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Sivasankaran, R. Panneerselvam, 2024-03-18 Dr. R. Panneerselvam Professor Retired Pondicherry university with his forty years of teaching and research experience at Pondicherry university and earlier at Anna university Chennai and Dr P Sivasankaran Associate Professor Mechanical Engineering Department Christ College of Engineering and Technology Puducherry with his fourteen years of teaching and research experience developed this text on Manufacturing Process A Complete Text which provides a comprehensive treatments of all the elements of manufacturing process. The text begins with introducing factory system need of products made by industries importance of manufacturing process types of manufacturing processes and machine tools Chapter 2 on sand casting presents history of casting types of casting process elements of sand casting pattern making types of sands properties of sand casting mould steps of sand casting core and gate and its types Chapter 3 presents moulding machines and melting furnaces Chapter 4 presents special casting processes which include shell casting investment casting ceramic mould casting pressure diecasting and casting techniques for single crystal components It is followed by a presentation of different casting defects Chapter 5 includes key terminologies of welding gas welding techniques Next the chapter 6 includes gas shield tungstan arc welding metal arc welding submerged arc welding gas shield metal arc welding flux cored arc welding electro slag welding electro gas welding stud welding carbon arc welding and atomic hydrogen welding It is followed by Chapter 7 presents resistance spot welding resistance seam welding upset welding projection welding percussion welding and flash welding Chapter 8 presents plasma arc welding electron beam welding laser beam and welding Chapter 9 gives a comprehensive treatment of advanced welding methods Next chapter 10 presents stress strain curve of metal forming process hot working and cold working of metals forging processes Further the characteristics of forging process and the types of forging operations are also presented Chapter 11 presents types of rolling and defects in rolled parts Chapter 12 is on the principles of drawing and extrusion under bulk deformation processes which covers types of drawing extrusion Chapter 13 presents initial topics of sheet metal processes These includes sheet metal characteristics sheet metal operations viz shearing bending and drawing Next Chapter 14 gives a comprehensive presentation of further topics of sheet metal processes These includes types of stretch forming operation viz simple stretch forming tangential stretch forming Cyril Bath Process for stretch forming and multi axial stretch forming formability of sheet metal and test methodologies Chapter 15 presents hydro forming warm hot forming solid granular medium forming metal pinning explosive forming magnetic pulse forming peen forming super plastic forming micro forming and incremental forming Chapter 16 on the types and characteristics of plastic presents origin of plastic plastic and its constituents distinction between thermoplastic and thermosetting plastic characteristics of plastic and types of thermoplastics and types of thermosetting plastic At the end a chapter on the types of thermoplastic moulding thermoforming and bonding of thermoplastics This text is written in easy to read style R Panneerselvam B E M E Ph D P Sivasankaran B E M E Ph D A Textbook of Production Technology (Manufacturing Processes) P C Sharma, 2007 The printing of the seventh edition of the book has provided the

author with an opportunity to completely go through the text Minor Additions and Improvements have been carried out wherever needed All the figure work has been redone on computer with the result that all the figures are clear and sharp The author is really thankful to M s S Chand Company Ltd for doing an excellent job in publishing the latest edition of the book

Manufacturing Science and Technology K Varaprasad Rao, K. Vara Prasada Rao, 2009 Suitable for mechanical industrial and production engineering students at both degree and diploma level and for competitive examinations this contains chapters covering the various topics the subject

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