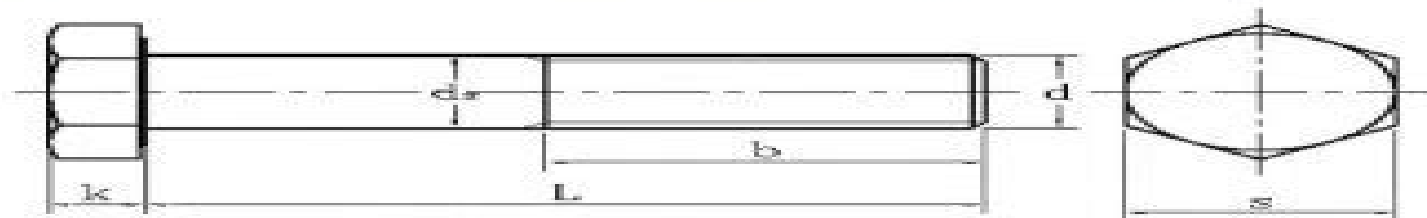


JIS B 1180 - 2004

Standard Hexagon Head Bolts with Half Thread



Unit: mm

d	P	ds	k	S
M6	1	6	4	10
M7	1	7	5	11
M8	1.25/1	8	5.5	13
M10	1.5/1.25	10	7	17
M12	1.75/1.25	12	8	19
M14	2/1.5	14	9	22
M16	2/1.5	16	10	24
M18	2.5/1.5	18	12	27
M20	2.5/1.5	20	13	30
M22	2.5/1.5	22	14	32
M24	3/2	24	15	36
M27	3/2	27	17	41
M30	3.5/2	30	19	46
M33	3.5/2	33	21	50
M36	4/3	36	23	55
M39	4/3	39	25	60
M42	4.5	42	26	65
M45	4.5	45	28	70
M48	5	48	30	75
M52	5	52	33	80
M56	5.5	56	35	85
M60	5.5	60	38	90
M64	6	64	40	95
M68	6	68	43	100
M72	6	72	45	105
M76	6	76	48	110
M80	6	80	50	115

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British Standards Institute Staff



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Square and Hex Bolts and Screws, Inch Series American National Standards Institute, 1992 **Fastener Part**
Standard - Cap Screws, Hex, Heavy Hex and Heavy Hex Structural Bolts, and Hex Nuts (Inch Dimensioned) Ship Systems -
Fasteners Committee, 2016 This SAE Part Standard covers selected inch screws bolts structural bolts and nuts manufactured
in accordance with ASTM International and SAE fastener standards Appendix A covers bolt blanks to manufacture fitted bolts
of specific materials This document covers fastener materials often used in ship systems and equipment but its use may be
applied wherever fasteners of the covered materials are used This document permits the fasteners to be identified and
ordered by a part identification number PIN as defined in this document Title Clarified title that heavy hex and structural
bolts are covered herein but their preference is limited Section 1 Added caution statement about hazardous materials Section
2 Added several new referenced standards Section 3 Added Definitions is new Figure 1 Field 3 deleted Designator 9 Field 4
added Hex Flange Screws and Heavy Hex Bolts Field 5 added nominal size designators for socket head cap screws less than
1 4 inch nominal diameter Field 7 Deleted Designators A G with H or M P V W X and Y Added Designators AH F N NA NC ZA
and ZC Table 1 Identified coverage of zinc coated ASTM A193 fasteners Corrected referenced yield strength values for ASTM
A354 Grade BD To be in accordance with ASTM A307 corrected that Grade A is preferred to be Hex Bolts not Hex Cap
Screws ASTM F468 added Aluminum Alloys and Titanium Alloy 23 Added Socket Button Head Cap Screw configurations for
ASTM F835 and ASTM F879 Added Hex Flange Screws for SAE J429 Revised coatings finishes from Recommended to Cited
by Fastener Standard but this change has no effect on users choices Figure 2 Field 4 added Hex Flange and Large Hex
Flange Nuts Field 7 deleted Designators A G with H or M P V W and Y Added Designators AH F N NA NC S ZA and ZC Table
2 ASTM A194 identified marking for zinc coated nuts and hex slotted nuts in Note ASTM A563 added Hex Flange and Large
Hex Flange Nuts ASTM F467 added Heavy Hex nuts Aluminum Alloys and Titanium Alloy 23 ASTM F594 added Hex Heavy
Hex Hex Flange and Large Hex Flange Nuts Revised coatings finishes from Recommended to Cited by Fastener Standard but
this change has no effect on user choices Table 3 Adjusted length increments for longer lengths Section 4 Added specific
thread fits for socket type cap screws Revised coating notes due to coatings changes Designator F in accordance with ISO
10683 is added as an option to allow multiple manufacturers to supply that coating type Hexavalent chromium has been
prohibited due to environmental and regulatory concerns Replaced canceled SAE J121 with superseding ASTM F2328 for
decarburization to reflect same change in SAE J429 Revised Quality Assurance requirements Addressed flat countersunk
head cap screw wedge tensile testing Added max hardness to NiCuAl Section 5 Added selection guidance for heavy hex
screws heavy hex nuts Nickel Alloy 686 and Titanium Ti 5 1 1 1 Table A1 Added 2 1 4 inch bolt blank Editorial changes have
been made throughout **Hexagon-head Cap Screws (case Quantity and Gross Weight)** ,1956 **American**
Standard Hexagon Head Cap Screws, Slotted Head Cap Screws, Square Head Set Screws, and Slotted Headless

