

Allgemeintoleranzen nach DIN ISO 2768-1

Allgemeintoleranzen für Längen- und Winkelmaße mit vier Toleranzklassen dienen zur Vereinfachung von Zeichnungen. Durch die Wahl einer Toleranzklasse soll die jeweilige werkstattübliche Genauigkeit berücksichtigt werden.

Ist für ein einzelnes Nennmaß eine kleinere Toleranz erforderlich oder eine grössere wirtschaftlich, dann wird diese neben dem Nennmaß angegeben.

Tabelle 1 Grenzmaße für Längenmaße

Toleranzklasse	Grenzabmaße in mm für Nennmassbereich in mm									
	bis 0,5	0,5 bis 3	über 3 bis 6	über 6 bis 30	über 30 bis 120	über 120 bis 400	über 400 bis 1000	über 1000 bis 2000	über 2000 bis 4000	über 4000 bis 8000
f (fein)		$\pm 0,05$	$\pm 0,05$	$\pm 0,10$	$\pm 0,15$	$\pm 0,2$	$\pm 0,3$	$\pm 0,5$	-	-
m (mittel)	siehe unten	$\pm 0,10$	$\pm 0,10$	$\pm 0,20$	$\pm 0,30$	$\pm 0,5$	$\pm 0,8$	$\pm 1,2$	± 2	± 3
g (grob)		$\pm 0,15$	$\pm 0,20$	$\pm 0,50$	$\pm 0,80$	$\pm 1,2$	$\pm 2,0$	$\pm 3,0$	± 4	± 5
sg (sehr grob)		-	$\pm 0,50$	$\pm 1,00$	$\pm 1,50$	$\pm 2,5$	$\pm 4,0$	$\pm 6,0$	± 8	± 8

Bei Nennmassen unter 0,5 mm sind die Grenzabmaße direkt am Nennmaß anzugeben.

Tabelle 2 Grenzabmaße für Rundungshälsmesser und Fasenhöhen

Toleranzklasse	Grenzabmaße in mm für Nennmassbereich in mm					
	bis 0,5	0,5 bis 3	über 3 bis 6	über 6 bis 30	über 30 bis 120	über 120 bis 400
f (fein)		$\pm 0,2$	$\pm 0,5$	$\pm 1,0$	$\pm 2,0$	$\pm 4,0$
m (mittel)	siehe unten					
g (grob)		$\pm 0,4$	$\pm 1,0$	$\pm 2,0$	$\pm 4,0$	$\pm 6,0$
sg (sehr grob)						

Bei Nennmassen unter 0,5 mm sind die Grenzabmaße direkt am Nennmaß anzugeben.

Tabelle 3 Grenzabmaße für Winkelmaße

Toleranzklasse	Grenzabmaße in Winkelseinheiten für Nennmassbereich des kürzesten Schenkels in mm				
	bis 10	über 10 bis 50	über 50 bis 120	über 120 bis 400	über 400
f (fein)		$\pm 30''$	$\pm 20''$	$\pm 10''$	$\pm 5''$
m (mittel)					
g (grob)	$\pm 1' 30''$	$\pm 1'$	$\pm 30''$	$\pm 15''$	$\pm 10''$
sg (sehr grob)	$\pm 3'$	$\pm 2'$	$\pm 1'$	$\pm 30''$	$\pm 20''$

Sollen die Allgemointoleranzen nach ISO 2768-1 gelten, so ist im oder neben dem Schriftfeld folgendes einzutragen, z. B. für Toleranzklasse mittel: **ISO 2768 -m** oder **Allgemeintoleranz ISO 2768 - m**

Für Neukonstruktionen sollen nur noch die Allgemointoleranz nach DIN ISO 2768-1 gelten. Die Grenzabmaße der Toleranzklassen m und f in DIN ISO 2768-1 sind identisch mit denen in DIN 7168-1, s. geschwärzte Bereiche.

Allgemeintoleranzen Nach Din Iso 2768 1 Uhe Anchunore

Clemens Wendtner



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