

# Citroen C5 2007-2019 Workshop Manual

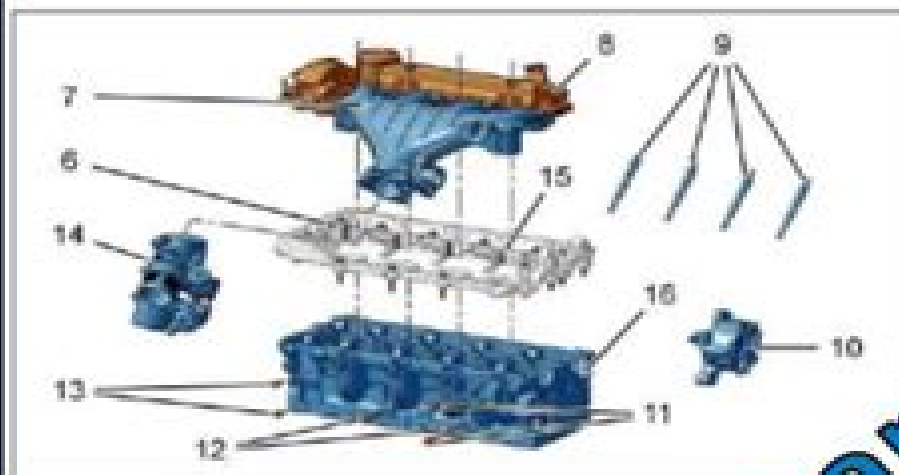


Figure 210P2700

| Reference | Designation                                 | Tightening procedure                                                                                             |
|-----------|---------------------------------------------|------------------------------------------------------------------------------------------------------------------|
| (6)       | Camshaft bearing cap fixing fixing bolt (*) | Pre-tightening to $0.5 \pm 0.1$ daN.m<br>Tightening to $1 \pm 0.1$ daN.m                                         |
| (7)       | Inlet manifold (*)                          | Pre-tightening to $0.5$<br>Tightening to $0.5 \pm 0.1$ daN.m                                                     |
| (8)       | Oil trap (*)                                | Pre-tightening to $0.5$<br>Tightening to $0.5 \pm 0.1$ daN.m                                                     |
| (9)       | Pre-tensioner plug                          | Pre-tightening to $0.5$<br>Tightening to $0.5 \pm 0.1$ daN.m                                                     |
| (10)      | Vacuum pump                                 | Pre-tightening to $0.5$<br>Tightening to $0.5 \pm 0.1$ daN.m                                                     |
| (11)      | Lifting eye fixing bolts (Flywheel side)    | Tightening to $2 \pm 0.1$ daN.m                                                                                  |
| (12)      | Fuel high pressure rail fixing (*)          | Tightening to $5.5 \pm 0.5$ daN.m                                                                                |
| (13)      | Lifting eye fixing bolts (Timing)           | Tightening to $1.1 \pm 0.1$ daN.m                                                                                |
| (14)      | Inlet air recirculating unit                | Tightening to $0.6 \pm 0.2$ daN.m                                                                                |
| (15)      | Diesel injectors fixing bolts (*)           | Tightening to $1.1 \pm 0.1$ daN.m                                                                                |
| (16)      | Cylinder head (*)                           | Pre-tightening to $1.5 \pm 0.1$ daN.m<br>Tightening to $5 \pm 0.5$ daN.m<br>Angular tighten to $220 \pm 5^\circ$ |

2.2. Order of tightening the inlet manifold and oil trap fixing bolts



Return the tensioner roller (23) in its position using a 5-sided Allen key (\*) as "A".

Stretch the belt (26).

Eye the dynamic roller tensioner (23) clockwise until the timing belt (26) is not tensioned. Using a 5-sided wrench (\*) Remove the timing belt (26).

## 3. Check

Check that the following components rotate freely (Absence of play and points of resistance):

- Timing belt dynamic roller tensioner (23). Retighten the bolt (28) if necessary.
- Roller tensioner (27).
- Crankshaft pump gear (25).

Remove:

- The (28) bolt
- The dynamic roller tensioner (23)
- The (28) bolt
- The tensioning roller (27)

Check:

- The condition of the back of the dynamic roller tensioner (23) and test (27)
- The absence of traces of oil leaks on the various seals and on the crankshaft and camshaft ring seals
- The free range of movement of the crankshaft pulley (26) on the key

**CAUTION:** Replace any defective parts.

## 4. Retting

Put:

# Citroen C5 X7 Repair Manual

**Padhraic Smyth**



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