



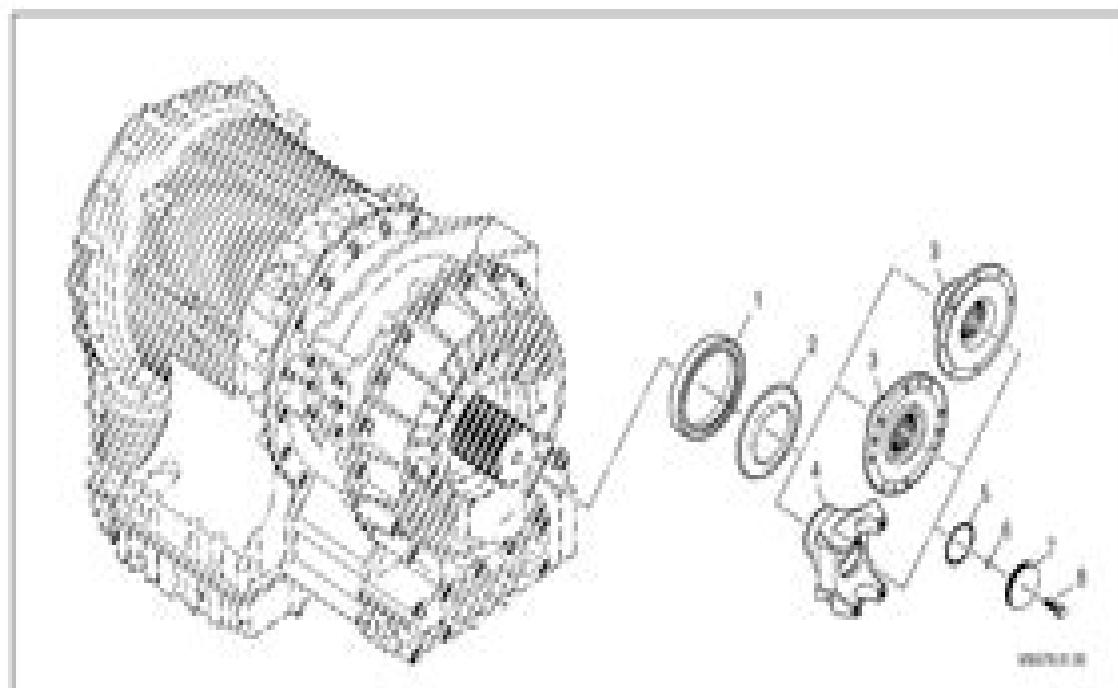
b. Assembly (Figure 2-5 and 2-6)

1. Install oil seal 1 using installer J 37031-A (except 4700 and 4800 models) or J 43024 (4700 and 4800 models), and J 8092 or equivalent.
2. If removed, use special tool J 46150 to press a new slinger 2 onto the flange or yoke.
3. Install flange 3 or yoke 4.
4. Install O-ring 5 on plug 7.
5. Insert bolt 8 through retainer plug 7.
6. Install an O-ring 6 over the threaded end of bolt 8 so that the O-ring seats against the retainer plug.
7. Install retainer plug 7 into the yoke or flange. Tighten bolt 8 to 70-80 N·m (51-60 lb·ft).

2-18. ON-VEHICLE MAINTENANCE

The following may be serviced or removed with the transmission mounted in the vehicle. Refer to the indicated paragraph for removal instructions:

Item	Paragraph
PTO(s)	4-2b
Oil Fill Tube	4-2c(2)
Remote Cooler Manifold	4-2c(3)
Input, Turbine, and Output Speed Sensor	4-2c(7)
Control Module	4-2f



Allison Transmission Service Manual

D Siedentop



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Allison Transmission General Motors Corporation. Allison Transmission Division, 2004 **Service Manual, Allison Transmission** General Motors Corporation. Allison Transmission Division, 1996 **Allison Transmission** , 1989 *Service Manual, Allison Transmission* General Motors Corporation. Allison Transmission Division, 1996 , Mass Transit Management: Operations , 1988 Automotive Automatic Transmission and Transaxles Keith Santini, Kirk Vangelder, 2017-05-18 Automotive Automatic Transmission and Transaxles published as part of the CDX Master Automotive Technician Series provides students with an in depth introduction to diagnosing repairing and rebuilding transmissions of all types Utilizing a strategy based diagnostics approach this book helps students master technical trouble shooting in order to address the problem correctly on the first attempt Outcome focused with clear objectives assessments and seamless coordination with task sheets Introduces transmission design and operation electronic controls torque converters gears and shafts reaction and friction units and manufacturer types Equips students with tried and true techniques for use with complex shop problems Combines the latest technology for computer controlled transmissions with traditional skills for hydraulic transmissions Filled with pictures and illustrations that aid comprehension as well as real world examples that put theory into practice Offers instructors an intuitive methodical course structure and helpful support tools With complete coverage of this specialized topic this book prepares students for MAST certification and the full range of transmission problems they will encounter afterward as a technician About CDX Master Automotive Technician Series Organized around the principles of outcome based education CDX offers a uniquely flexible and in depth program which aligns learning and assessments into one cohesive and adaptable learning system Used in conjunction with CDX MAST Online CDX prepares students for professional success with media rich integrated solutions The CDX Automotive MAST Series will cover all eight areas of ASE certification **Allison Automatic Transmission** General Motors Corporation. Detroit Diesel Allison Division, 1972 **Mass Transit Management** , 1988 *Allison Marine Transmissions* , 1992 **Service Manual : Allison Transmission** , 1997 **Direct and General Support Maintenance Manual** , 1971 **Catalog of Copyright Entries. Third Series** Library of Congress. Copyright Office, 1976 **Allison Transmission, Automatic Models (hydraulic Controls) MT, MTB 640, 643, MT, MTB 650, 653** , 1990 Mass Transit Management: Operations , 1988 *Allison Transmissions Electronic Control Models (ATEC) MT, MTB 648* Detroit Diesel Corp, 1989 *Allison Fully Automatic Truck Transmission* , 1969* **Books and Pamphlets, Including Serials and Contributions to Periodicals** Library of Congress. Copyright Office, 1977-07 **Allison Transmission Interchange Manual** Glenn Mitchell Interchange Service Inc, Mitchell Manuals, inc, 1971 **Service Manual** General Motors Corporation. Detroit Diesel Allison Division, 19??

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