

Removing Engine/ Transmission (400/500 cc)

Many service procedures can be performed without removing the engine/transmission from the frame. Carefully observe the area introducing each sub-section for this important information.

12. AT THIS POINT

If the technician's objective is to service/replace left side cover oil seals (2), front output joint oil seal (3), rear output joint oil seal (7), and/or the oil strainer (from beneath the original transmission), the engine/transmission does not have to be removed from the frame.

1. Lift the wet back bolt and remove the nut.
2. Remove the battery by removing the negative cable first and then the positive cable.

CAUTION

Battery acid is harmful if it contacts eyes, skin, or clothing. Care must be taken whenever handling a battery.

3. Drain the oil from beneath the engine/transmission, then drain the cooling system.

Fig. 3-65



4. Drain the gas from the gas tank; then remove the tank (see Section 6).
5. Remove the front fenders and the front rack (see Section 6).
6. Remove the two cap screws securing the exhaust header pipe to the engine; then, bend the pipe from the engine. Account for a gasket gasket.

7. Loosen the exhaust pipe from the muffler at the junction in front of the muffler; then remove the exhaust pipe.

Fig. 3-66



8. Remove the left-side bracket.

Fig. 3-67



9. Mark the reverse gear shaft end in the reverse shift shaft to aid in assembly and remove the cap screw securing the reverse gear shaft end in the reverse shift shaft; then move the cable and arm away from the engine/transmission.

Fig. 3-68



NOTE: Use a cable tie or tape to keep the cable from interfering with the removal procedure.

3

10. Detach the speedometer cable by loosening the located nut and moving the cable away from the engine/transmission.

Fig. 3-69



11. Remove the four cap screws securing the rear output joint to the transmission and push the shaft away from the transmission.

Fig. 3-70



12. Detach the carburetor using the following procedure:

- a. Loosen the clamps securing the carburetor from the air filter box.

Fig. 3-71



NOTE: It will not be necessary to disconnect the choke cable.

- b. Break the carburetor assembly up and away from the engine.

NOTE: Use cable ties or tape to secure the carburetor assembly above the handlebars to keep it from interfering with the removal procedure.

13. Remove the clamp securing the upper control fork to the forkmaster knurled; then disconnect the fork.

Fig. 3-72



14. Disconnect the high tension lead from the spark plug.

15. Disconnect the battery ground (negative) cable from the engine/frame ground; then disconnect the positive cable from the battery main.

Fig. 3-73



Fig. 3-74



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A Gutmann



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