

## Dimensions and Tolerances

BS EN771-1 requires that the dimensions of a clay masonry unit shall be declared by the manufacturer in millimetres for length, width and height, in that order. The manufacturer shall declare also which of the tolerance categories the mean values fulfill when measured to the test method detailed in BS EN 772-16).

10 bricks are randomly sampled, superfluous material removed and using long nosed calipers, or bespoke measuring device, measurements must be taken on individual bricks for length, width and height as shown.



(This should not be confused with PAS 70, which is a BSI Publicly Available Specification for measuring brick tolerances in the case of disputes on site, as the 771-1 reference method is impractical. In cases where there is impasse, the test method below will have to be performed either at the nearest factory or at Ceram Research which will cause delays on site.)

### TOLERANCE

#### MEAN VALUE

For each dimension in question, when 10 bricks have been measured, add the individual figures and then divide by 10, rounding to the nearest whole number (see separate procedure for height overleaf). Mean values should fall between the following limits:

*The tolerance is the difference between the calculated mean size and the stated work size.*

| Declared size mm | T1<br>Lower & upper limits | Tolerances mm | T2<br>Lower & upper limits | Tolerances mm | Tm<br><br>Deviation in mm declared by the manufacturer.<br>(may be wider or closer than the other categories). Please refer to the product data sheet for quoted figure. |
|------------------|----------------------------|---------------|----------------------------|---------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 40               | 37-43                      | ±3            | 38-42                      | ±2            |                                                                                                                                                                          |
| 50               | 47-53                      | ±3            | 48-52                      | ±2            |                                                                                                                                                                          |
| 65               | 62-68                      | ±3            | 63-67                      | ±2            |                                                                                                                                                                          |
| 68               | 65-71                      | ±3            | 66-70                      | ±2            |                                                                                                                                                                          |
| 73               | 70-76                      | ±3            | 71-75                      | ±2            |                                                                                                                                                                          |
| 80               | 76-84                      | ±4            | 78-82                      | ±2            |                                                                                                                                                                          |
| 90               | 86-94                      | ±4            | 88-92                      | ±2            |                                                                                                                                                                          |
| 102              | 98-106                     | ±4            | 99-105                     | ±3            |                                                                                                                                                                          |
| 190              | 184-196                    | ±6            | 186-194                    | ±4            |                                                                                                                                                                          |
| 215              | 209-221                    | ±6            | 211-219                    | ±4            |                                                                                                                                                                          |
| 225              | 219-231                    | ±6            | 221-229                    | ±4            |                                                                                                                                                                          |
| 227              | 221-233                    | ±6            | 223-231                    | ±4            |                                                                                                                                                                          |
| 290              | 283-297                    | ±7            | 286-294                    | ±4            |                                                                                                                                                                          |

e.g: if measurements for the declared length of 215mm are recorded as:  
216 +217+215.5+217+214+217.5+217.5+218+215+218 =2165.5mm divide by 10 = 216.55 (figures of .5 or higher are rounded up) 217mm, this would fall within the tolerance T2 which indicates the limits of 211 to 219mm.

# Din 7167

**H. Bauer (Dipl.-Ing.)**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

## **Din 7167:**

*Geometrical Dimensioning and Tolerancing for Design, Manufacturing and Inspection* Georg Henzold, 2006-10-13

Geometrical tolerancing is used to specify and control the form location and orientation of the features of components and manufactured parts This book presents the state of the art of geometrical tolerancing covers the latest ISO and ANSI ASME standards and is a comprehensive reference and guide for all professional engineers designers CAD users quality managers and anyone involved in the creation or interpretation of CAD plans or engineering designs and specifications For all design and manufacturing engineers working with these internationally required design standards Covers ISO and ANSI geometrical tolerance standards including the 2005 revisions to the ISO standard Geometrical tolerancing is used in the preparation and interpretation of the design for any manufactured component or item essential information for designers engineers and CAD professionals **Inspection-oriented Tolerancing - Size, Form and Location** Robert

