

CB100/CB400/CB500/CB700/CB900
INSTRUCTION MANUAL

IMC B34-E1

Thank you for purchasing this RKC product. In order to achieve maximum performance and safe proper operation, please read this instruction manual carefully and follow the instructions in this manual. Please place the manual in a convenient location for easy reference.

**WARNING**

- To prevent injury to persons, damage to instrument and equipment, a suitable external protection device shall be required.
- All wiring must be completed before power is turned on to prevent electric shock, fire or damage to instrument and equipment.
- This instrument must be used in accordance with the specifications to prevent fire or damage to instrument and equipment.
- This instrument is not intended for use in locations subject to flammable or explosive gases.
- Do not touch high-voltage connections such as power supply terminals, etc. to avoid electric shock.
- RKC is not responsible if this instrument is repaired, modified or disassembled by other than factory-approved personnel. Malfunction can occur and warranty is void under these conditions.

CAUTION

- This product is intended for use with industrial machines, test and measuring equipment. (It is not designed for use with medical equipment and nuclear energy.)
- This is a Class A instrument. In a domestic environment, this instrument may cause radio interference, in which case the user may be required to take additional measures.
- This instrument is protected from electric shock by reinforced insulation. Provide reinforced insulation between the wire for the input signal and the wires for instrument power supply, source of power and loads.
- Be sure to provide an appropriate surge control circuit respectively for the following:
 - If input/output or signal lines within the building are longer than 30 meters.
 - If input/output or signal lines leave the building, regardless the length.
- This instrument is designed for installation in an enclosed instrumentation panel. All high-voltage connections such as power supply terminals must be enclosed in the instrumentation panel to avoid electric shock by operating personnel.
- All precautions described in this manual should be taken to avoid damage to the instrument or equipment.
- All wiring must be in accordance with local codes and regulations.
- All wiring must be completed before power is turned on to prevent electric shock, instrument failure, or control action. The power must be turned off before repairing work for input break and output failure including replacement of sensor, contactor or SSR, and all wiring must be completed before power is turned on again.
- To prevent instrument damage as a result of failure, protect the power line and the input/output lines from high currents with a suitable overcurrent protection device with adequate breaking capacity such as a fuse, circuit breaker, etc.
- Prevent metal fragments or lead wire scraps from falling inside instrument case to avoid electric shock, fire or malfunction.
- Tighten each terminal screw to the specified torque found in the manual to avoid electric shock, fire or malfunction.
- For proper operation of this instrument, provide adequate ventilation for heat dissipation.
- Do not connect wires to unused terminals as this will interfere with proper operation of the instrument.
- Turn off the power supply before cleaning the instrument.
- Do not use a volatile solvent such as paint thinner to clean the instrument. Deformation or discoloration will occur. Use a soft, dry cloth to remove stains from the instrument.
- To avoid damage to instrument display, do not rub with an abrasive material or push front panel with a fingernail.
- When high alarm with hold action is used for Alarm function, alarm does not turn on while hold action is in operation. Take measures to prevent overheating which may occur if the control device fails.

NOTICE

- This manual assumes that the reader has a fundamental knowledge of the principles of electricity, process control, computer technology and communications.
- The figures, diagrams and numeric values used in this manual are only for purpose of illustration.
- RKC is not responsible for any damage or injury that is caused as a result of using this instrument, instrument failure or indirect damage.
- RKC is not responsible for any damage and/or injury resulting from the use of instruments made by imitating this instrument.
- Periodic maintenance is required for safe and proper operation of this instrument. Some components have a limited service life, or characteristics that change over time.
- Every effort has been made to ensure accuracy of all information contained herein. RKC makes no warranty expressed or implied, with respect to the accuracy of the information. The information in this manual is subject to change without prior notice.
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1. PRODUCT CHECK

