

Straight-sided splines for cylindrical shafts with internal centering — Dimensions, tolerances and verification

1 Scope and field of application

This International Standard lays down dimensions, in millimetres, of straight-sided splines for cylindrical shafts with internal centering, light series and medium series.

This International Standard also specifies control methods and corresponding gauges.

2 Dimensions

The nominal dimensions common to shaft and hub, d , D and B are given in table 1. The tolerances are indicated in tables 2 and 3.

3 Designation

The profile of a splined shaft or hub shall be designated by stating, in the following order: the number of splines N , the

minor diameter d and the outside diameter D , these three numbers being separated by the sign $\times$; for example:

Shaft (or hub) 6 $\times$ 23 $\times$ 26

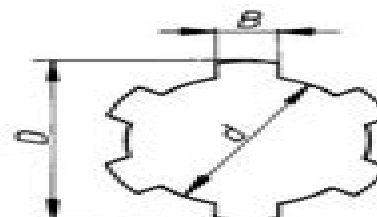


Table 1 — Nominal dimensions

d mm	Light series				Medium series			
	Designation	N	D mm	B mm	Designation	N	D mm	B mm
11					6 $\times$ 11 $\times$ 14	6	14	3
13					6 $\times$ 13 $\times$ 16	6	16	3,5
16					6 $\times$ 16 $\times$ 20	6	20	4
18					6 $\times$ 18 $\times$ 22	6	22	5
21					6 $\times$ 21 $\times$ 25	6	25	5
23	6 $\times$ 23 $\times$ 26	6	26	6	6 $\times$ 23 $\times$ 28	6	28	6
26	6 $\times$ 26 $\times$ 30	6	30	6	6 $\times$ 26 $\times$ 32	6	32	6
28	6 $\times$ 28 $\times$ 32	6	32	7	6 $\times$ 28 $\times$ 34	6	34	7
32	8 $\times$ 32 $\times$ 36	8	36	8	8 $\times$ 32 $\times$ 38	8	38	8
36	8 $\times$ 36 $\times$ 40	8	40	7	8 $\times$ 36 $\times$ 42	8	42	7
42	8 $\times$ 42 $\times$ 46	8	46	8	8 $\times$ 42 $\times$ 48	8	48	8
46	8 $\times$ 46 $\times$ 50	8	50	9	8 $\times$ 46 $\times$ 54	8	54	9
52	8 $\times$ 52 $\times$ 56	8	56	10	8 $\times$ 52 $\times$ 60	8	60	10
56	8 $\times$ 56 $\times$ 62	8	62	10	8 $\times$ 56 $\times$ 65	8	65	10
62	8 $\times$ 62 $\times$ 68	8	68	12	8 $\times$ 62 $\times$ 72	8	72	12
72	10 $\times$ 72 $\times$ 78	10	78	12	10 $\times$ 72 $\times$ 82	10	82	12
82	10 $\times$ 82 $\times$ 88	10	88	12	10 $\times$ 82 $\times$ 92	10	92	12
92	10 $\times$ 92 $\times$ 98	10	98	14	10 $\times$ 92 $\times$ 102	10	102	14
102	10 $\times$ 102 $\times$ 108	10	108	16	10 $\times$ 102 $\times$ 112	10	112	16
112	10 $\times$ 112 $\times$ 120	10	120	18	10 $\times$ 112 $\times$ 125	10	125	18

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Standardization**

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BS 5686 : specification for straight-sided splines for cylindrical shafts : metric nominal dimensions, tolerances and gauging requirements BSI. British Standards Institution,1986 **Specification for Straight-sided Splines for Cylindrical Shafts** British Standards Institute Staff,British Standards Institution,1986 Straight sided splines Splines Locking and locating devices Shafts rotating Cylindrical shape Hubs Designations Dimensions Profile Holes Ring gauges Plug gauges Length Calipers instruments SI system metric **British Standard Specification for Straight-Sided Splines for Cylindrical Shafts, Metric Nominal Dimensions** British Standards Institution,1979-01-01 **Straight Cylindrical Involute Splines - Metric Module, Side Fit** International Organization for Standardization,2021

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