

# ISO Hex cap screw strength comparison

| Head Marking                                                                      | Class and Material                                                         | Nominal Size Range (mm) | Mechanical Properties |                           |                             |
|-----------------------------------------------------------------------------------|----------------------------------------------------------------------------|-------------------------|-----------------------|---------------------------|-----------------------------|
|                                                                                   |                                                                            |                         | Proof Load (MPa)      | Min. Yield Strength (MPa) | Min. Tensile Strength (MPa) |
| Metric bolts                                                                      |                                                                            |                         |                       |                           |                             |
|  | <b>Class 8.8</b><br>Medium Carbon Steel, Quenched and Tempered             | All Sizes below 16mm    | 580                   | 640                       | 800                         |
|                                                                                   |                                                                            | 16mm - 72mm             | 600                   | 660                       | 830                         |
|  | <b>Class 10.9</b><br>Alloy Steel, Quenched and Tempered                    | 5mm - 100mm             | 830                   | 940                       | 1040                        |
| 12.9                                                                              | <b>Class 12.9</b><br>Alloy Steel, Quenched and Tempered                    | 1.6mm - 100mm           | 970                   | 1100                      | 1220                        |
| Stainless markings vary. Most stainless is non-magnetic. Usually stamped A-2      | <b>A-2 Stainless</b><br>Steel alloy with 17- 19% Chromium and 8-13% Nickel | All Sizes thru 20mm     |                       | 210 Min. 450 Typical      | 500 Min. 700 Typical        |

# Hex Cap Screw Strength Comparison Fasteners Bolts

**United States International Trade  
Commission**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the United States International Trade Commission text.

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