

3.2 Allgemeintoleranzen für ebene Stanzteile

Ebene Stanzteile werden ausschließlich aus Flachzeug durch Schneiden (Schere oder Schneidwerkzeug) hergestellt. Schneidverfahren sind in DIN 8588 definiert.

3.2.1 Allgemeintoleranzen für Längenmaße an ebenen Stanzteilen

Die in Tabelle 1 angegebenen Grenzabmaße gelten für alle Längenmaße einschließlich der Durchmessermaße an ebenen Stanzteilen mit Ausnahme von Rundungshalbmessern, für die in Abschnitt 3.2.2 besondere Festlegungen getroffen werden.

Tabelle 1. Grenzabmaße für Längenmaße an ebenen Stanzteilen außer Rundungshalbmessern

Nennmaßbereich	Genauigkeitsgrad	Grenzabmaße für Dickenbereich				
		von 0,1 bis 1	über 1 bis 3	über 3 bis 6	über 6 bis 10	über 10
von 1 bis 6	f	$\pm 0,05$	$\pm 0,08$	$\pm 0,1$	$\pm 0,2$	$\pm 0,4$
	m	$\pm 0,1$	$\pm 0,15$	$\pm 0,2$	$\pm 0,3$	$\pm 0,4$
	g	$\pm 0,2$	$\pm 0,3$	$\pm 0,4$	$\pm 0,6$	$\pm 0,8$
	sg	$\pm 0,5$	$\pm 0,5$	$\pm 0,8$	$\pm 1,2$	$\pm 1,5$
über 6 bis 10	f	$\pm 0,08$	$\pm 0,1$	$\pm 0,15$	$\pm 0,2$	$\pm 0,4$
	m	$\pm 0,15$	$\pm 0,2$	$\pm 0,25$	$\pm 0,4$	$\pm 0,4$
	g	$\pm 0,3$	$\pm 0,4$	$\pm 0,5$	$\pm 0,8$	$\pm 0,8$
	sg	$\pm 0,8$	± 1	± 1	$\pm 1,5$	$\pm 1,5$
über 10 bis 25	f	$\pm 0,1$	$\pm 0,1$	$\pm 0,15$	$\pm 0,2$	$\pm 0,4$
	m	$\pm 0,2$	$\pm 0,25$	$\pm 0,3$	$\pm 0,4$	$\pm 0,6$
	g	$\pm 0,4$	$\pm 0,5$	$\pm 0,6$	$\pm 0,8$	± 1
	sg	± 1	± 1	$\pm 1,5$	$\pm 1,5$	± 2
über 25 bis 63	f	$\pm 0,1$	$\pm 0,15$	$\pm 0,2$	$\pm 0,3$	$\pm 0,4$
	m	$\pm 0,25$	$\pm 0,3$	$\pm 0,4$	$\pm 0,5$	$\pm 0,6$
	g	$\pm 0,5$	$\pm 0,6$	$\pm 0,8$	± 1	$\pm 1,2$
	sg	± 1	± 1	$\pm 1,5$	± 2	± 3
über 63 bis 160	f	$\pm 0,15$	$\pm 0,15$	$\pm 0,2$	$\pm 0,3$	$\pm 0,4$
	m	$\pm 0,3$	$\pm 0,4$	$\pm 0,5$	$\pm 0,6$	$\pm 0,8$
	g	$\pm 0,6$	$\pm 0,8$	± 1	$\pm 1,2$	$\pm 1,6$
	sg	$\pm 1,5$	$\pm 1,5$	± 2	± 3	± 3
über 160 bis 400	f	$\pm 0,2$	$\pm 0,3$	$\pm 0,3$	$\pm 0,4$	$\pm 0,5$
	m	$\pm 0,5$	$\pm 0,6$	$\pm 0,6$	$\pm 0,8$	$\pm 1,0$
	g	± 1	$\pm 1,2$	$\pm 1,2$	$\pm 1,6$	± 2
	sg	$\pm 1,5$	± 2	$\pm 2,5$	± 3	± 3
über 400 bis 1000	f	$\pm 0,4$	$\pm 0,4$	$\pm 0,5$	$\pm 0,5$	$\pm 0,8$
	m	$\pm 0,8$	$\pm 0,8$	± 1	± 1	$\pm 1,5$
	g	$\pm 1,6$	$\pm 1,6$	± 2	± 2	± 3
	sg	$\pm 2,5$	$\pm 2,5$	± 3	± 4	± 4
über 1000 bis 6300	f	$\pm 0,8$	$\pm 0,8$	$\pm 0,8$	± 1	± 1
	m	$\pm 1,2$	$\pm 1,5$	$\pm 1,5$	± 2	± 2
	g	$\pm 2,5$	$\pm 2,5$	± 3	± 4	± 4
	sg	± 4	± 4	± 4	± 4	± 4

