

End-of-course Test

VOCABULARY

4 Write the missing word.

Example: Hi – Hello, Bye – *Goodbye*

- 1 seven – seventh, twelve – _____
- 2 Mexico – Mexican, Italy – _____
- 3 brother – sister, husband – _____
- 4 fast – slow, expensive – _____
- 5 easy – difficult, safe – _____
- 6 woman – women, child – _____
- 7 full – empty, upstairs – _____
- 8 teacher – school, nurse – _____
- 9 Monday – Tuesday, Wednesday – _____
- 10 listen to CDs – _____ DVDs
- 11 inside – outside, upstairs – _____
- 12 cold – hot, dark – _____
- 13 spring – autumn, summer – _____
- 14 a bus – a bus station, a plane – _____
- 15 January – February, August – _____
- 16 make – made, come – _____
- 17 know – knew, take – _____
- 18 tonight – today, last night – _____

☐ 18

5 Tick (✓) the words that go with the verb.

Example: go

- A to the cinema ☒ B shopping ☒
C the radio ☐

- 1 do A housework ☐ B shower ☐
C sport ☐
- 2 take A a photo ☐ B an umbrella ☐
C an email ☐
- 3 make A chess ☐ B dinner ☐
C mistakes ☐
- 4 have A lunch ☐ B children ☐
C basketball ☐
- 5 rent A a house ☐ B a friend ☐
C a flat ☐
- 6 play A football ☐ B the piano ☐
C a photo ☐
- 7 wear A shoes ☐ B mobiles ☐ C jeans ☐
- 8 stay A at home ☐ B at a hotel ☐
C a film ☐

- 9 listen to A a book ☐ B the radio ☐
C music ☐

- 10 drive A a bus ☐ B a plane ☐ C a car ☐

☐ 10

6 Complete the sentences with one word.

Example: Sit *down*, please.

- 1 Go _____ page 12, please.
- 2 John is _____ bed.
- 3 March is the _____ month of the year, and April is the fourth.
- 4 Is Mary _____ work?
- 5 I often _____ a newspaper on Sunday mornings.
- 6 I _____ to the gym with Dave yesterday.
- 7 Jack always _____ toast and orange juice for breakfast.
- 8 What time do you go _____ bed?
- 9 Can you come to dinner _____ Sunday?
- 10 She lives _____ the second floor.
- 11 I usually _____ up at about 6.30.
- 12 Did you watch the match _____ night?

☐ 12Vocabulary total ☐ 40

Foundations In Personal Finance Answer Key Chapter 7

Didier Musso



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Foundations of Finance Arthur J. Keown, 2003-04 Designed to provide students with a conceptual understanding of the financial decision-making process rather than just introducing them to the tools and

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web bolt torque is calculated for a flanged assembly using the following equation applied torque $t_k f d$ 12 in fps unit where t torque in ft lb k dimensionless nut factor or tightening factor f axial force in pounds d nominal bolt diameter in inches in the metric system torque applied $t_k d f$ 1000 where t torque in n m f bolt load in n

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web easy handling bolt numbering shall be done clockwise around the flange with the following sequence the table below shows the torque sequence for flanges with 4 to 32 bolts number of bolt studbolt tightening sequence to follow4 bolt flange1 3 2 4 8 bolt flange1 5 3 7 2 6 4 8 12 bolt flange1 7 4 10 2 8 5 11 3 9 6 12 16 bolt

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web for flanges with 12 or more bolts 1 st round 20 percent of final torque 2 nd round 40 percent of final torque 3 rd round 80 percent of final torque 4 th round 100 percent of final torque final round clockwise or counter clockwise around the flange please take note the above bolt tightening sequences are the most

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web jan 27 2021 the gasket type and arrangement of the flange connection are both critical to choosing which tightening sequence an assembler can use this article which is intended for supervisors engineers or anyone else who oversees bolted flange assembly or maintenance will discuss different torque sequences

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web ensure the bolt lengths allow for a minimum of 2 3 threads protruding beyond the top of the nut when tightened bolts must be tightened according to the below sequence options assemble bolts hand tight maximum 30 of final tightening torque as per below cross pattern sequences

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web step 1 liberally lubricate all load bearing surfaces including threads and flat washers then install and finger tighten all

fasteners number the bolts flange according to the bolt torque sequence step 2 set the torque wrench to 1 3 of the target torque value and tighten in an order bolts 1 2 3 4 until all have been tightened

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web welcome to this interactive flange bolting calculator from hytorc the program computes recommended torque values bolting patterns tool selection and pump pressure settings for standard asme b16 5 and api 6a flanges under normal assembly conditions

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web tightening sequence the first pass lightly tighten the first bolt then move directly across or 180 degrees for the second bolt then move 1 4 turn around the circle or 90 degrees for the third bolt and directly across for the fourth continue this sequence until all bolts are tightened when tightening a four bolt flange use a criss cross

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