



Maintenance Key Performance Indicators

User Guideline

Maximize the value of
KPI will be beneficial
Minimize the value of
KPI will be beneficial



Category	Key Performance Indicator	Improved KPIs	How to measure	Unit of Measurement	Responsible Department
Operational Maintenance KPIs	Machine Downtime	↓	It measure based on hours, minutes or seconds	Hours or minutes	Production + Maintenance
	Mean time between failure (MTBF)	↑	Machine uptime / Number of breakdown	Hours or minutes	Production + Maintenance
	Mean time to repair (MTTR)	↓	Machine Downtime / Number of breakdown	Hours or minutes	Production + Maintenance
	Downtime to uptime ratio	↓	Total Downtime / Total uptime	Ratio	Production + Maintenance
	Trend of emergency breakdown	↓	It measure based on hours, minutes or seconds	Hours or minutes	Production + Maintenance
	Percentage of PM adherence	↑	(Numbers of actual PM attempts as per planned / Total PM attempts planned) * 100	%	Maintenance
	Asset Performance (OEE)	↑	Availability (%) * Performance (%) * Quality (%)	%	Production + Maintenance
	% of downtime due to spare unavailability	↓	(Downtime due to spare unavailability / Total downtime) * 100	%	Maintenance

Key Performance Indicators Plant Maintenance

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