Roithmeier, 2016-10-13 **Handbook of Geometrical Tolerancing** G. Henzold, 1995-05-30 This book presents the state of the art regarding geometrical tolerancing It describes the international standardisation laid down in ISO Standards and the differences with the American National Standards ANSI and the East European Standards Additional specifications laid down in the British and German standards DIN Standards are also addressed New techniques e g vectorial dimensioning and tolerancing statistical tolerancing and general geometrical tolerancing are explained Hints for manufacturing according to geometrical tolerancing are given Principles for the inspection of geometrical deviations are outlined providing a basis for tolerancing suitable for inspection Examples for tolerancing appropriate to various functional requirements are given

Production Metrology Tilo Pfeifer, 2015-03-10 This work presents the systematics of production metrology starting from the inspection planning across the recording of the inspected data up to the evaluation of this data On the one hand the reader will be supplied with basic knowledge for the understanding of the presented procedures and their practical use On the other hand he will also learn about the importance of production metrology for quality control in production processes It is not only an indispensable reference book for the daily work of the engineer but also a invaluable and easy to read text book for students As a supplement for the studies the book gives a fast overlook to the basics of production metrology and at the same time shows how this knowledge is put into practice **Manual de la técnica del automóvil**, 1999 Measuring

Strategies in Tactile Coordinate Metrology Robert Roithmeier, 2014-10-24 Today there is hardly any workpiece whose form parameters cannot be measured by means of coordinate measuring machines The universal use of these machines allows a wide range of application of this technology which however increases inevitably the complexity of its handling The numerous options of the machine specific operating software on the one hand and the various theoretical considerations regarding a target oriented treatment of measuring jobs on the other hand result in the fact that the measuring results obtained from the same coordinate measuring machine on the same workpiece under similar conditions may differ In Order to increase the

comparability of measuring results it is necessary to provide the operators of coordinate measuring machines in addition to a well founded AUKOM training with procedure options for planning performing evaluating and documenting measurements

This book by the ZEISS Metrology Academy makes a contribution towards achieving these targets     **Automotive Handbook** Robert Bosch GmbH,2022-05-02 The latest edition of the leading automotive engineering reference In the newly revised Eleventh Edition of the Bosch Automotive Handbook a team of accomplished automotive experts delivers a comprehensive and authoritative resource for automotive engineers designers technicians and students alike Since 1936 the Bosch Automotive Handbook has been providing readers with of the moment coverage of the latest mechanical and research developments in automotive technology from detailed technical analysis to the newest types of vehicles This newest edition is packed with over 2 000 pages of up to date automotive info making it the go to reference for both engineers and technicians It includes detailed and simple explanations of automotive technologies and offers over 1 000 diagrams illustrations sectional drawings and tables Readers will also find 200 pages of new content including the electrification of the powertrain Additional coverage on new driver assistance systems and the automated detection of vehicles surroundings Updates on the on board power supply for commercial vehicles New discussions of autonomous vehicles as well as additional contributions from experts at automotive manufacturers universities and Bosch GmbH Perfect for design engineers mechanics and technicians and other automotive professionals the latest edition of the Bosch Automotive Handbook will also earn a place on the bookshelves of car enthusiasts seeking a quick and up to date guide to all things automotive     *Toleranzdesign im Maschinen- und Fahrzeugbau* Bernd Klein,2014-12-17 Die globalisierte Fertigung beruht auf einer eindeutigen Produktbeschreibung Fertigungsunterlagen m ssen berall gelesen und gleich interpretiert werden Das Normenwerk hat hierzu das Konzept der Geometrischen Produktspezifizierung GPS geschaffen Die GPS Regeln geben vor wie Bauteile dimensionell geometrisch und oberfl chentechnologisch zu beschreiben sind Hierzu wurden eine Vielzahl von Normen und Kurzzeichen geschaffen die ein Konstrukteur als spezielles Wissen beherrschen und als Beschreibungssprache erlernen muss Dieses Buch stellt das Tolerierungssystem im Zusammenhang dar leistet Hilfestellung bei der Interpretation wesentlicher Normen und der Nutzung von Tolerierungsprinzipien und zeigt die Anwendung anhand von konkreten Beispiele so dass die gew nschte Bauteilfunktionalit t letztlich auch gew hrleistet ist Durch die Darlegung des DIN ISO und des ASME Konzeptes auch in der CAD Konstruktion ist das Buch inhaltlich hoch aktuell     Manual de la técnica del automóvil Karl-Heinz Dietsche,2005 Conocimientos t cnicos de automoci n La 4 edici n ha sido revisada por completo Extracto de los nuevos contenidos Mando de los motores Otto reestructurado y actualizado Sistemas de estabilizaci n del veh culo para turismos con nuevas funciones de ABS y del programa electr nico de estabilidad ESP Sistemas de asistencia al conductor Din mica transversal del veh culo base del programa electr nico de estabilidad ESP Diagn stico de a bordo OBD Fundamentos legales y realizaci n Gest i n electr nica de frenos en los veh culos industriales como plataforma para sistemas de asistencia al

