

Item # 項目	Related Molding System Assessment Question # 関連成形システム 評価質問書	Equipment Type 設備タイプ 設備名称	Injection Molding 注射 成型	Blow Molding 吹塑 成型	Vacuum Forming 真空成型 成型	Compression Molding 压缩成型 成型	Transfer Molding 转注成型 成型	Extrusion 成型	Verification Frequency 確認頻度	Calibration / Certification Frequency* 校正/認定頻度*	Included in Preventative Maintenance Plan 包含在预防性维护计划 中	Comments 備註
G1.13	2.14	Cavity Pressure Sensor 腔内压力传感器	X						Per Preventive Maintenance 预防性维护	N/A 不适用		
G1.14	2.14	Hydraulic Pressure Transducer 液压传感器	X	X					Per Preventive Maintenance 预防性维护	N/A 不适用		
G1.15	2.14	Isake Gate Controller, if applicable 热流道门控器 (如适用)	X			X			Per Preventive Maintenance 预防性维护	N/A 不适用		
20		SECONDARY EQUIPMENT 二次设备										
G2.1	2.14	Generic Robots (cooling, heat forming, if applicable) 通用机器人 (冷却、热成型、如适用)	X	X		X		X	Per Preventive Maintenance 预防性维护	N/A 不适用		
G2.2	2.14	Conveyors 输送机	X	X	X	X	X	X	Per Preventive Maintenance 预防性维护	N/A 不适用		
G2.3	2.14	Exhaustion Operation 排气成型操作	X	X	X	X	X	X	Per Preventive Maintenance 预防性维护	N/A 不适用		
G2.4	2.14	Cutler 切刀						X	Per Preventive Maintenance 预防性维护	N/A 不适用		
G2.5	2.14	Robot 机器人	X	X	X	X	X		Per Preventive Maintenance 预防性维护	As installed 按安装		
G2.6	2.14	Chen, if applicable 涂层 (如适用)	X			X	X	X	Per Preventive Maintenance 预防性维护	Annual 每年		

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Advanced Product Quality Planning D. H. Stamatis, 2018-11-12 This book defines develops and examines the foundations of the APQP Advanced Product Quality Planning methodology It explains in detail the five phases and it relates its significance to national international and customer specific standards It also includes additional information on the PPAP Production Part Approval Process Risk Warranty GD T Geometric Dimensioning and Tolerancing and the role of leadership as they apply to the continual improvement process of any organization Features Defines and explains the five stages of APQP in detail Identifies and zeroes in on the critical steps of the APQP methodology Covers the issue of risk as it is defined in the ISO 9001 IATF 16949 the pending VDA and the OEM requirements Presents the role of leadership and management in the APQP methodology Summarizes all of the change requirements of the IATF standard

Automotive Process Audits D. H. Stamatis, 2021-04-29 With a detailed discussion on the preparation and tools needed for an automotive process audit this book addresses the fundamental issues and concerns by focusing on two objectives explaining the methods and tools used in the process for the organization and provide a reference or manual for dealing with documenting quality issues This book addresses the fundamental issues and concerns for a successful automotive process audit and details specifically how to prepare for it It presents a complete assessment of what an organization must do to earn certification in ISO standards industry standards and customer specific requirements It also focuses on the efficiency of resources within an organization so that an audit can be successful and describes the methodologies to optimize the process by knowing what to do what to say and how to prove it A road map is offered for the process audit and the layered audit and defines a clear distinction between the preparation details for each This book is intended for those that conduct audits those who are interested in auditing and those who are being audited It specifically addresses how to prepare for an automotive process audit for readers who are involved in quality manufacturing and operations management and those who work with suppliers

Lean Management System LMS:2012 William A. Levinson, 2017-07-27 The success of a Lean manufacturing program depends far more on organization wide leverage of Lean manufacturing tools than it does on the tools themselves To this the organization must add the human relations aspects that earn buy in and engagement by all members of the workforce to the extent that workers will react immediately and decisively to the presence of waste The synergy of the human and technological aspects of Lean form what Henry Ford called a universal code for the achievement of world class results in any enterprise and which he put into practice to deliver unprecedented bottom line results This book expands upon and systemizes this universal code into a structure or framework that promotes organizational self audits and continuous improvement The book s first section offers a foundation of four simple but comprehensive Lean key performance indicators KPIs waste of the time of things as in cycle time waste of the time of people waste of energy and waste of materials The Toyota Production System s seven wastes are all measurable in terms of these four KPIs which also cover the key metrics of

Eliyahu Goldratt's theory of constraints throughput inventory and operating expense The first section then adds a proactive improvement cycle that sets out to look for trouble by isolating processes for analytical purposes and measuring and then balancing inputs and outputs to force all wastes to become visible It is in fact technically impossible for any waste of material or energy to hide from what chemical engineers call a material and energy balance Application of this book's content should therefore satisfy most provisions of the ISO 14001 environmental management system standard and the new ISO 50001 energy management system standard The second section consists of an unofficial and therefore customizable standard against which the organization Tooling and Equipment Suppliers Quality Assurance Manual ,1989

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