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CD-4MCu

CORROSION RESISTANT ALLOY

REVISION: 01/90

DESCRIPTION

FCD-4MCu is an Fe-Cr-Ni-Cu-Mo alloy with a duplex structure of ferrite and austenite. Moderately high strength and hardness are combined with good ductility and impact properties, resulting in an alloy with superior resistance to abrasion or erosion-corrosion. In chloride bearing environments the alloy is highly resistant to stress-corrosion cracking. Resistance to nitric and sulphuric acids is high. Castings are most commonly used in the solution annealed condition.

COMPOSITION

	9	Mich	54	Cr	100	E	2	Cw	Mice
Min %					4.75			2.75	
Malace 5%	0.04	1.0	1.0	26.5	6.0	0.04	0.04	3.25	2.25

APPLICATIONS

Compressor cylinder, digester valves, feed screws, impellers, pump casings and liners, marine light fittings, seal rings.

PRODUCT FORMS

Horizontal and vertical centrifugal castings; static castings.

A THERES.

Ferromagnetic

PHYSICAL PROPERTIES

Commenters (Special Sec. 20)

Density (Ibs/in-)	0.280				
Liquidus(^O F)	2700				
Thermal Conductivity (Bau/h/ft ² /ft ^Q F)	8.8 @ 2129 13.4 @ 100				
Thermal Expansion (10-6in/in 0F)	70-212°F 70-600°F 70-1000°F 70-1200°F	6.3 6.6 6.9 7.0			

MECHANICAL PROPERTIES

Magnetic Permeability

(Typical Values - Solution Annealed 2050°F, Slow Cooled.to1900°F, Water Quenched.)

		Temperature								
		-1:00	Φ.	7:0	2:0:0	400	600	800	1.000	1.100°F
U.T.S.	K,S.L.			108	100	93	9.1	89	76	59
Y.S.	H.S.L.			82	7.1	60	5-8	55	48	40
Elong, %				27	26	24	22	21	23	34
R.A.	7%			48		44.1	34	29	35	50
Brimell H B				253						
Charpy "V"	ft-fbs	22	51	555						

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