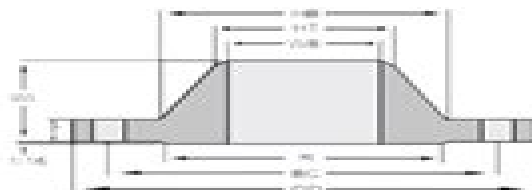




ASME B16.5 Flange Dimensions



Normal pipe size	Outside dia. of flange	Minimum thickness of flange	Overall Length			Bolt Circle	No. and Size of Holes	Outer Diameter of raised face
			Weld Neck	Slip On and socket Weld	Lap Joint			
O	Q	Y	Diameter				Diameter	R
1/2	89	11.2	47.6	15.9	15.9	60.5	4	15
3/4	117	15.9	57.2	25.4	25.4	82.5	4	15
1	108	14.3	55.6	17.5	17.5	79.5	4	15
1 1/4	117	15.9	57.2	20.6	20.6	89.0	4	15
1 1/2	127	17.5	61.9	22.2	22.2	98.5	4	15
2	152	19.1	63.5	25.4	25.4	120.5	4	19
2 1/2	178	22.3	69.8	28.6	28.6	139.5	4	19
3	199	23.9	69.8	30.2	30.2	152.5	4	19
3 1/2	216	23.9	71.4	31.8	31.8	178.0	8	19
4	229	23.9	86.2	33.3	33.3	190.5	8	19
5	254	23.9	88.9	36.5	36.5	216.0	8	22
6	279	25.4	88.9	39.7	39.7	241.5	8	22
8	343	28.6	101.6	44.4	44.4	298.5	8	22
10	406	30.2	101.6	49.2	49.2	362.0	12	25
12	483	31.8	114.3	55.6	55.6	432.0	12	25
14	533	35.0	127.0	57.2	79.4	476.0	12	29
16	597	35.6	127.0	63.5	87.3	539.5	16	29
18	635	39.7	139.7	68.3	96.8	576.0	16	32
20	698	42.9	144.5	73.6	103.2	635.0	20	32
24	813	47.7	152.4	82.6	111.1	749.5	20	35

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Bela G. Liptak



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Plant Flow Measurement and Control Handbook Swapan Basu, 2018-08-22 Plant Flow Measurement and Control Handbook is a comprehensive reference source for practicing engineers in the field of instrumentation and controls. It covers many practical topics such as installation, maintenance, and potential issues, giving an overview of available techniques along with recommendations for application. In addition, it covers available flow sensors such as automation and control. The author brings his 35 years of experience in working in instrumentation and control within the industry to this title with a focus on fluid flow measurement, its importance in plant design, and the appropriate control of processes. The book provides a good balance between practical issues and theory and is fully supported with industry case studies and a high level of illustrations to assist learning. It is unique in its coverage of multiphase flow, solid flow, process connection to the plant, flow computation, and control. Readers will not only further understand design but they will also further comprehend integration tactics that can be applied to the plant through a step-by-step design process that goes from installation to operation. Provides specification sheets, engineering drawings, calibration procedures, and installation practices for each type of measurement. Presents the correct flow meter that is suitable for a particular application. Includes a selection table and step-by-step guide to help users make the best decision. Cover examples and applications from engineering practice that will aid in understanding and application. Manual of Industrial Corrosion Standards and Control ASTM Committee G-1 on Corrosion of Metals, 1973 **Handbook of Construction Management for Instrumentation and Controls** K. Srinivasan, T. V. Vasudevan, S. Kannan, D. Ramesh Kumar, 2023-12-13 HANDBOOK OF CONSTRUCTION MANAGEMENT FOR INSTRUMENTATION AND CONTROLS Learn to effectively install and commission complex high performance instrumentation and controls in modern process plants. In Handbook of Construction Management for Instrumentation and Controls, a team of experienced engineers delivers an expert discussion of what is required to install and commission complex high performance instrumentation and controls. The authors explain why, despite the ubiquitous availability of diverse international standards and instrument manufacturer data, the effective delivery of such projects involves significantly more than simply fitting instruments on panels. The book covers material including site management, administration, operations, site safety, material management, workforce planning, instrument installation and cabling, instrument calibration, loop check, and controller tuning, results recording, and participation in plant commissioning exercises. It also provides an extensive compendium of forms and checklists that can be used by professionals on a wide variety of installation and commissioning projects. Handbook of Construction Management for Instrumentation and Controls also offers a thorough introduction to site operations, including the principles of equipment installation and testing. Comprehensive explorations of quality assurance and quality control procedures from installation to pre-commissioning to site hand-over. Practical discussions of site administration and operations, including planning and scheduling, site safety, and contractor permits to work, change, and delay.

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