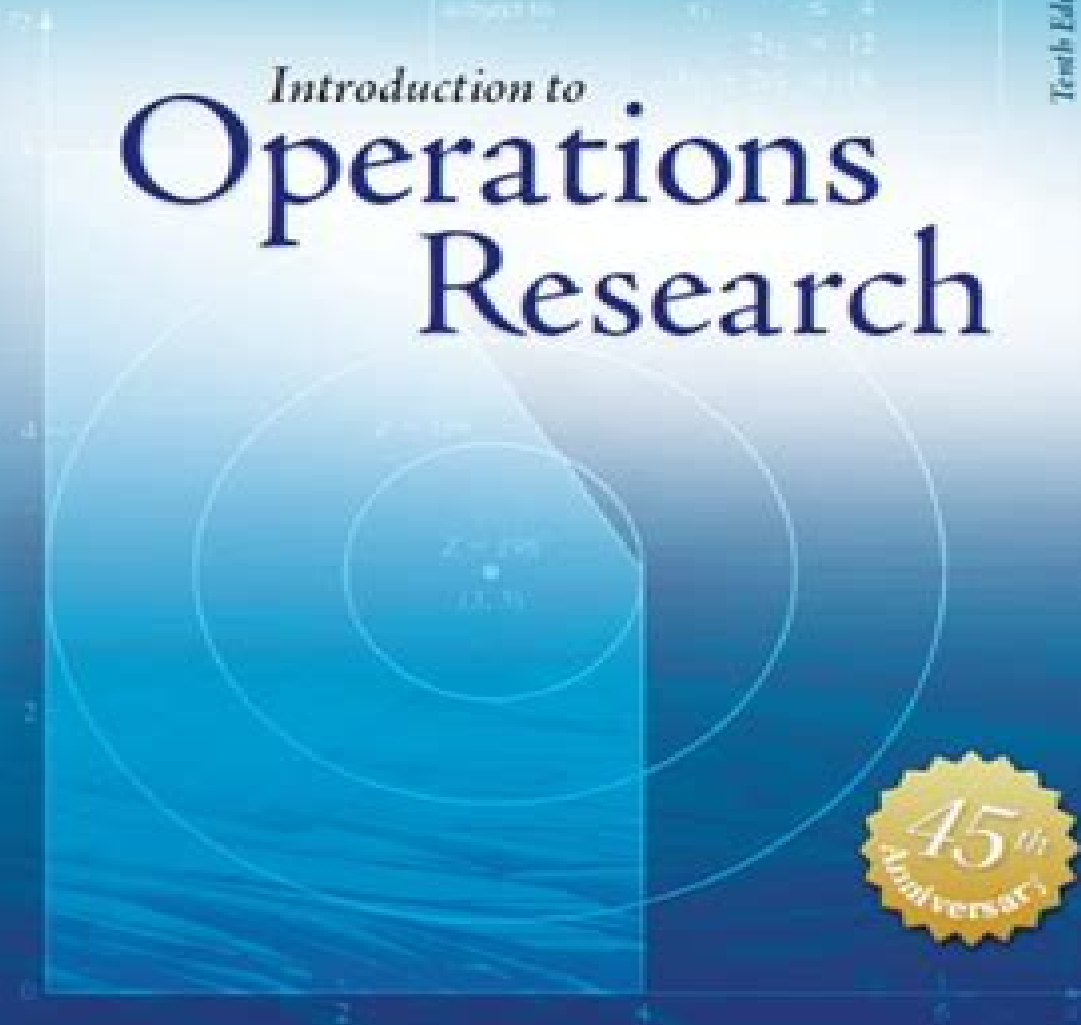


Maximize $Z = 54x_1 - 9x_2 + 78x_3 - 13x_4$
subject to $x_1 + x_2 + x_3 + x_4 \leq 4$
 $2x_2 + x_3 \leq 12$
 $x_3 + 2x_4 \leq 18$

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