



11.1 Apply sealant to the top edge of the head ...



11.2 ... and top of the cylinder block surface



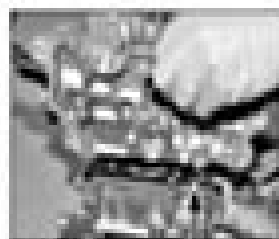
11.3 Locate the new gasket over the studs ...



11.4 ... then apply a thin smear of sealant to the same areas of the head ...



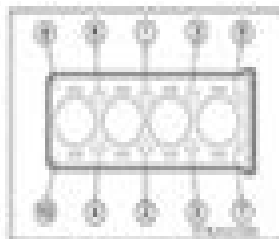
11.5 ... and the new



11.6 Lower the cylinder head onto the studs



11.7 Apply oil to the cylinder head bolt threads



11.8 Cylinder head bolt tightening sequence

Bolting

12 Apply suitable coolant (Prestone 100/100) (100/100 is equivalent to the cylinder head top surface oil smear) **(see Restrictions)**

13 Place the gasket on the cylinder head, taking care that it is the right way up and the right size (note: not every engine block is the same size) **(see Restrictions)**

14 Lower the cylinder head onto the studs as far as possible on the positioning studs **(see Restrictions)**

15 Apply a small drop of oil to the cylinder head bolt threads **(see Restrictions)**

16 Lower the total cylinder head bolts carefully into their positions. Don't drop the bolts into place - this throws away the alignment of the suspension thrust angles. Tighten the bolts and washers to the specified torque **(see Restrictions)**

Note: Special heat seal grease applied to a 100/100 heat sealant is needed to fit the new cylinder head bolts.

17 The remainder of bolting is a matter of removal, taking the following points:

- 1 Tighten all fasteners to that specified torque
- 2 Tighten the cooling system as described in Chapter 7 Section 10
- 3 Reconnect the battery negative lead as described in Chapter 9 Section 5

12 Flywheel/beltplate - removal, inspection and refitting

Removal

1 Remove the vehicle assembly as described in Chapter 1 Section 2

2 The flywheel/beltplate must not be hot (otherwise while the 5 bolts are loosened) to prevent the flywheel/beltplate from moving, using a suitable heat shield (not the 100/100 oil) or equivalent to mark the flywheel/beltplate in place **(see Restrictions)**

3 Loosen the mounting bolts and remove the flywheel. Clean the bolts - use wire wool to finish



12.1 Use the flywheel with a suitable tool

removing chips **(see Restrictions)**. Mark the gasket face the timing side, and off the end of the block end

4 Thoroughly clean the block end and the timing side housing, using the scraper paper to get rid of any corrosion, scale or other debris which might damage the new gasket sealing lip on installation. Remove all of the grease from the oil gasket and wash it to the back not over the gasket. (This ensures that grease has not been set in compression as a result of damage to the oil gasket from the grease (in studs))

5 Carefully slide the new gasket into the block end, and locate it on the timing side housing. Align the outer edge of the gasket with the mark made on the block end plate to remove. Then secure it in position with new timing chips

6 Secure the block end seal housing into the end of the block end seal position if necessary or accordance with the mark made on removed

7 Tighten the block end seal as described in Section 11

12 Block end seal - removal and refitting

Removal

1 Remove the front wheel bolts, raise the front of the vehicle and support it securely on jack stands, as described in 'Vehicle jacking and support'

2 Remove the block end seal and secure the block end seal housing by a number of a bolt **(see Restrictions)**. Do not move the housing from this position, as it will come as a heavy reference mark on refitting

3 Put out the gasket, and carefully remove the seal securing the block end seal to the hub centre **(see Restrictions)**

4 Using a ballhead separator tool, separate the block end seal from the hub centre plate **(Restrictions)**. Remove the seal and off the block end seal from the hub centre

5 Counting the exact number of turns



12.2 Mark the seal securing the block end seal/hubplate



12.3 Mark the seal securing the



12.4 Mark the seal securing the block end seal/hubplate

removal to do so, separate the block end seal from the block end

Refitting

1 Carefully clean the block end seal and the block end housing

2 Remove the block end seal and if the rubber seal cover is cracked, split or porous, or if the movement of the rubber in either shape is too stiff. Also check for other signs of damage such as wear, cracks

3 Remove the block end seal into the block end seal the number of turns when during removal. The shoulder ring is to either a quarter of a turn from the housing, mark the block end seal and securely tighten the housing

4 Ensure that the rubber seal is clean, then engage the seal with the hub centre

5 Mark the block end seal housing seal, and tighten the seal to the specified torque

6 Tighten the seal, and mark the seal to the ground

7 Remove the front wheel for refitting checked at the wheel assembly

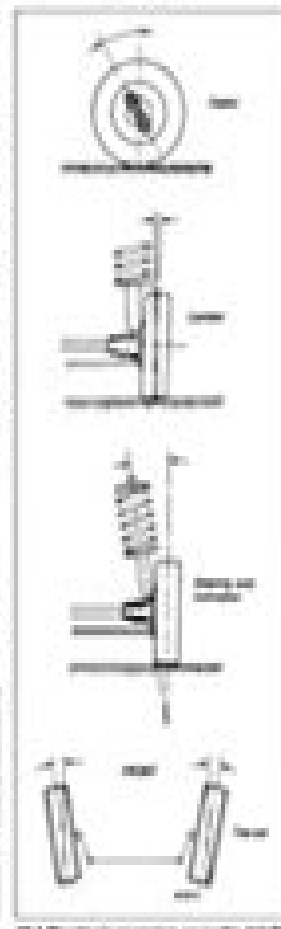
12 Wheel alignment and steering angles - general information

Definitions

1 A car's steering and suspension geometry is defined in four basic settings **(see Restrictions)** all angles are usually measured



12.5 Use a ballhead separator tool to separate the block end seal from the hub centre



12.6 Steering/suspension geometry terms

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