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**Toleranzdesign** Bernd Klein,2021-05-10 Die moderne globalisierte Fertigung erfordert den Austausch eindeutiger und widerspruchsfreier Fertigungsunterlagen Diese m ssen beral gelesen und verstanden werden um einen hohen Qualit tsanspruch gew hrleisten zu k nnen Das ISO Normenwerk hat hierzu das Konzept der Geometrischen Produktspezifizierung GPS geschaffen welches auf CAD und die digitale Koordinatenmesstechnik ausgerichtet ist Die GPS Regeln geben vor wie Bauteile in technischen Zeichnungen dimensionell geometrisch und oberfl chentechnisch zu beschreiben sind Daf r wurden eine Vielzahl neuer Normen mit speziellen Kurzzeichen Symbolen und Regeln erlassen die ein Konstrukteur anwenden muss um bestimmte Produkteigenschaften zu erhalten Die darauf beruhende Beschreibungssprache hat international eine gro e Bedeutung erlangt da sie die Funktionalit t Kosten und Qualit tsf higkeit von Produkten zu sichern hilft Das Buch legt den aktuellen Normenstand im Zusammenhang mit der Erstellung richtiger Fertigungsunterlagen da Es zeigt die zweckgerechte Anwendung der Symbolik 2D und 3D CAD Bema ungs und Tolerierungsregeln Messgrunds tze und Oberfl chenspezifizierung An einer Vielzahl von Beispielen wird die richtige bertragung und Anwendung gezeigt Vor dem Hintergrund der Fertigung 4 0 ist das Buch hoch aktuell Die Zielgruppen sind technische Produktdesigner inen Studierende an Fachhochschulen und Universit ten Berufspraktiker im Maschinen und Automobilbau

**Modern Methods of Construction Design** Ladislav Ševčík,Petr Lepšík,Michal Petrů,Ivan Mašíň,Rudolf Martonka,2014-04-02 This book has been created on the basis of contributions to the 54th International Conference of Machine Design Departments that was held for the 60th anniversary of Technical University of Liberec This international conference which follows a tradition going back more than 50 years is one of the longest running series of conferences held in central Europe dealing with methods and applications in machine design The main aim of the conference was to provide an international forum where experts researchers engineers and industrial practitioners managers and Ph D students could meet share their experiences and present the results of their efforts in the broad field of machine design and related fields The book has seven chapters which focus on new knowledge of machine design optimization tribology experimental methods and measuring engineering analyses and product innovation Authors presented new design methods of machine parts and more complex assemblies with the help of numerical methods such as FEM Research measurements and studies of new materials including composites for energy efficient constructions are also described The book also includes solutions and results useful for optimization and innovation of complex design problems in various industries

