

Gewölbte Böden

Korbbogenform mit niedrigem zylindrischem Bord

DIN
28 013

Elliptical heads with short straight flange

Maße in mm

1. Geltungsbereich

Diese Norm gilt für gewölbte Böden in Korbbogenform (Korbbogenböden) mit niedrigem zylindrischem Bord nach den folgenden Beziehungen:

$$R = 0,8 D_o$$

$$r = 0,154 D_o$$

$$A_1 \geq 3 s$$

$$A_2 = 0,255 D_o - 0,635 s$$

Gewölbte Böden, Klüpperform mit niedrigem zylindrischem Bord siehe DIN 28 011

Gewölbte Böden, Klüpperform mit hohem zylindrischem Bord siehe DIN 28 012

Gewölbte Böden, Korbbogenform mit hohem zylindrischem Bord siehe DIN 28 014

2. Maße und Bezeichnung

Rauminhalt des gewölbten Teils (ohne Bordhöhe A_1)

$$V = 0,1298 (D_o - 2 s)^3$$

Äußere Oberfläche des gewölbten Teils (ohne Bordhöhe A_1)

$$A_o = 1,08 D_o$$

Innere Oberfläche des gewölbten Teils (ohne Bordhöhe A_1)

$$A_i = 1,08 (D_o - 2 s)^2$$

Bordkanten

Form IR
I-Naht
rohForm IP
I-Naht
planForm VA
V-Naht
außenForm VI
Y-Naht
innenForm XS
X-Naht
(symmetrisch)Form XA
X, XS-Naht
(asymmetrisch)Form YA
Y-Naht
außenForm YI
Y-Naht
innenForm YO
Doppel-
Y-NahtForm US
U-Naht
(schuß)
(Tulpennaht)Form UW
U-Naht
(waagrecht)
(Tulpennaht)Form UD
Doppel-
U-NahtForm BI
Beidrehung
innenForm BA
Beidrehung
außen

Bearbeitung der Bordkanten zur Schweißnahtvorbereitung mechanisch oder durch Brennschneiden. Maße siehe DIN 2559, DIN 8521 Blatt 1 bis Blatt 5 und DIN 8553. Bei den Formen BI und BA ist das Maß x bei Bestellung zu vereinbaren.

Bezeichnung eines Korbbogenbodens mit niedrigem zylindrischem Bord, Bordkante Form VA, von 600 mm Außendurchmesser und 20 mm Nennwandstärke aus Kesselblech nach DIN 17 155 Blatt 1 Stahlart HI:

Boden VA 600 x 20 DIN 28 013 — HI

Fortsetzung Seite 2 bis 6

Fachnormenausschuß Chemischer Apparatebau im Deutschen Normenausschuß (DNA)
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CL Gary



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