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MARAGING DATA SHEET

HIGH STRENGTH MARAGING STEEL

CHEMISTRY

NOMINAL ANALYSES	C	SI	MN	NI	CO	MO	TI	AL	FE
C250	.03max	.10max	.10max	18.50	7.50	4.80	.40	.10	Bal
C300	.03max	.10max	.10max	18.50	9.0	4.80	.60	.10	Bal
C350	.03max	.10max	.10max	18.50	12.0	4.80	1.40	.10	Bal

GENERAL CHARACTERISTICS

Maraging is a 18% nickel, cobalt strengthened steel (C-type) with excellent properties, workability and heat treatment characteristics. Maraging is double vacuum melted by VIM (Vacuum Induction Melt) followed by VAR (Vacuum Arc Remelt). Maraging material is supplied in the annealed and descaled condition. The alloy is very tough, relatively soft (RC 30/35), readily machined or formed. Maraging provides a high value for critical parts in aerospace, structural, component and tooling applications.

MARAGING

***MAR**tensitic - a very hard form of steel crystalline structure

*Subsequent **AGING** (precipitation hardening - approx 3-6 hours @ 900°F yields optimum material characteristics)

*SPECIFICATIONS:

AMS 6512 = C250 maraging
AMS 6514 = C300 maraging
AMS 6515 = C350 maraging

Mil-S-46850 (applies to all grades) – **FRACTURE TOUGHNESS APPLIES**

MACHINING

Machinability of annealed maraging steels is comparable to steels such as 4340 at the same hardness level (Rc30/35). However, when the material is aged (heat treated), the choice of cutting tools and machining conditions become very important. Rigid equipment, very sharp tools, and an abundance of coolant are essential.

PHYSICAL PROPERTIES

	<u>C250</u>	<u>C300</u>	<u>C350</u>
Density	28.9 lbs./cu.in.	28.9 lbs./cu.in.	2.92 lbs./cu.in.
Average Coefficient of Thermal Expansion	5.6 x 10 ⁻⁶ in./in./°F	5.6 x 10 ⁻⁶ in./in./°F	6.3 x 10 ⁻⁶ in./in./°F
Modulus of Elasticity	27.0 x 10 ⁶ psi	27.5 x 10 ⁶ psi	29.0x 10 ⁶ psi

Material Data Sheet Maraging Steel Ms1 Apworks

JL Elias



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