CB100	□□□□-□□※□□-□□□□
CB400	(1)(2) (3) (4)(5) (6)(7) (8)(9)(10)(11)
CB500	
CB700	
CB900	

- Control action
 - F: PID action with autotuning (Reverse action)
 - D: PID action with autotuning (Direct action)
 - W: Heat/Cool PID action with autotuning (Water cooling)
 - A: Heat/Cool PID action with autotuning (Air cooling)
- Input type, (3) Range code: Refer to "0. INPUT RANGE TABLE."
- First control output [OUT1] (Heat-side)
 - L: Relay contact T: Triac V: Voltage pulse
 - S: Current (4 to 20 mA DC) G: Trigger for triac driving
- Second control output [OUT2] (Cool-side)
 - As symbol: When control action is F or D. L: Relay contact
 - T: Triac V: Voltage pulse S: Current (4 to 20 mA DC)
- Alarm 1 [ALM1], (7) Alarm 2 [ALM2]
 - M: No alarm H: Process high alarm
 - A: Deviation high alarm J: Process low alarm
 - B: Deviation low alarm K: Process high alarm with hold action
 - C: Deviation high/low alarm L: Process low alarm with hold action
 - D: Band alarm P: Heater break alarm (HSA) [CTL-0]
 - E: Deviation high alarm S: Heater break alarm (HSA) [CTL-12]
 - F: Deviation low alarm R: Control loop break alarm (LSA)
 - G: Deviation high/low alarm with hold action V: SV/high alarm
 - W: SV/low alarm
- Communication function
 - M: No communication function S: RS-485 (2-wire system)
- Waterproof/Dustproof
 - N: No Waterproof/Dustproof I: Waterproof/Dustproof
- Case color
 - M: White A: Black
- Version symbol
 - No code: For Japanese domestic market (J): For International market
 - No asterisk (*) is provided in the M or A control action type.
 - Heater break alarm (HSA) can be specified in case of ALM1. Also, it can be specified to specify heater or fan as control device.
 - As control loop break alarm (LSA), only when the ALM1 or ALM2 is selected.



Check that power supply voltage is also the same as that specified when ordering.

- | | |
|--|----------------|
| • Mounting frame (CB100): | 1 (KCA400-520) |
| • Mounting brackets (CB400/500/700/900): | 2 (KCA400-532) |
| • Instruction manual (IMCB34-E1): | 1 |
| • For CB900 waterproof/dustproof (optional): | 4 pieces |

2. MOUNTING**2.1 Mounting Cautions**

- This instrument is intended to be used under the following environmental conditions: [OVERVOLTAGE] CATEGORY II, POLLUTION DEGREE 2
- Use this instrument within the following environment conditions:
 - Allowable ambient temperature: 0 to 50 °C
 - Allowable ambient air humidity: 0 to 95 % RH
 - Ambient air pressure: MAX. 95 kPa (710 mmHg)
 - Installation & clearance conditions: 1000 mm above up to 2000 m
- Avoid the following conditions when selecting the mounting location:
 - Rapid changes in ambient temperature which may cause condensation.
 - Corrosive or flammable gases.
 - Directly exposed to dust or dirt.
 - Water, oil, steam, alkali, acid or alkali splashes.
 - Corrosive dust, sulfur hexafluoride.
 - Excessive vibration, shock, static electricity, magnetic fields or noise.
 - Direct flow from air conditioning.
 - Exposure to direct sunlight.
 - Excessive heat from cables.
- Mount this instrument in the panel considering the following conditions:
 - Provide adequate ventilation space so that heat does not build up.
 - Do not mount this instrument directly above equipment that generates large amount of heat (reactor, transformer, air-cooled condenser, distillation column, high-temperature reactor).
 - If the ambient temperature rises above 50 °C, cool the instrument with a forced air fan, cooling fan, cooled air duct, etc. as follows.
 - In order to improve safety and the immunity to withstand noise, mount this instrument far away as possible from high voltage equipment, power lines, and rotating machinery.
 - High voltage equipment: Do not connect within the same panel.
 - Power lines: Separate at least 200 mm.
 - Rotating machinery: Separate as far as possible.
 - For correct the following mount this instrument in a vertical position.
- In case this instrument is connected to a supply by means of a permanent connection or a switch or circuit breaker shall be included in the installation. This shall be in close proximity to the equipment and within reach of the operator. It shall be marked as the disconnecting device for the equipment.

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Table of Contents 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4

1. Understanding the eBook 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4
 - The Rise of Digital Reading 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4
 - Advantages of eBooks Over Traditional Books
2. Identifying 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4
 - Personalized Recommendations
 - 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4 User Reviews and Ratings
 - 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4 and Bestseller Lists
5. Accessing 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4 Free and Paid eBooks
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 - 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4 eBook Subscription Services
 - 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4 Budget-Friendly Options
6. Navigating 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4 eBook Formats

- ePub, PDF, MOBI, and More
- 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4 Compatibility with Devices
- 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4
 - Highlighting and Note-Taking 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4
 - Interactive Elements 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4
- 8. Staying Engaged with 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4
- 9. Balancing eBooks and Physical Books 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4
 - Setting Reading Goals 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4
 - Fact-Checking eBook Content of 1 Product Check Cb100 Cb400 Cb500 Cb700 Cb900 Ch102 Ch4
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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