

Development of Ultrasonic Transducer For In-Situ High Temperature Inspection

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Abstract

The objective of the work presented here is the development of an ultrasonic transducer which works under in-situ high temperature conditions in Liquid Metal Fast Breeder Reactor (LMFBR). The authors have previously demonstrated the working of contact-type high temperature transducer for under sodium viewing. Key features of this design are rugged outer casing and pressure contact. However, in extending this approach for direct defect characterization, the key challenges are in improving working temperature range of the active element and prevention of debonding of interfaces within the transducer. Hence, two solutions are proposed, a high temperature transducer with active elements Lead Zirconate Titanate (PZT) and Lead Meta Niobate (LMN or PbNb_2O_6) and the other with thin-film PZT active element. The advantages and disadvantages of these approaches are detailed.

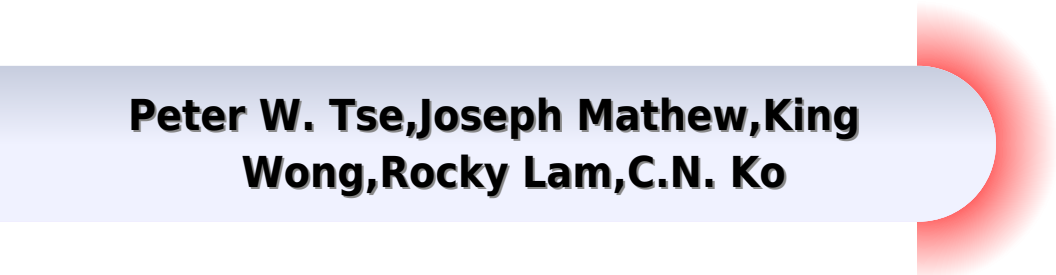
Introduction

Non-Destructive Evaluation (NDE) of nuclear reactor structures is essential to ensure safe working conditions. Conventional NDE is performed during dedicated maintenance as most current methods require plant shut-down to let structures and components to cool. In-service continuous monitoring is thus of much interest to reduce downtime. A variety of methods have been investigated over the years. Ultrasonic inspection has proved to be very efficient and reliable in detecting and monitoring growth of defects [1, 2]. Ultrasonic sensors operating at high temperature have been developed for particular applications like NDE of hot steel plates and pipes, wall thickness measurement, weld inspection [3] and long term measurements in a liquid Pb/Bi alloy [4].

This paper is based on a current research by the authors to address the problem of in-service monitoring of structures at 200 °C. Two solutions are proposed to this problem: the first, development of an ultrasonic transducer with elements Lead Zirconate Titanate (PZT) and Lead Meta Niobate (LMN or PbNb_2O_6), and the second, with thin-film PZT active element. This paper is organized as follows: the components of the prototype ultrasonic transducer and their functions are explained in the section under *proposed design*. However, the prototype ultrasonic transducer with PZT and LMN disc-active element faced a major drawback during continuous high temperature operation: the evaporation of couplant between the active element and the

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**Peter W. Tse, Joseph Mathew, King
Wong, Rocky Lam, C.N. Ko**



Development Of Ultrasonic Transducer For In Situ High:

Sensors for Ultrasonic NDT in Harsh Environments Anthony N Sinclair, Robert E. Malkin, 2020-05-13 In this Special Issue of Sensors seven peer reviewed manuscripts appear on the topic of ultrasonic transducer design and operation in harsh environments elevated temperature high gamma and neutron radiation fields or the presence of aggressive chemicals Motivations for these research and development projects are strongly focused on nuclear power plant inspections particularly liquid sodium cooled reactors and nondestructive testing of high temperature piping installations It is anticipated that extensive use of permanently mounted robust transducers for in service monitoring of petrochemical plants and power generations stations quality control in manufacturing plants and primary and secondary process monitoring in the fabrication of engineering materials will soon be made

Expanding the Vision of Sensor Materials National Research Council, Division on Engineering and Physical Sciences, National Materials Advisory Board, Commission on Engineering and Technical Systems, Committee on New Sensor Technologies: Materials and Applications, 1995-06-22 Advances in materials science and engineering have paved the way for the development of new and more capable sensors Drawing upon case studies from manufacturing and structural monitoring and involving chemical and long wave length infrared sensors this book suggests an approach that frames the relevant technical issues in such a way as to expedite the consideration of new and novel sensor materials It enables a multidisciplinary approach for identifying opportunities and making realistic assessments of technical risk and could be used to guide relevant research and development in sensor technologies

