving economic development and quality of life The proceeding will assist academic researchers and industrial engineers to implement the concepts and theories of Industry 4.0 in industrial practice in order to effectively respond to the challenges posed by the 4th industrial revolution and smart factory Process-Structure-Properties in Polymer Additive Manufacturing Swee Leong Sing, Wai Yee Yeong, 2021-09-01 Additive manufacturing AM methods have grown and evolved rapidly in recent years AM for polymers is an exciting field and has great potential in transformative and translational research in many fields such as biomedical aerospace and even electronics Current methods for polymer AM include material extrusion material jetting vat polymerisation and powder bed fusion With the promise of more applications detailed understanding of AM from the processability of the feedstock to the relationship between the process structure properties of AM parts has become more critical More research work is needed in material development to widen the choice of materials for polymer additive manufacturing Modelling and simulations of the process will allow the prediction of microstructures and mechanical properties of the fabricated parts while complementing the understanding of the physical phenomena that occurs during the AM processes In this book state of the art reviews and current research are collated which focus on the process structure properties relationships in polymer additive manufacturing **Vstřikování plastů** Zeman Lubomír, 2018-05-14 Technologie vstřikování termoplastu je jednou z nejrozšířenějších technologií zpracování plastu se ziskem v známém napětí při výrobě automobilových kategorií v elektrotechnice elektronice při výrobě spotřebního a sportovního zboží v průmyslu obalů atd. Kniha se snaží komplexně popsat celý proces výroby vstřikovaných termoplastů a to jak v teoretické tak zejména v praktické rovině k rozšíření obecného poznání o výrobě a těch, které jsou nyní publikace navazuje na předchozí vydání z roku 2009 a je určena studentům středních i vysokých škol technologům se zájmem o konstrukci vstřikovacích forem manuálně z oblasti vstřikování termoplastů a i v těch, kde se o tuto technologii zajímají Jednotlivé kapitoly knihy mapují výrobu vstřikovaných termoplastů a zabývají se zejména tímto materiálem po adavky kladení na vstřikování vrhem materiálu vstřikování designem a konstrukcí vstřikování podle základních technologií konstrukce vstřikovaných termoplastů i zachování jejich jakostních a funkčních vlastností vrhem zaformování vstřikování matematickými simulacemi konstrukce a výrobou vstřikovacích forem technologickými parametry vstřikování s využitím technologických parametrů použitých při simulacích o výrobním forem vstřikování kompozitních materiálů technologiemi Rapid Prototypingu hodnocením jakosti a zkoušením vstřikování provozem dílů a opravami forem vadami vstřikování a způsobem jejich odstranění problematikou měnící barvy a lesku vstřikování emisí a pachů vstřikování měnící teploty termokamerami

Maschinenbau Werner Skolaut, 2018-08-13 Alles aus einer Hand Dieses vierfarbige Lehrbuch bietet in einem Band ein lebendiges Bild des gesamten Maschinenbaus Studierende finden das im Bachelor Studium behandelte Wissen ausführlich und anhand vieler Beispiele erklärt Im Mittelpunkt steht das Verständnis der Zusammenhänge zwischen den Fachgebieten Herausragende Merkmale sind Alle Grundlagenfächer in einem Band Vierfarbiges Layout mit mehr als 1500 Abbildungen Ein Leitbeispiel führt durch das gesamte Buch übersichtsboxen verdeutlichen Zusammenhänge und Methoden Verständnisfragen ermöglichen die Lernkontrolle beim Lesen Farbige Markierungen heben das Wichtigste hervor Jedes Kapitel enthält Rechenaufgaben und Kurzzusammenfassungen Anwendungen und Beispielboxen erklären schwierige Themen Vertiefungsboxen erläutern Hintergründe Bonusmaterial auf der Homepage Inhaltlich spannt sich der Bogen von der Technischen Mechanik über die Thermodynamik und Strömungslehre die Werkstoffkunde die Maschinenelemente und die Fertigungstechnik bis hin zur Elektrotechnik und Regelungstechnik In der zweiten Auflage wurden zukunftsweisende Themen wie geometrische Produktspezifikationen additive Fertigungstechniken Industrie 4.0 und Energiespeicher erweitert und weitere Aufgaben aufgenommen Auf der Homepage zum Buch sind die Lösungen zu den Rechenaufgaben und das Bonusmaterial zu finden Das Lehrbuch Maschinenbau begeistert durch seine vielen Abbildungen aktuellen Beispiele und lebendigen Formulierungen Der rote Faden in Form des Antriebsstranges eines modernen Automobils sowie die aufeinander abgestimmten Verständnisfragen und Vertiefungsboxen machen das Buch zu einer angenehmen Lektüre Hier wird deutlich dass beim Leser Interesse geweckt und er spielerisch an die Lehrthemen herangebracht wird Prof. Dr.-Ing. P. U. Thamsen TU Berlin

Österreichischer Markenanzeiger, 1907 Musikhandel, 2003 **DIN 16742 (2013)**, Ersatz für die 2009/10 zurückgezogene Norm DIN 16901:1982-11 **Form- und Lagetoleranzen von Kunststoff-Formteilen** Martin Bohn, 2020-09-25 Die neue Ausgabe 2019 der DIN ISO 20457 Kunststoff-Formteile Toleranzen und Abnahmebedingungen wird demnächst die bislang geltende gleichnamige DIN 16742:2013-10 ablösen Dieser Leitfaden stellt anwenderorientiert die beiden Normen gegenüber stellt Geometrielemente mit Allgemeintoleranz vor und gibt Beispiele zur Ermittlung der Toleranzklasse

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