**Toleranzmanagement im Maschinen- und Fahrzeugbau** Bernd Klein,2012-09-05 Haben die Konstrukteure fr her mit Worten auf der Zeichnung vermerkt was zur Herstellung

relevant war so müssen heute Fertigungsanmerkungen weltweit verständlich sein Die Inhalte der hierfür geschaffenen DIN EN ISO Normen zu vermitteln ist Ziel dieses Buches

**Bemaßung und Tolerierung von Kunststoffbauteilen** Bernd Klein, 2018-11-26 Die Ausbildung von Ingenieuren und Technikern hat normalerweise ihren Schwerpunkt in der Gestaltung Auslegung und Berechnung von Bauteilen aus Metallen Darüber hinaus haben natürlich Kunststoffe einen festen Platz gefunden weil sich bestimmte Anwendungen eben besser mit synthetischen Werkstoffen abdecken lassen Viele Anwender tun sich aber schwer mit Kunststoffen weil sie deren Verhalten nicht richtig einschätzen können So können sich die Kurzzeit Langzeit und Betriebseigenschaften von Kunststoffen ändern durch Belastung Temperatur und Zeit Technoklima Quellen Alterung Versprödung Kriechen und Relaxation sowie durch Verarbeitungsbedingungen und den Formgebungsprozess Diese Faktoren wirken sich auf die Belastbarkeit sowie die Maß- und Geometriehaltigkeit aus Das Buch zeigt diese Zusammenhänge auf wobei der besondere Fokus auf den Maß- und Winkeleränderungen sowie den Form- und Lageveränderungen am Produkt liegt Die gezeigten Bemaßungs- und Tolerierungsverfahren berücksichtigen den aktuellen Stand des ISO GPS Normungssystems und sind daher international verständlich

**Technisches Zeichnen (39., überarbeitete und aktualisierte Auflage)** Prof Dr Andreas Fritz, 2024-02-06 Der Herrsche Fritz bietet einen umfassenden Überblick über normgerechtes technisches Zeichnen darstellende Geometrie konstruktive Grundlagen und geometrische Produktspezifikation Das regelmäßig neu aufgelegte Standardwerk begleitet seit Jahrzehnten Auszubildende Fortbildungsteilnehmer und Studierende als erprobtes Lehr- und Arbeitsbuch Technikern und Ingenieuren in der Praxis dient es als bewährtes Nachschlagewerk In der 39. Auflage wurde der Inhalt hinsichtlich neuer Normen aktualisiert und erweitert Neue Allgmeintoleranzen nach ISO 22081 und DIN 2769 neue Oberflächenspezifikation nach ISO 21920 Darstellungsnorm ISO 128 Spezifikation nicht formstabiler Bauteile nach ISO 10579 und Populationsspezifikation nach ISO 18391

**Fertigungsmeßtechnik** Wolfgang Dutschke, 2013-03-09 Das Buch gibt einen Überblick über die Fertigungsmesstechnik von Handmessmitteln bis zur Koordinatenmesstechnik und von Messvorrichtungen bis zur Sichtprüfung und deren Automatisierung Es werden Begriffe und Verfahren wie z B die Messunsicherheit und die statistische Prozessregelung genau so beschrieben wie modernere Messverfahren wie z B die berührungslose Lasermesstechnik und Bildverarbeitung Das Buch wurde für die praxisorientierte Ausbildung und den Praktiker im Betrieb konzipiert

