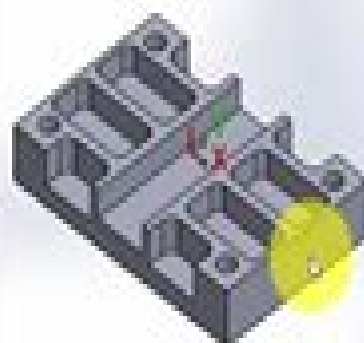


Test ID	Operation	Test content	Speed(RPM)	Comments	Depth	XY Accuracy	Cal accuracy	Time
42	Coarse Drill	KANARON 100	2000 RPM		75 mm	N/A	6.25	0.50
43	Drill	1 inch KOBALT DRILL	3275 RPM		752 mm	N/A	27.10	0.10
44	Coarse Mill	2000-J9	8000 RPM		400 mm	400-00	6.50	0.25
45	Coarse Mill	COAXIALDRILLING 100	3000 RPM		75 mm	500-00	6.50	0.07
46	Rough Mill	20000-J9 coarse	3000 RPM		75 mm	127-00	12.70	0.10
47	Coarse Mill	20.000-J2	6700 RPM		1000 mm	1000-00	12.70	0.00
48	Rough Mill	20.100	7000 RPM		400 mm	400-00	12.00	0.70
49	Coarse Mill	20.100	7000 RPM		400 mm	400-00	10.00	0.00
50	Rough Mill	20.000-J9	3000 RPM		75 mm	127-00	12.70	00.07
51	Coarse Mill	2000	8000 RPM		400 mm	400-00	12.70	0.00



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Ken Evans

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