Electrically Conductive Membrane Materials and Systems Farah Ahmed, Raed Hashaikeh, Nidal Hilal, 2023-05-04 *Electrically Conductive Membrane Materials and Systems* offers in depth insight into the transformative role of electrically conductive materials in membrane separation processes for desalination and water treatment The book focuses on the intelligent design of conductive membranes and systems fouling and related phenomena fouling control using electrically conductive materials and electrically tunable membrane systems for microfiltration ultrafiltration nanofiltration reverse osmosis and membrane distillation With rising concerns around inaccessibility to freshwater and the ever increasing threats of population growth climate change and urban development the book brings electrically conducting materials to the forefront of membrane separation technology with an emphasis on their role in the mitigation of fouling and related phenomena Electrically conducting materials expand the versatility of membrane technology and ultimately improve access to safe water The book is important reading for scientists engineers entrepreneurs and enthusiasts from the water industry who seek to familiarize themselves with a groundbreaking area of study within modern desalination and water treatment Explores novel membrane materials and systems from preparation methods materials selection and their application in monitoring fouling control and performance enhancement Examines the mechanism of fouling prevention and cleaning in various electrically conductive materials Evaluates the scalability of antifouling materials and coatings as well as electrically

enhanced processes for monitoring and control in membrane separation technology Assesses advantages and limitations of applying electrically conductive membrane systems to fouling control for specific water treatment applications Provides a critical review of scientific literature in the specialized area of electrical conductive materials and systems for membrane technology Scientific and Technical Aerospace Reports ,1995-05 Advanced Bioimaging Technologies in Assessment of the Quality of Bone and Scaffold Materials L. Qin,Harry K. Genant,J.F. Griffith,K.S. Leung,2007-07-28 This book provides a perspective on the current status of bioimaging technologies developed to assess the quality of musculoskeletal tissue with an emphasis on bone and cartilage It offers evaluations of scaffold biomaterials developed for enhancing the repair of musculoskeletal tissues These bioimaging techniques include micro CT nano CT pQCT QCT MRI and ultrasound *Laser Ultrasonics Techniques and Applications* C.B Scruby,L.E Drain,2019-01-22 The first book devoted to laser techniques in the generation and reception of ultrasonic waves in materials Laser Ultrasonics Techniques and Applications provides a full description of the state of the art in all fields involving both lasers and ultrasonics This practical book focuses mainly on the possible applications of the techniques yet th **Sensor Technologies for Civil Infrastructures** Jerome P. Lynch,Hoon Sohn,Ming L. Wang,2022-07-19 Sensor Technologies for Civil Infrastructure Volume 1 Sensing Hardware and Data Collection Methods for Performance Assessment Second Edition provides an overview of sensor hardware and its use in data collection The first chapters provide an introduction to sensing for structural performance assessment and health monitoring and an overview of commonly used sensors and their data acquisition systems Further chapters address different types of sensor including piezoelectric transducers fiber optic sensors acoustic emission sensors and electromagnetic sensors and the use of these sensors for assessing and monitoring civil infrastructures The new edition now includes chapters on machine learning methods and reliability analysis for structural health monitoring All chapters have been revised to include the latest advances in materials such as piezoelectric and mechanoluminescent materials technologies such as LIDAR and applications Describes sensing hardware and data collection covering a variety of sensors including LIDAR Examines fiber optic systems acoustic emission piezoelectric sensors electromagnetic sensors terahertz technologies ultrasonic methods and radar and millimeter wave technology Covers strain gauges micro electro mechanical systems MEMS multifunctional materials and nanotechnology for sensing and vision based sensing and lasers Includes new chapters on machine learning methods and reliability analysis **Current Trends and Future Developments on (Bio-) Membranes** Angelo Basile,Alfredo Cassano,Navin Kumar Rastogi,2019-09-15 Current Trends and Future Developments on Bio Membranes Reverse and Forward Osmosis Principles Applications Advances covers the important aspects of RO FO and their combination in integrated systems along with their specific and well established applications The book offers an overview of recent developments in the field of forward and reverse osmosis and their applications in water desalination wastewater treatment power generation and food processing General principles membrane module developments membrane fouling modeling

