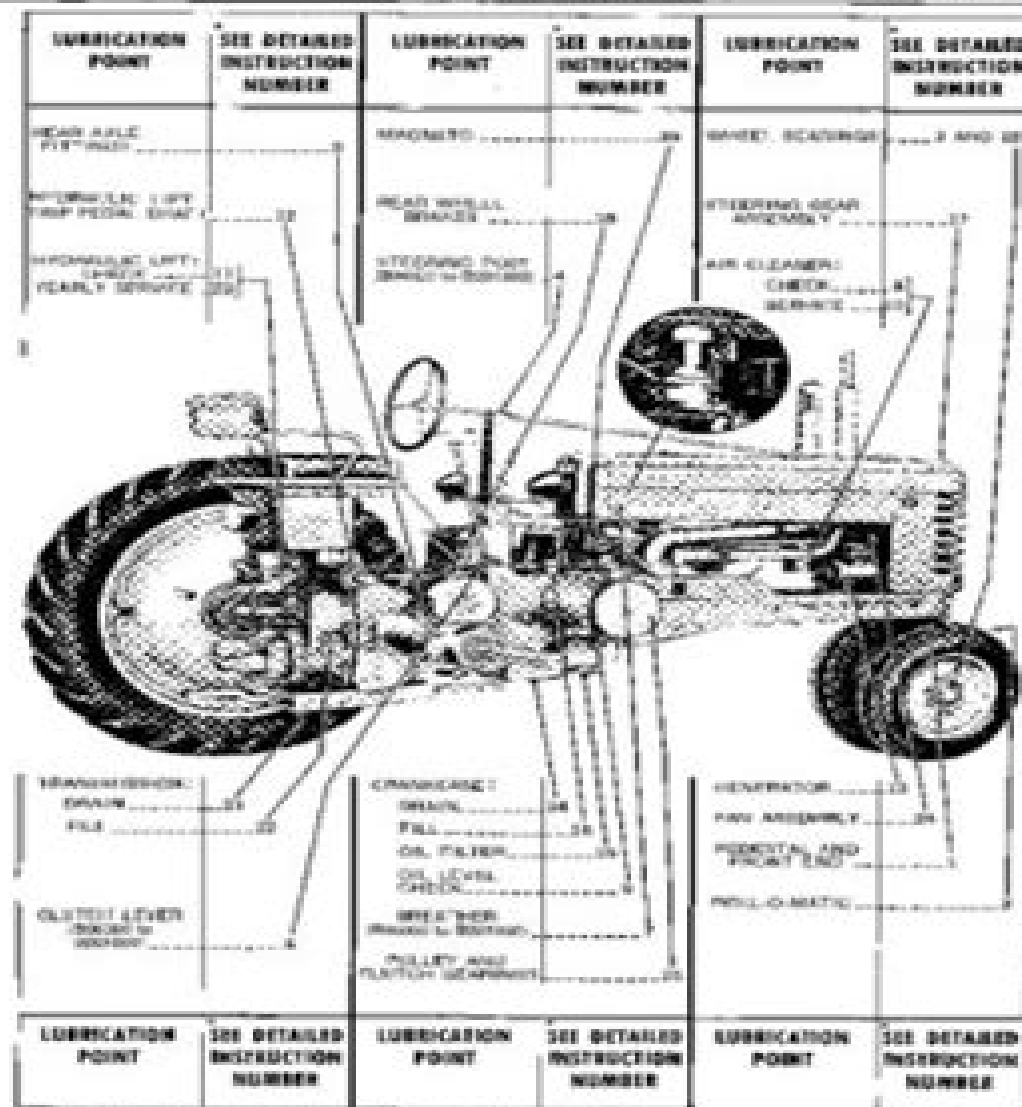




Note: Double-headed arrows indicate internal lubrication on both sides of engine.

* Refer to Detailed Instructions on following pages.

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