Changes to PPAP Manual 3rd to 4th edition

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		Foreword to 4" edition added	
		PPAP Process flowchart example added	- 380
355	APPLICABILITY	APPLICABILITY - Notes 3 and 4 added	(3)
153	APPROACH - The word "should" indicates a mandatory requirement with some flexibility allowed in compliance methodology	APPROACH - The word "should" is a recommendation	35
	Glossary contains information that should be used for compliance.	APPROACH - Terms and definitions given in ISO/TS 16949 and the PPAP glossary apply (Normative)	
2	PPAP REQUIREMENTS - Requirements for qualified laboratories removed Note 1 removed	See 2.2.12 Qualified Laboratory documentation	10
3	Requirements for PPAP part file and required records removed	See section 6 - Record retention	21
3	I.2.2.1 Design record	2.2.1 Design Records Notes 2-4 added 2.2.1.1 Reporting of part material composition added 2.2.1.2 Marking of polymeric parts artified.	4
-	12.2.4 Design FMEA	2.2.4 Design FMEA Note 1 added	5
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Daniela Niemeyer

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