Set Screws American Standards Association. Sectional Committee B18 on Dimensional Standardization of Bolts, Nuts, Rivets, Screws, and Similar Fasteners,1965 *Hexagon Socket Head Cap Screws* ,1997 *Hexagon Socket Head Cap Screws* British Standards Institute Staff,2004-03-10 Screws bolts Threaded fasteners Fasteners Socket head fasteners Hexagonal head fasteners Cap head fasteners Heads fasteners Thread pitch Threads Grades quality Dimensional tolerances Dimensions *Hexagon Socket Head Cap Screws with Metric Fine Pitch Thread* British Standards Institute Staff,2004-03-01 Screws bolts Threaded fasteners Fasteners Socket head fasteners Hexagonal head fasteners Cap head fasteners Heads fasteners Thread pitch Fine threads Threads Grades quality Dimensional tolerances Dimensions **AS/NZS 1420:1996** Standards Association of Australia,Standards Association of Australia. Joint Technical Committee ME/29, Fasteners,1996 *Specification for Hexagon Socket Head Cap Screws. Metric Series* British Standards Institute Staff,1982-12-31 Screws bolts External thread fasteners Hexagonal head fasteners Socket head fasteners Cap head fasteners Threaded fasteners Threaded components MJ threads Fasteners Aircraft components Air transport engineering ISO metric threads Dimensions Designations Protective coatings Marking Alloy steels Chromium steels Molybdenum steels

Hexalobular Socket Head Cap Screws British Standards Institute Staff,1911-04-30 Screws bolts Fasteners Threaded fasteners External thread fasteners Hexagonal shape Socket head fasteners Cap head fasteners Dimensions Dimensional tolerances Diameter Length Thread pitch Threads Designations **Hexagon Head Cap Screws, Slotted Head Cap Screws, Square Head Set Screws, and Slotted Headless Set Screws. Sponsors** American Standards Association. Sectional Bommittee B18 on Dimensional Standardization of Bolts, Nuts, Rivets, Screws, and Similar Fasteners,1956

Socket Set Screws and Socket Head Cap Screws ,1936 **Standard Specification for Nonferrous Bolts, Hex Cap Screws, Socket Head Cap Screws, and Studs for General Use** , American Standard Hexagon Head Cap Screws, Slotted Head Cap Screws, Square Head Set Screws, and Slotted Headless Set Screws American Standards Association,1956

Socket Head Cap Screws and Socket Set Screws American National Standards Institute,American Society of Mechanical Engineers,1947 **Socket Head Cap Screws and Socket Set Screws** American National Standards Institute,American Standards Association. Sectional Committee on Standardization of Bolts, Nuts, Rivets, Screws and similar Fasteners,American Society of Mechanical Engineers,1954

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Table of Contents Hex Head Cap Screw Jis B1180 Appendix Full Thread

1. Understanding the eBook Hex Head Cap Screw Jis B1180 Appendix Full Thread
 - The Rise of Digital Reading Hex Head Cap Screw Jis B1180 Appendix Full Thread
 - Advantages of eBooks Over Traditional Books
2. Identifying Hex Head Cap Screw Jis B1180 Appendix Full Thread
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in a Hex Head Cap Screw Jis B1180 Appendix Full Thread
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hex Head Cap Screw Jis B1180 Appendix Full Thread
 - Personalized Recommendations

- Hex Head Cap Screw Jis B1180 Appendix Full Thread User Reviews and Ratings
- Hex Head Cap Screw Jis B1180 Appendix Full Thread and Bestseller Lists
- 5. Accessing Hex Head Cap Screw Jis B1180 Appendix Full Thread Free and Paid eBooks
 - Hex Head Cap Screw Jis B1180 Appendix Full Thread Public Domain eBooks
 - Hex Head Cap Screw Jis B1180 Appendix Full Thread eBook Subscription Services
 - Hex Head Cap Screw Jis B1180 Appendix Full Thread Budget-Friendly Options
- 6. Navigating Hex Head Cap Screw Jis B1180 Appendix Full Thread eBook Formats
 - ePub, PDF, MOBI, and More
 - Hex Head Cap Screw Jis B1180 Appendix Full Thread Compatibility with Devices
 - Hex Head Cap Screw Jis B1180 Appendix Full Thread Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hex Head Cap Screw Jis B1180 Appendix Full Thread
 - Highlighting and Note-Taking Hex Head Cap Screw Jis B1180 Appendix Full Thread
 - Interactive Elements Hex Head Cap Screw Jis B1180 Appendix Full Thread
- 8. Staying Engaged with Hex Head Cap Screw Jis B1180 Appendix Full Thread
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hex Head Cap Screw Jis B1180 Appendix Full Thread
- 9. Balancing eBooks and Physical Books Hex Head Cap Screw Jis B1180 Appendix Full Thread
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hex Head Cap Screw Jis B1180 Appendix Full Thread
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hex Head Cap Screw Jis B1180 Appendix Full Thread
 - Setting Reading Goals Hex Head Cap Screw Jis B1180 Appendix Full Thread
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hex Head Cap Screw Jis B1180 Appendix Full Thread
 - Fact-Checking eBook Content of Hex Head Cap Screw Jis B1180 Appendix Full Thread

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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