*A Dictionary, English-Latin, and Latin-English* Elisha Coles, 1755

Dubbel Karl-Heinrich Grote, Jörg Feldhusen, 2011-09-15 Der DUBBEL ist seit Generationen das Standardwerk der Ingenieure mit den Schwerpunkten Allgemeiner Maschinenbau und Verfahrens- und Systemtechnik Die laufende Neubearbeitung garantiert die Dokumentation des aktuellen Stands der Technik Als unverzichtbares Nachschlagewerk spricht der DUBBEL gleichermaßen Studierende der Ingenieurwissenschaften als auch die in der Praxis tätigen Ingenieure an und stellt ihnen das erforderliche Basis- und Detailwissen des Maschinenbaus zur Verfügung Für die 23. Auflage wurden alle Kapitel aktualisiert und folgende Gebiete grundlegend bearbeitet Automobiltechnik Maschinendynamik und adaptionsische Systeme Urformtechnik Korrosion

und Korrosionsschutz Energietechnik und Energiewirtschaft elektronische Datenverarbeitung Informationstechnologie Qualitätsmanagement thermischer Apparatebau Elektrotechnik Die ausführliche Darstellung der Mathematik ist jetzt auch als Dubbel Mathematik erschienen Außerdem ist sie unter [www.dubbel.de](http://www.dubbel.de) abrufbar **Böttcher/Forberg Technisches**

**Zeichnen** Ulrich Kurz, Herbert Wittel, 2011-08-22 Dieses bewährte Lehrbuch zum normgerechten Technischen Zeichnen und zur Darstellenden Geometrie entstand in enger Zusammenarbeit mit dem Deutschen Institut für Normung Es berücksichtigt die gesamte Breite der Darstellungsprobleme im Bereich des Maschinenbaus und der Elektrotechnik und legt hier Grundlagen die auch beim Zeichnen am Computer unentbehrlich sind Der Böttcher Forberg führt Auszubildende und Studierende von allgemeinen Ausführungsregeln über bestimmte Darstellungsweisen hin zu speziellen Techniken beim Technischen Zeichnen er fasst Elemente angrenzender Fachgebiete zusammen und vermittelt Grundlagen des rechnergestützten Zeichnens neu Ab sofort sind die Lösungen zu zahlreichen wichtigen Aufgaben im Böttcher Forberg im Internet abrufbar wodurch das selbständige Ben und Lernen ideal ergänzt wird Der Schwerpunkt liegt hier im Bereich der Darstellenden Geometrie Jede Lösung ist als normgerechte Technische Zeichnung mit komplettem Schriftfeld angelegt und kann als hochauflösende PDF Datei zum Selbstaussdrucken heruntergeladen werden **Technisches Zeichnen** Susanna

Labisch, Christian Weber, 2008-08-17 Dieses Lehr- und Übungsbuch fasst die wichtigsten Bestandteile und Regeln des Technischen Zeichnens zusammen Wer ohne Vorkenntnisse erstmals mit dem Problem des Lesens und Anfertigns von technischen Zeichnungen konfrontiert wird benötigt Hilfe Gerade bei der Darstellung von Normteilen und Maschinenelementen wie Achsen Wellen Schrauben Schweißverbindungen Zahnrädern oder Lagern gilt es die Regeln des Technischen Zeichnens einzuhalten Die Verwendung grafischer Symbole oder das gekonnte fertigungsgerechte Gestalten und Bemaßen entscheiden häufig über die Professionalität technischer Zeichnungen Übungsaufgaben ermöglichen das Erarbeiten des Stoffs im Selbststudium und dessen Vertiefung Die neue Auflage enthält eine CD auf der sich u.a. die Lösungen zu den Übungsaufgaben und ein neues Kapitel Darstellende Geometrie wiederfindet Das Buch wurde normenaktualisiert weiterhin wurden die Themen CAD Geometrische Produktspezifikation sowie Bezeichnung der Nichteisenmetalle neu aufgenommen

*Roloff/Matek Maschinenelemente Formelsammlung* Dieter Muhs, Herbert Wittel, Manfred Becker, 2013-07-01 Als Ergänzung zu den bewährten Bestandteilen des Lehrsystems schließt die Formelsammlung eine Lücke In kompakter Form trägt sie die wichtigsten Formeln des Lehrbuchs übersichtlich zusammen Mit eindeutigem Bezug und klarer Zuordnung zu den entsprechenden Stellen des Lehrbuchs ist ein effektives Arbeiten möglich

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