

BAKING UPDATE

HACCP y GMPs

Practical technology from Lallemand Inc., parent of American Yeast Sales, producers and distributors of Eagle® yeast, fresh and instant.



fermipan

GMPs Y Programa de Prerrequisitos

Los requisitos básicos para la operación sanitaria de una planta de alimentos son referidos a buenas prácticas de manufactura. Estas prácticas están definidas como etapas universal o procedimientos que controlan las condiciones de operación dentro de una planta permitiendo condiciones ambientales que son favorable para la producción de un alimento seguro.

La FDA emitió regulaciones de Buenas Prácticas de manufactura (cGMPs or GMPs) (21 CFR 110) como mínimo requerimiento para productores de alimentos. El enfoque de las GMPs de la FDA es prevenir la adulteración de alimentos como se define en la Federal Food and Drugs Cosmetic Act, Secciones 402(a)(3) y (4). Las GMP son obligación de ley en US y obligatorias para todas las empresas productoras de alimentos.

GMPs son prerrequisito para HACCP. El programa de prerrequisitos es la base de los planes HACCP. Los prerrequisitos incluyen:

- ❑ **Personal:** Capacitación, higiene, y control de enfermedades.
- ❑ **Plantas y Jardines:** Construcción; diseño; drenaje; control de basura, residuos y hierbas.
- ❑ **Operaciones sanitarias:** Mantenimiento, sanitización, químicos, y control de plagas.
- ❑ **Instalaciones sanitarias:** Agua, plomería, lavado de manos, baños, alcantarillado y eliminación de basura.
- ❑ **Equipo y Utensilios:** Diseño lavable y sanitario, instalación, mantenimiento y calibración.
- ❑ **Proceso de Producción:** Control sanitario de alimentos y materia prima durante recepción, inspección, transporte, Segregación, preparación, manufactura, empaque, y almacenamiento.

Continúa

HACCP para Industria Panadera

ANÁLISIS DE RIESGOS y Puntos Críticos de Control (HACCP) es un internacionalmente reconocido sistema de seguridad alimentaria.

HACCP provee un sistema científicamente basado de enfoque a la identificación, evaluación y control de peligros para seguridad alimentaria. Este programa identifica las etapas críticas de preparación de alimentos en donde es mas probable que ocurran contaminación y luego pone controles preventivos para eliminar o reducir riesgos de lo que puede causar el peligro. seguridad alimentaria. Esta es una herramienta que se enfoca en medidas preventivas mas que en pruebas finales. HACCP solo se enfoca en seguridad alimentaria y no debe ser usada para controlar atributos de calidad ya que esto debilita su efectividad en seguridad alimentaria.

Los planes HACCP son documentos escritos basados en siete principios HACCP. Los procedimientos a seguir. Los planes HACCP pueden ser útiles guías, pero un sistema HACCP se debe desarrollar y personalizar para cada empresa, con condiciones de proceso y distribución específicas.

Una exitosa aplicación del HACCP requiere la involucración y compromiso de empleados y gerencias. Es crítico el usar un equipo multidisciplinario para desarrollar el programa, especialmente para conducir asesoría de riesgos y determinar los puntos críticos de control. El equipo debe ser entrenado en HACCP e incluye miembros con experiencia en microbiología, producción, ingeniería, química, y tecnología de alimentos. Contribución del equipo para describir el alimento y sus usos y verificar el diagrama

de flujo de proceso es importante para asegurar que no se omitan detalles de uso o de procesos críticos.

Análisis de riesgos se enfoca en 3 tipos de riesgos de seguridad alimentaria—biológicos, químicos y físicos—que son los que enfermedades o lesiones. HACCP se enfoca en riesgos no en contaminantes porque muchos agentes de riesgos potenciales pueden ser detectados en pequeñas cantidades en alimentos y no ser dañinos; es su concentración lo que puede causar el peligro.

Riesgos biológicos incluye bacterias patógenas (e.g., *Salmonella* spp., *Escherichia coli*), virus (e.g., hepatitis), parásitos, o toxinas naturales (e.g., aflatoxinas). Riesgos microbiológicos son los mas importantes ya que ellos representan el mayor riesgo de salud pública. Estos riesgos son causados por ingredientes contaminados, inadecuado enfriamiento o calentamiento, mala sanita-

ción, higiene personal, y/o contaminación cruzada. Unas 9,000 muertes y 33 millones de enfermedades ocurren cada año por origen alimentario. Un objetivo de HACCP es establecer procesos para inhibir o destruir microorganismos capaces de causar enfermedad alimentaria. Los controles incluyen temperatura, pH, Aw, osmóticos.

Riesgos químicos resultan de la contaminación por químicos agrícolas (ej. pesticidas, fertilizantes) químicos industriales (ej. Limpiadores, sanitizantes, lubricantes, grasas, tóxicos naturales o compuestos alérgenos (ej., cacahuete, proteínas), metales pesados, y químicos de alimentos (ej. Preservativos, ácidos, aditivos). Con-

Continúa

PLAN HACCP

- Programa de prerrequisitos se siguen (GMPs)
- [1] Evaluar riesgos para la comida
- [2] Determinar puntos críticos de control (PCCs)
- [3] Establecer límites críticos de PCC
- [4] Monitorear cada PCC
- [5] Acciones correctivas por desviaciones
- [6] Auditar el sistema para verificarlo
- [7] Mantener registros para documentar que el Sistema trabaja
- Validar el plan HACCP (equipo, o Revisión de terceros)

(Numbered items are the seven HACCP principles based on NACMCF, 1997)

Lallemand Volume 2 Number 12 Baking Update Haccp And Gmps

JL Elias



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