



ASTM, SAE AND ISO GRADE MARKINGS AND MECHANICAL PROPERTIES FOR STEEL FASTENERS

identification Grade Mark	Specification	Fastener Description	Material	Nominal Size Range (in.)	Mechanical Properties		
					Proof Load (psi)	Yield Strength Min (psi)	Tensile Strength Min (psi)
No Grade Mark	SAE J429 Grade 1	Botts, Screws, Studs	Low or Medium Carbon Steel	1/4 thru 1-1/2	33,000	36,000	60,000
	ASTM A307 Grades A&B		Low Carbon Steel	1/4 thru 4			
	SAE J429 Grade 2		Low or Medium Carbon Steel	1/4 thru 3/4 Over 3/4 to 1-1/2	55,000 33,000	57,000 36,000	74,000 60,000
No Grade Mark	SAE J429 Grade 4	Studs	Medium Carbon Cold Drawn Steel	1/4 thru 1-1/2	220	100,000	115,000
(B5)	ASTM A193 Grade B5		AISI 501	1/4 Thru 4		80,000	100,000
○	ASTM A193 Grade B6		AISI 410			85,000	110,000
() B7	ASTM A193 Grade B7		AISI 4140, 4142, OR 4105	1/4 thru 2-1/2 Over 2-1/2 thru 4 Over 4 thru 7	=	105,000 95,000 75,000	125,000 115,000 100,000
B16	ASTM A193 Grade B16		CrMoVa Alloy Steel			105,000 95,000 85,000	125,000 115,000 100,000
Be	ASTM A193 Grade B8	AISI 304	1/4 and		30,000	75,000	
	ASTM A193 Grade B8C		AISI 347	larger	750	33,000	7.0,000

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Code of Federal Regulations, 2011 Special edition of the Federal register containing a codification of documents of general applicability and future effect as of with ancillaries The Code of Federal Regulations of the United States of America, 1983 The Code of Federal Regulations is the codification of the general and permanent rules published in the Federal Register by the executive departments and agencies of the Federal Government Code of Federal Regulations, Title 49, Transportation, PT. 178-199, Revised as of October 1, 2014 U S Office of the Federal Register, 2015-02-20 Certain Seamless Carbon and Alloy Steel Standard, Line, and Pressure Pipe from Argentina, Brazil, and Germany, Invs. 731-TA-707-709 (Second Review) , Federal Register ,2005-02 **Report of Prime Movers Committee, Technical** National Section ... Presented at the ... Convention of the National Electric Light Association National Electric Light Publications of the National Electric Light Association.-,1929 Association. Prime Movers Committee, 1929 Massachusetts regulations, 2014", 2014 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020 "Code of Massachusetts regulations, 1992" ,1992 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020 "Code of Massachusetts regulations, 1999", 1999 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020 Convention National Electric Light Association. Convention, 1929 "Code of Massachusetts regulations, 1991", 1991 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020 "Code of Massachusetts regulations, 2016", 2016 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020 The Massachusetts register ,1990 Standard Handbook for Mechanical Engineers ,1923 "Code of Massachusetts regulations, 2012", 2012 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020 "Code of Massachusetts regulations, 2015", 2015 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020 "Code of Massachusetts regulations, 1993", 1993 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020 **Proceedings of National Electric Light Association National Electric Light** Association. Convention, 1929 Bulletin - American Railway Engineering Association American Railway Engineering Association, 1928 Vols for 19 include the directory issue of the American Railway Engineering Association

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Table of Contents Astm S

- 1. Understanding the eBook Astm S
 - ∘ The Rise of Digital Reading Astm S
 - o Advantages of eBooks Over Traditional Books
- 2. Identifying Astm S
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Astm S
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Astm S
 - Personalized Recommendations
 - Astm S User Reviews and Ratings
 - Astm S and Bestseller Lists
- 5. Accessing Astm S Free and Paid eBooks
 - Astm S Public Domain eBooks
 - Astm S eBook Subscription Services
 - Astm S Budget-Friendly Options
- 6. Navigating Astm S eBook Formats

- o ePub, PDF, MOBI, and More
- Astm S Compatibility with Devices
- Astm S Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Astm S
 - Highlighting and Note-Taking Astm S
 - Interactive Elements Astm S
- 8. Staying Engaged with Astm S
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Astm S
- 9. Balancing eBooks and Physical Books Astm S
 - Benefits of a Digital Library
 - o Creating a Diverse Reading Collection Astm S
- 10. Overcoming Reading Challenges
 - o Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Astm S
 - Setting Reading Goals Astm S
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Astm S
 - Fact-Checking eBook Content of Astm S
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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