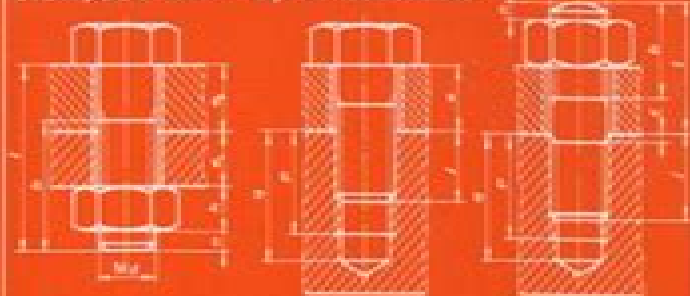


LIGAÇÕES COM PEÇAS ROSCADAS



1-PARAFUSO E PORCA

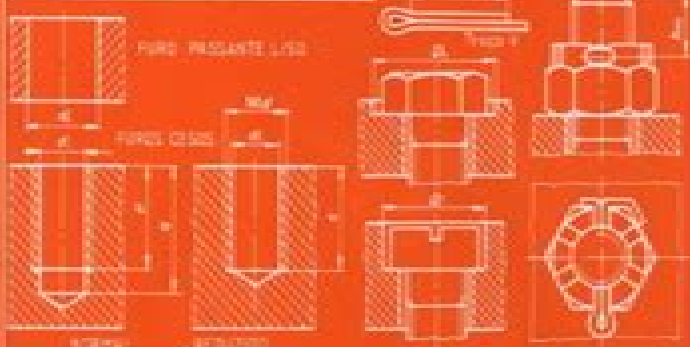
$(2d_1 + d_2) \cdot l_1 + l_2$
 usar calante (M30)
 tomar para l_1 e l_2 valor
 normal imediatamente
 ao superior

2-PARAFUSO E PEÇA ROSCADA

$(2d + d_1) \cdot l_1$ - metado dobro
 $(2d + 1,5d)$ - maximo
 tomar l_1 normal ao valor
 $(2 + d) \cdot l_1$ - para ver. der. $d \leq d_1$
 usar tabelas

3-PERNO

corpo como em 1
 para: não usar
 $(2 + d) \cdot l_1$ - metado dobro
 $(2 + 1,5d)$ - maximo



PINO PASSANTE LISO				PINO CILÍNDRICO				PINO CILÍNDRICO COM CABEÇA			
d	l	h	r	d	l	h	r	d	l	h	r
1,6	10	1,6	0,1	1,6	10	1,6	0,1	1,6	10	1,6	0,1
2,0	12	2,0	0,1	2,0	12	2,0	0,1	2,0	12	2,0	0,1
2,5	14	2,5	0,1	2,5	14	2,5	0,1	2,5	14	2,5	0,1
3,2	16	3,2	0,1	3,2	16	3,2	0,1	3,2	16	3,2	0,1
4,0	18	4,0	0,1	4,0	18	4,0	0,1	4,0	18	4,0	0,1
5,0	20	5,0	0,1	5,0	20	5,0	0,1	5,0	20	5,0	0,1
6,3	22	6,3	0,1	6,3	22	6,3	0,1	6,3	22	6,3	0,1
8,0	24	8,0	0,1	8,0	24	8,0	0,1	8,0	24	8,0	0,1
10	26	10	0,1	10	26	10	0,1	10	26	10	0,1
12,5	28	12,5	0,1	12,5	28	12,5	0,1	12,5	28	12,5	0,1
16	30	16	0,1	16	30	16	0,1	16	30	16	0,1
20	32	20	0,1	20	32	20	0,1	20	32	20	0,1
25	34	25	0,1	25	34	25	0,1	25	34	25	0,1
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40	38	40	0,1	40	38	40	0,1	40	38	40	0,1
50	40	50	0,1	50	40	50	0,1	50	40	50	0,1
63	42	63	0,1	63	42	63	0,1	63	42	63	0,1
80	44	80	0,1	80	44	80	0,1	80	44	80	0,1
100	46	100	0,1	100	46	100	0,1	100	46	100	0,1
125	48	125	0,1	125	48	125	0,1	125	48	125	0,1
160	50	160	0,1	160	50	160	0,1	160	50	160	0,1
200	52	200	0,1	200	52	200	0,1	200	52	200	0,1
250	54	250	0,1	250	54	250	0,1	250	54	250	0,1
320	56	320	0,1	320	56	320	0,1	320	56	320	0,1
400	58	400	0,1	400	58	400	0,1	400	58	400	0,1
500	60	500	0,1	500	60	500	0,1	500	60	500	0,1
630	62	630	0,1	630	62	630	0,1	630	62	630	0,1
800	64	800	0,1	800	64	800	0,1	800	64	800	0,1
1000	66	1000	0,1	1000	66	1000	0,1	1000	66	1000	0,1

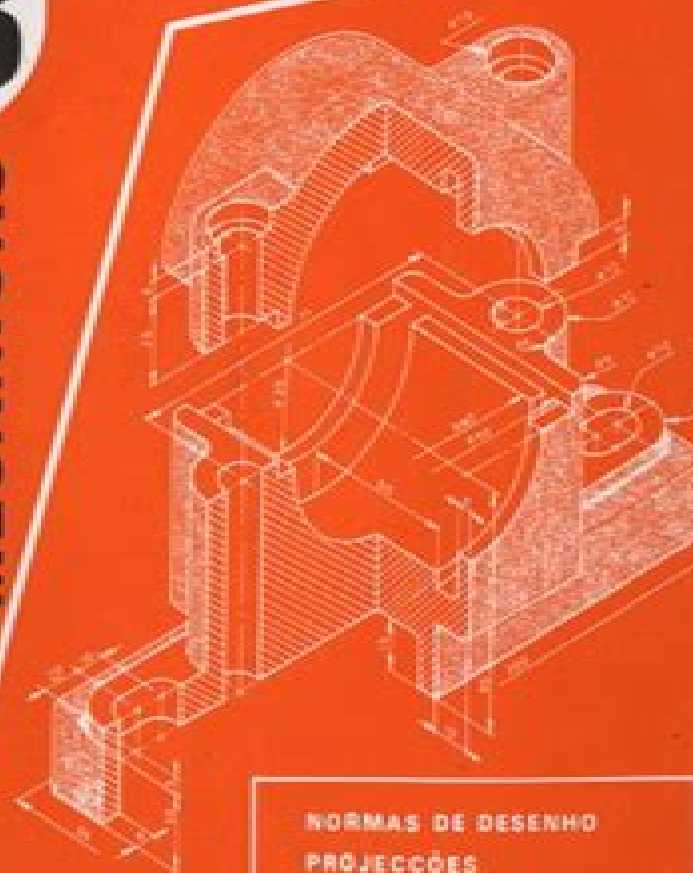
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