d. Annual variable transportation cost = Transportation per unit x Annual demand

Annual variable transportation $cost = $0.10 \times 2.400.000 = 240.000

- e. Annual clerical cost = Number of order per year x Cost per order
 Annual clerical cost = 69,282 x \$500 = \$34,641
- Annual demand (D) = 20.000 units x 12 months = 240.000 units Holding cost (H) = \$100 x 20% = \$20
 The fixed clerical and transportation cost per order (S)= \$4.000

Thus:

$$EOQ = \sqrt{\frac{2DS}{H}} = \sqrt{\frac{2 \times 240.000 \times 4.000}{20}} = 9.797,95897 = 9.798 \text{ units}$$

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