

SERVICE DATA AND SPECIFICATIONS

Inspection and Adjustment (Cont'd)

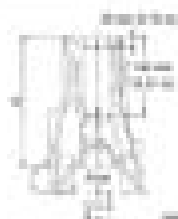
CAMSHAFT AND CAMSHAFT BEARING

Item		Standard	Limit
Total camshaft bearing clearance (oil groove)	mm (in.)	0.000 (0.000)–0.000 (0.000)	0.10 (0.004)
	mm (in.)	0.000 (0.000)–0.000 (0.000)	0.10 (0.004)
	mm (in.)	0.000 (0.000)–0.000 (0.000)	0.10 (0.004)
Camshaft bearing clearance	mm (in.)	0.000 (0.000)–0.000 (0.000)	0.10 (0.004)
	mm (in.)	0.000 (0.000)–0.000 (0.000)	0.10 (0.004)
	mm (in.)	0.000 (0.000)–0.000 (0.000)	0.10 (0.004)
Camshaft bearing clearance (oil groove)	mm (in.)	0.000 (0.000)–0.000 (0.000)	0.10 (0.004)
Camshaft bearing clearance	mm (in.)	0.000 (0.000)–0.000 (0.000)	0.10 (0.004)



Item		Standard	Limit
Camshaft bearing clearance	mm (in.)	0.000 (0.000)–0.000 (0.000)	0.10 (0.004)
	mm (in.)	0.000 (0.000)–0.000 (0.000)	0.10 (0.004)

CYLINDER BLOCK AND CYLINDER LINER



Maximum cylinder block and liner clearance (oil groove) (mm (in.))			0.000 (0.000)–0.000 (0.000)
Cylinder block and liner clearance (mm (in.))			0.000 (0.000)–0.000 (0.000)
Cylinder block and liner clearance (mm (in.))			0.000 (0.000)
Cylinder block and liner clearance (mm (in.))	mm (in.)	Standard	0.000 (0.000)–0.000 (0.000)
		Grade No. 1	0.000 (0.000)–0.000 (0.000)
		Grade No. 2	0.000 (0.000)–0.000 (0.000)
Cylinder block and liner clearance (mm (in.))	mm (in.)	Standard	0.000 (0.000)–0.000 (0.000)
		Grade No. 1	0.000 (0.000)–0.000 (0.000)
		Grade No. 2	0.000 (0.000)–0.000 (0.000)
Cylinder block and liner clearance (mm (in.))			0.000 (0.000)
Cylinder block and liner clearance (mm (in.))			0.000 (0.000)–0.000 (0.000)
Cylinder block and liner clearance (mm (in.))			0.000 (0.000)–0.000 (0.000)

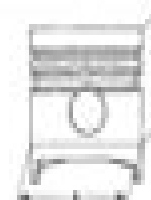
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SERVICE DATA AND SPECIFICATIONS

Inspection and Adjustment (Cont'd)

PISTON, PISTON RING AND PISTON PIN

Available piston



Piston pin diameter (oil groove)	mm (in.)	Standard	0.000 (0.000)–0.000 (0.000)
		Grade No. 1	0.000 (0.000)–0.000 (0.000)
		Grade No. 2	0.000 (0.000)–0.000 (0.000)
Piston pin diameter	mm (in.)	0.000 (0.000)–0.000 (0.000)	0.10 (0.004)
Piston pin diameter (oil groove)	mm (in.)	0.000 (0.000)–0.000 (0.000)	0.10 (0.004)

* Grade No. 1 piston is not provided as a service part.

Piston ring

Item		Standard	Limit
Oil clearance	mm (in.)	0.000 (0.000)–0.000 (0.000)	0.10 (0.004)
		0.000 (0.000)–0.000 (0.000)	0.10 (0.004)
		0.000 (0.000)–0.000 (0.000)	0.10 (0.004)
Piston pin	mm (in.)	0.000 (0.000)–0.000 (0.000)	0.10 (0.004)
		0.000 (0.000)–0.000 (0.000)	0.10 (0.004)
		0.000 (0.000)–0.000 (0.000)	0.10 (0.004)

Piston pin

Piston pin diameter	mm (in.)	0.000 (0.000)–0.000 (0.000)
Piston pin diameter (oil groove)	mm (in.)	0.000 (0.000)–0.000 (0.000)
Piston pin diameter (oil groove)	mm (in.)	0.000 (0.000)–0.000 (0.000)

CONNECTING ROD

Connecting rod		mm (in.)	0.000 (0.000)–0.000 (0.000)
Connecting rod		mm (in.)	0.000 (0.000)–0.000 (0.000)
Connecting rod		mm (in.)	0.000 (0.000)–0.000 (0.000)
Connecting rod		mm (in.)	0.000 (0.000)–0.000 (0.000)

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Direct Support and General Support Maintenance Manual for Truck, Forklift, 6,000 Lb., Variable Reach, Rough Terrain, NSN 3930-01-158-0849 ,1993 *Operator and Organizational Maintenance Manual for Truck, Lift, Fork, Diesel Engine, Pneumatic Tired Wheels, Rough Terrain, 6,000 Lb. Capacity, 24 Inch Load Center (Anthony Model MLT-6, Army Model MHE 200), NSN 3930-00-903-0900* ,1992 **Operator's, Organizational, Direct Support, and General**

Support Maintenance Manual Including Repair Parts Information and Supplemental Operating, Maintenance, and Repair Parts Instructions for Forklift Truck, GED, SRT, 4,000 Lb. Cap, 144 Inch Lift Height, Model ACC 45

PS, MHE 239, NSN 3930-01-074-4937 ,1990 *The David Brown Diesel Engine-Service, Maintenance and Repair Manual* David Brown Tractors Ltd, **Operator's, Organizational, Direct Support and General Support Maintenance**

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