

Dow Corning® 3145 RTV MIL-A-46146 Adhesive Sealant - Clear

FEATURES

- Non-flowing
- Room temp cure
- High tensile strength and elongation
- MIL-A-46146

BENEFITS

- Can be considered for uses with Mil Spec requirements.
- No mixing required
- RT cure, no ovens required
- Faster in-line processing with optional heat acceleration

COMPOSITION

- Polydimethylsiloxane

1-part, translucent, non-flowing adhesive, high tensile strength and elongation, MIL-A-46146 tested

APPLICATIONS

- Sealing openings in modules and housings
- Adding mechanical stability to individual components
- Assembly of components on PWB
- Sealing in and around wired and electrical leads
- Voke assembly
- Automated or manual needle dispense systems

TYPICAL PROPERTIES

Specification Writers: These values are not intended for use in preparing specifications. Please contact your local Dow Corning sales office or your Global Dow Corning Connection before writing specifications on this product.

Property	Unit	Result
Extrusion Rate	g/min	81
Flow Rate - Slump	in cm	0.2 0.6
Tack-Free Time at 25°C	minutes	71
Specific Gravity (Cured)	-	1.10
NVC (Non Volatile Content)	%	96.7
Tensile Strength	psi MPa kg/cm2	880 6.1 61
Elongation	%	630
Tensile Modulus	psi MPa kg/cm2	140 1 10
Tear Strength (Die B)	gpi N/cm	185 324
Durometer Shore A	-	47
Primed Adhesion - 180 Degree Peel Strength	gpi N/cm kg/cm	107 73.7 7.4
Dielectric Strength	volts/mil kV/mm	500 20
Shelf Life at 25°C	months	12
Mil Specification	NA	MIL-A-46146
Hardening Transition by DSC	°F °C	-43.6 -42

Dow Corning Univar

W. Steve Cui, Forman
CHARLES, Weinstein



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