



Maintenance Key Performance Indicators

User Guideline

Maximize the value of
KPI will be beneficial
Minimize the value of
KPI will be beneficial



Category	Key Performance Indicator	Improved KPIs	How to measure	Unit of Measurement	Responsible Department
Operational Maintenance KPIs	Machine Downtime	↓	It measure based on hours, minutes or seconds	Hours or minutes	Production + Maintenance
	Mean time between failure (MTBF)	↑	$\text{Machine uptime} / \text{Number of breakdown}$	Hours or minutes	Production + Maintenance
	Mean time to repair (MTTR)	↓	$\text{Machine Downtime} / \text{Number of breakdown}$	Hours or minutes	Production + Maintenance
	Downtime to uptime ratio	↓	$\text{Total Downtime} / \text{Total uptime}$	Ratio	Production + Maintenance
	Trend of emergency breakdown	↓	It measure based on hours, minutes or seconds	Hours or minutes	Production + Maintenance
	Percentage of PM adherence	↑	$(\text{Numbers of actual PM attempts as per planned} / \text{Total PM attempts planned}) * 100$	%	Maintenance
	Asset Performance (OEE)	↑	$\text{Availability (\%)} * \text{Performance (\%)} * \text{Quality (\%)}$	%	Production + Maintenance
	% of downtime due to spare unavailability	↓	$(\text{Downtime due to spare unavailability} / \text{Total downtime}) * 100$	%	Maintenance

Key Performance Indicators Plant Maintenance

Léo Pomar

A decorative red circular graphic with a gradient, partially obscured by the light blue bar, located to the right of the name Léo Pomar.

Key Performance Indicators Plant Maintenance:

Adopting the Track of Term: An Mental Symphony within **Key Performance Indicators Plant Maintenance**

In a global consumed by screens and the ceaseless chatter of instantaneous communication, the melodic beauty and mental symphony created by the written term usually diminish into the back ground, eclipsed by the relentless noise and disruptions that permeate our lives. However, located within the pages of **Key Performance Indicators Plant Maintenance** a stunning literary value overflowing with fresh feelings, lies an immersive symphony waiting to be embraced. Crafted by an outstanding musician of language, that captivating masterpiece conducts viewers on a mental trip, well unraveling the hidden songs and profound affect resonating within each cautiously crafted phrase. Within the depths of the emotional review, we will examine the book is key harmonies, analyze their enthralling writing design, and surrender ourselves to the profound resonance that echoes in the depths of readers souls.

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