

Charge Calculation Exercise

A foundry needs to produce a heat of 2 Tons of 6061 alloy. They have prepared a melt with 80% of total required tonnage using raw materials in foundry. Composition of this melt is given in following table:

Element	Mg	Si	Iron	Cu	Zn	Ti	Mn	Cr	Al
Wt.%	0.5	0.3	0.5	0.1	0.2	0.1	0.1	0.2	rest

1. Search for required elemental composition (wt.%) of 6061.
2. Then Calculate the required amounts of master alloys that need to be added to obtain the required wt.%. Present data in tabular form.
3. You should also comment on addition method of these master alloys after reading some literature.
4. Three bonus marks are for neatness and proper management of the assignment.

Note: Available master alloys of Aluminum in this foundry are:

Mg15%; Cr5%; Mn10%; Si20%; Fe2%; Cu5%

Foundry Charge Calculation

Edward Tregaskiss Elbourne

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

Foundry Charge Calculation:

Foseco Foundryman's Handbook John Brown, 1994-06-15 Reflecting the changes that have occurred in making castings this book provides a practical reference for all those concerned with making castings in any of the commonly used alloys by any of the usual moulding methods International SI units Metric and Imperial units are used throughout Foseco Ferrous Foundryman's Handbook John Brown, 2000-08-14 Tables and general data Sands and sand bonding systems Coatings for moulds and cores Light alloy castings Copper and copper alloy castings Iron castings Die castings Steel castings Feeding of castings Computer modelling of solidification of castings the SOLSTAR system Filtration of castings Principal Foseco products **Foundry**, 1907 **The Foundry Trade Journal**, 1923 **Cost Control for Foundries** Frank Everitt, Johnson Heywood, 1923 **Cost Accounting Procedure** William Burtis Castenholz, 1922 **Metallurgical Technology** United States. Division of Vocational and Technical Education, 1968 **The Engineering Index**, 1929 Engineering Index, 1925 *Transactions of the American Foundrymen's Association*, 1921 Vols for 1915 include proceedings of the annual meeting Molder 1 & C. United States. Bureau of Naval Personnel, 1968 The Iron Age, 1929 *Metal Casting: Theory and Practice* Jagadeesha T, 2019-12-28 Casting is one of the most commonly used manufacturing processes in industries It is almost impossible to make a product like automobile aircraft etc without cast component This book is meant to serve as a bridge between the study of the processes and their applications in production industries Compared with the classical method of writing a book two similar fundamental processes namely theory and practice are blended and explained so that the reader gets holistic approach to casting First basic processes are discussed followed by the special processes and design of systems is discussed It is a comprehensive source of technical metal casting information that foundry engineers and managers process engineers and anyone who has interest in or needs to know about foundry operations and products Book comes as a useful resource for Mechanical Engineering students It also includes industry data foundry practices real time industrial applications and problems Transactions of the American Foundrymen's Society, 1903 *Foundry Technology, an Overview*, 1991 Metal Casting Engineering Zainul Huda, 2025-03-21 This book covers all main aspects of metal casting processes and practices including mold gating system design melting of metal solidification QC QA safety economic and environmental considerations The flow and solidification of metal is presented with reference to Bernoulli's Law Fick's 2nd law and Chvorinov's rule with detailed mathematical analyses and calculations Foundry practices involving mold design molding sand characteristics melting furnaces testing NDT and QC are explained including both conventional casting processes and recent advances in casting technologies There are around 120 diagrammatic illustrations which have been properly labelled to enhance the understanding of readers One of the salient features of the book is the inclusion of an industrially oriented project the key solution of the project is presented with the aid of mathematical analysis and diagrams The metal casting design project cultivates managerial skills enabling the reader to work effectively as an engineer

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