

TORQUE SPECIFICATIONS

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Application	Ft. Lbs. (N.m)
Camshaft Bearing Cap Bolt	14-15 (19-20)
Camshaft Sprocket Bolt	37-43 (50-58)
Connecting Rod Cap Nut	33-34 (45-47)
Counterbalance Shaft Sprocket Bolt	44-50 (60-68)
Crankshaft Sprocket Bolt	80-94 (108-127)
Cylinder Head Bolt ⁽¹⁾	80 (110)
Cylinder Head-to-Timing Cover Bolt	11-15 (15-20)
Engine Mount-to-Engine Bolt	10-14 (13-19)
Engine Mount-to-Crossmember Bolt	22-29 (30-39)
Exhaust Manifold Bolt Or Nut	11-14 (15-19)
Flywheel/Flexplate Bolt	94-101 (127-137)
Intake Manifold Bolt Or Nut	11-14 (15-19)
Jet Valve	13-15 (18-20)
Main Bearing Cap Bolt	55-61 (75-83)
Oil Pump Sprocket Bolt	22-28 (30-38)
INCH Lbs. (N.m.)	
Chain Guide Bolt	
Guide "A" & "C"	84-108 (10-12)
Guide "B"	
Lower	132-180 (15-20)
Upper	72-84 (8-10)
Oil Pan Bolt	48-72 (5-8)
Oil Pump	
Cover Bolt	72-84 (8-10)
Mounting Bolt	84-108 (10-12)
Thrust Plate Bolt	84-108 (10-12)
Valve Cover Bolt	48-60 (5-7)
(1) Tighten in 2 steps evenly and in sequence. See Fig. 4 .	

Mazda Fe Engine Torque Settings

DP Hallahan

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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Motor Trend ,1982 **Consumers Digest** ,2001 **Automotive Engineering** ,1993 **Japanese Technical Abstracts** ,1987 **Car and Driver** ,1993 *Popular Science* ,2003-12

Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better *Mazda Engines*

Source Wikipedia,2013-09 Please note that the content of this book primarily consists of articles available from Wikipedia or other free sources online Pages 23 Chapters List of Mazda engines Mazda B engine Mazda C engine Mazda Diesel engine Mazda E engine Mazda FE DOHC engine Mazda F engine Mazda G engine Mazda J engine Mazda kei car engine Mazda K engine Mazda L engine Mazda MZR engine Mazda OHV engine Mazda V twin engine Mazda Wankel engine Mazda Z engine

Excerpt The Mazda Wankel engines a type of rotary combustion engine comprise a family of car engines derived from experiments in the early 1960s by Felix Wankel a German engineer Over the years displacement has been increased and turbocharging has been added Wankel engines can be classified by their geometric size in terms of radius rotor center to tip distance also the median stator radius and depth rotor thickness and offset crank throw eccentricity also 1 4 the difference between stator s major and minor axes These metrics function similarly to the bore and stroke measurements of a piston engine Displacement is $3 \times 3 \times \text{radius} \times \text{offset} \times \text{depth}$ multiplied with the number of rotors note that this only counts a single face of each rotor as the entire rotor s displacement and is of course incorrect as there are three faces equivalent to three piston faces per rotor i e equivalent to a three cylinder radial piston motor per rotor Nearly all Mazda production Wankel engines share a single rotor radius 105 mm 4 1 in with a 15 mm 0 6 in crankshaft offset The only engine to diverge from this formula was the rare 13A which used a 120 mm 4 7 in rotor radius and 17 5 mm 0 7 in crankshaft offset Mazda rotary engines have a reputation for being relatively small and powerful at the expense of poor fuel efficiency They started to become popular with kit car builders hot rodders and in light aircraft because of their light weight compact size and tuning potential stemming from their

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