

| Thread size | TPI | Pitch    | Profile height | Diameter in the test level |                                               |                                               | Male thread test length |                               |        |      | Middle screw-in zone |      | Useful length of external thread not less |                     |                  | Test level tolerance zone for internal threads |                               |        |                                                  |
|-------------|-----|----------|----------------|----------------------------|-----------------------------------------------|-----------------------------------------------|-------------------------|-------------------------------|--------|------|----------------------|------|-------------------------------------------|---------------------|------------------|------------------------------------------------|-------------------------------|--------|--------------------------------------------------|
|             |     |          |                | Major diameter             | Pitch diameter                                | Minor diameter                                | Nominal                 | max. and min. dimensions T1/2 |        | max. | min.                 |      |                                           | Nominal test length | Max. test length | Min. test length                               | max. and min. dimensions T2/2 |        | Diameter tolerances of cylindrical female thread |
|             |     |          |                | mm                         | mm                                            | mm                                            | mm                      | mm                            | Turn   | mm   | mm                   | mm   | Turn                                      | mm                  | mm               | mm                                             | mm                            | Turn   | mm                                               |
|             |     | <i>P</i> | <i>h</i>       | <i>d</i> = <i>D</i>        | <i>d</i> <sub>2</sub> = <i>D</i> <sub>2</sub> | <i>d</i> <sub>1</sub> = <i>D</i> <sub>1</sub> |                         |                               |        |      |                      |      |                                           |                     |                  |                                                |                               |        |                                                  |
| 1/16        | 28  | 0,907    | 0,581          | 7,723                      | 7,142                                         | 6,561                                         | 4                       | ±0,9                          | ±1     | 4,9  | 3,1                  | 2,5  | 2 3/4                                     | 6,5                 | 7,4              | 5,6                                            | ±1,1                          | ±1 1/4 | ±0,071                                           |
| 1/8         | 28  | 0,907    | 0,581          | 9,728                      | 9,147                                         | 8,566                                         | 4                       | ±0,9                          | ±1     | 4,9  | 3,1                  | 2,5  | 2 3/4                                     | 6,5                 | 7,4              | 5,6                                            | ±1,1                          | ±1 1/4 | ±0,071                                           |
| 1/4         | 19  | 1,337    | 0,858          | 13,157                     | 12,304                                        | 11,445                                        | 6                       | ±1,3                          | ±1     | 7,3  | 4,7                  | 3,7  | 2 3/4                                     | 9,7                 | 11               | 8,4                                            | ±1,7                          | ±1 1/4 | ±0,104                                           |
| 3/8         | 19  | 1,337    | 0,858          | 16,662                     | 15,808                                        | 14,954                                        | 6,4                     | ±1,3                          | ±1     | 7,7  | 5,1                  | 3,7  | 2 3/4                                     | 10,1                | 11,4             | 8,8                                            | ±1,7                          | ±1 1/4 | ±0,104                                           |
| 1/2         | 14  | 1,814    | 1,162          | 20,965                     | 19,793                                        | 18,621                                        | 8,2                     | ±1,8                          | ±1     | 10,0 | 6,4                  | 5,0  | 2 3/4                                     | 13,2                | 15               | 11,4                                           | ±2,3                          | ±1 1/4 | ±0,142                                           |
| 3/4         | 14  | 1,814    | 1,162          | 26,441                     | 25,279                                        | 24,117                                        | 9,5                     | ±1,8                          | ±1     | 11,3 | 7,7                  | 5,0  | 2 3/4                                     | 14,5                | 16,3             | 12,7                                           | ±2,3                          | ±1 1/4 | ±0,142                                           |
| 1           | 11  | 2,309    | 1,479          | 33,249                     | 31,779                                        | 30,291                                        | 10,4                    | ±2,3                          | ±1     | 12,7 | 8,1                  | 6,4  | 2 3/4                                     | 16,8                | 19,1             | 14,5                                           | ±2,9                          | ±1 1/4 | ±0,180                                           |
| 1 1/4       | 11  | 2,309    | 1,479          | 41,910                     | 40,431                                        | 38,952                                        | 12,7                    | ±2,3                          | ±1     | 15,0 | 10,4                 | 6,4  | 2 3/4                                     | 19,1                | 21,4             | 16,8                                           | ±2,9                          | ±1 1/4 | ±0,180                                           |
| 1 1/2       | 11  | 2,309    | 1,479          | 47,803                     | 46,324                                        | 44,845                                        | 12,7                    | ±2,3                          | ±1     | 15,0 | 10,4                 | 6,4  | 2 3/4                                     | 19,1                | 21,4             | 16,8                                           | ±2,9                          | ±1 1/4 | ±0,180                                           |
| 2           | 11  | 2,309    | 1,479          | 59,814                     | 58,135                                        | 56,656                                        | 15,9                    | ±2,3                          | ±1     | 18,2 | 13,6                 | 7,5  | 3 1/4                                     | 23,4                | 26,7             | 21,1                                           | ±2,9                          | ±1 1/4 | ±0,180                                           |
| 2 1/2       | 11  | 2,309    | 1,479          | 75,164                     | 73,705                                        | 72,226                                        | 17,5                    | ±3,5                          | ±1 1/2 | 21,0 | 14,0                 | 9,2  | 4                                         | 26,7                | 30,2             | 23,2                                           | ±3,5                          | ±1 1/2 | ±0,216                                           |
| 3           | 11  | 2,309    | 1,479          | 87,664                     | 86,405                                        | 84,926                                        | 20,8                    | ±3,5                          | ±1 1/2 | 24,1 | 17,1                 | 9,2  | 4                                         | 29,8                | 33,3             | 26,3                                           | ±3,5                          | ±1 1/2 | ±0,216                                           |
| 4           | 11  | 2,309    | 1,479          | 113,030                    | 111,551                                       | 110,072                                       | 25,4                    | ±3,5                          | ±1 1/2 | 28,9 | 21,9                 | 10,4 | 4 1/2                                     | 35,8                | 39,3             | 32,3                                           | ±3,5                          | ±1 1/2 | ±0,216                                           |
| 5           | 11  | 2,309    | 1,479          | 138,430                    | 136,951                                       | 135,472                                       | 28,8                    | ±3,5                          | ±1 1/2 | 32,1 | 25,1                 | 11,5 | 5                                         | 40,1                | 43,6             | 36,6                                           | ±3,5                          | ±1 1/2 | ±0,216                                           |
| 6           | 11  | 2,309    | 1,479          | 163,830                    | 162,351                                       | 160,872                                       | 28,8                    | ±3,5                          | ±1 1/2 | 32,1 | 25,1                 | 11,5 | 5                                         | 40,1                | 43,6             | 36,6                                           | ±3,5                          | ±1 1/2 | ±0,216                                           |

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**United States. Interdepartmental  
Screw Thread Committee**



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