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Sensor Technologies for Civil Infrastructures, Volume 1

Jerome P. Lynch, Hoon Sohn, Ming L. Wang, 2014-04-26 Sensors are used for civil infrastructure performance assessment and health monitoring and have evolved significantly through developments in materials and methodologies Sensor Technologies for Civil Infrastructure Volume I provides an overview of sensor hardware and its use in data collection The first chapters provide an introduction to sensing for structural performance assessment and health monitoring and an overview of commonly used sensors and their data acquisition systems Further chapters address different types of sensor including piezoelectric transducers fiber optic sensors acoustic emission sensors and electromagnetic sensors and the use of these sensors for assessing and monitoring civil infrastructures Developments in technologies applied to civil infrastructure performance assessment are also discussed including radar technology micro electro mechanical systems MEMS and nanotechnology Sensor Technologies for Civil Infrastructure provides a standard reference for structural and civil engineers electronics engineers and academics with an interest in the field Describes sensing hardware and data collection covering a variety of sensors Examines fiber optic systems acoustic emission piezoelectric sensors electromagnetic sensors ultrasonic methods and radar and millimeter wave technology Covers strain gauges micro electro mechanical systems MEMS multifunctional materials and nanotechnology for sensing and vision based sensing and lasers

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Peter W. Tse, Joseph Mathew, King Wong, Rocky Lam, C.N. Ko, 2014-12-09 This proceeding represents state of the art trends and developments in the emerging field of engineering asset management as presented at the Eight World Congress on Engineering Asset Management WCEAM The Proceedings of the WCEAM 2013 is an excellent reference for practitioners researchers and students in the multidisciplinary field of asset management covering topics such as Asset condition monitoring and intelligent maintenance 2 Asset data warehousing data mining and fusion 3 Asset performance and level of

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 prognostics 9 Financial analysis methods for physical assets 10 Human dimensions in integrated asset management 11
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 MATHEW served as the Co Chair of WCEAM 2013 is also WCEAM s General Chair He is the Chief Executive Officer of Asset
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Table of Contents Development Of Ultrasonic Transducer For In Situ High

1. Understanding the eBook Development Of Ultrasonic Transducer For In Situ High
 - The Rise of Digital Reading Development Of Ultrasonic Transducer For In Situ High
 - Advantages of eBooks Over Traditional Books
2. Identifying Development Of Ultrasonic Transducer For In Situ High
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Development Of Ultrasonic Transducer For In Situ High
 - User-Friendly Interface
4. Exploring eBook Recommendations from Development Of Ultrasonic Transducer For In Situ High

- Personalized Recommendations
- Development Of Ultrasonic Transducer For In Situ High User Reviews and Ratings
- Development Of Ultrasonic Transducer For In Situ High and Bestseller Lists
- 5. Accessing Development Of Ultrasonic Transducer For In Situ High Free and Paid eBooks
 - Development Of Ultrasonic Transducer For In Situ High Public Domain eBooks
 - Development Of Ultrasonic Transducer For In Situ High eBook Subscription Services
 - Development Of Ultrasonic Transducer For In Situ High Budget-Friendly Options
- 6. Navigating Development Of Ultrasonic Transducer For In Situ High eBook Formats
 - ePub, PDF, MOBI, and More
 - Development Of Ultrasonic Transducer For In Situ High Compatibility with Devices
 - Development Of Ultrasonic Transducer For In Situ High Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Development Of Ultrasonic Transducer For In Situ High
 - Highlighting and Note-Taking Development Of Ultrasonic Transducer For In Situ High
 - Interactive Elements Development Of Ultrasonic Transducer For In Situ High
- 8. Staying Engaged with Development Of Ultrasonic Transducer For In Situ High
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Development Of Ultrasonic Transducer For In Situ High
- 9. Balancing eBooks and Physical Books Development Of Ultrasonic Transducer For In Situ High
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Development Of Ultrasonic Transducer For In Situ High
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Development Of Ultrasonic Transducer For In Situ High
 - Setting Reading Goals Development Of Ultrasonic Transducer For In Situ High
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Development Of Ultrasonic Transducer For In Situ High

- Fact-Checking eBook Content of Development Of Ultrasonic Transducer For In Situ High
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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