

Program Run (0:0) Wt (0:0) Tool Path (0:0) Run (0:0) Setup (0:0) Reports (0:0) M0+015 G80 G17 G40 G21 G90 G54 G55 G48 G29 G54 G37

Gage Block Height

+0.0000

Set Z



Current Work Offset

1

PART OFFSET

X

+0.0000

Y

+0.0000

Z

+0.0000

4

+0.0000

Active Work Offset

G54

Offset 1 (0:0)

Offset 1 (0:0)

Offset 1 (0:0)

Offset 1 (0:0)

Offset 1 (0:0)

Offset 1 (0:0)

REF ALL HOME

Axis X

+0.0000

Axis Y

+0.0000

Axis Z

+0.0000

Axis 4

+0.0000

Machine Coord's

Please Select Edge Finder Location

Select

Click Center If Indicating A Circle

Select

HELP - Work Offsets

Edge Finder Dia.

+0.5000

Select

Select

Reset

de Active

G Code

M Code

avg 00000 / 00000

Gage Block Height

+0.0000

Set Tool Offset



Tool Information

HELP - Tool Offsets

Tool Offset On/Off

Tool

0

Z Offset

0.000

Diameter

0.000

Save Offset Tables Here to Make Them Permanent

Save Work Offsets

Save Tool Offsets

History

Clear

Status:

ReConfiguration Error

Profile: 100

Mach3 Cnc

**David G. Evans, Keith A.
Furgalus, Francis S. Stepka**



Mach3 Cnc :

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