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1	Part #		Rev #		Vender							
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3	Name		Operation #('s)									
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5	Machine		Program #('s)			Cycle Time		S1		S2		
6							Setup Time		S1		S2	
7	Material Spec			Jaw Description			Zero Position					
8	if BAR, DIA x Length			Bored DIA				X				
9	if SLUG, DIA x Length			Bored Depth				Y				
10				PSI				Z				
11	Tool #	Description	Insert #	Grade	Tool Length	Notes						
12												
13		80 Deg Diamond										
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15		Boring Bar										
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