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Toleranzdesign im Maschinen- und Fahrzeugbau Bernd Klein, 2014-12-17 Die globalisierte Fertigung beruht auf einer eindeutigen Produktbeschreibung Fertigungsunterlagen müssen überall gelesen und gleich interpretiert werden Das Normenwerk hat hierzu das Konzept der Geometrischen Produktspezifizierung GPS geschaffen Die GPS Regeln geben vor wie Bauteile dimensionell geometrisch und oberflächentechnologisch zu beschreiben sind Hierzu wurden eine Vielzahl von Normen und Kurzzeichen geschaffen die ein Konstrukteur als spezielles Wissen beherrschen und als Beschreibungssprache erlernen muss Dieses Buch stellt das Tolerierungssystem im Zusammenhang dar leistet Hilfestellung bei der Interpretation wesentlicher Normen und der Nutzung von Tolerierungsprinzipien und zeigt die Anwendung anhand von konkreten Beispiele so dass die gewünschte Bauteilfunktionalität letztlich auch gewährleistet ist Durch die Darlegung des DIN ISO und des ASME Konzeptes auch in der CAD Konstruktion ist das Buch inhaltlich hoch aktuell *Toleranzdesign* Bernd Klein, 2017-12-18 Die globalisierte Fertigung beruht auf einer eindeutigen Produktbeschreibung Fertigungsunterlagen müssen überall gelesen und gleich interpretiert werden Das Normenwerk hat hierzu das Konzept der Geometrischen Produktspezifizierung GPS geschaffen Die GPS Regeln geben vor wie Bauteile dimensionell geometrisch und oberflächentechnologisch zu beschreiben sind Hierzu wurden eine Vielzahl von Normen und Kurzzeichen geschaffen die ein Konstrukteur als spezielles Wissen beherrschen und als Beschreibungssprache erlernen muss Dieses Buch stellt das Tolerierungssystem im Zusammenhang dar leistet Hilfestellung bei der Interpretation wesentlicher Normen und der Nutzung von Tolerierungsprinzipien und zeigt die Anwendung anhand von konkreten Beispiele so dass die gewünschte Bauteilfunktionalität letztlich auch gewährleistet ist Durch die Darlegung des DIN ISO und des ASME Konzeptes auch in der CAD Konstruktion ist das Buch inhaltlich hoch aktuell Prof em Dr Ing Bernd Klein hat 10 Jahre in der Industrie verbracht und 28 Jahre das Fachgebiet LeichtbauKonstruktion an der Universität Kassel geleitet Schwerpunkte seiner Tätigkeit sind FEM Betriebsfestigkeit konstruktiver Leichtbau und Innovationsmanagement **Toleranzmanagement im Maschinen- und Fahrzeugbau** Bernd Klein, 2012-09-05 Haben die Konstrukteure früher mit Worten auf der Zeichnung vermerkt was zur Herstellung relevant war so müssen heute Fertigungsanmerkungen weltweit verständlich sein Die Inhalte der hierfür geschaffenen DIN EN ISO Normen zu vermitteln ist Ziel dieses Buches Maschinenelemente 1 Gustav Niemann, Hans Winter, Bernd-Robert Höhn, Karsten Stahl, 2019-09-23 In ihrem Buch Maschinenelemente Band 1 Konstruktion und Berechnung von Verbindungen Lagern Wellen bieten die Autoren Niemann Winter Höhn und Stahl einen optimalen Gesamtüberblick sowie umfassende Detailinformation zu allen relevanten Themen auf dem Gebiet der Maschinenelemente Arbeitsmethoden in der Maschinenkonstruktion Gestaltung und Formgebung Praktische Festigkeitsberechnung Leichtbau Werkstoffe Wärmebehandlung und Oberflächenbehandlung Allgemeines über Normen Toleranzen Passungen und Oberflächen Schweißverbindungen Löt- und kombinierte Maschinenverbindungen Nietverbindungen sowie Durchsetzflansche und Blechform Verbindungen Schraubenverbindungen und

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 Dichtverbindungen Das Maschinenelemente Buch eignet sich dank seines klaren Aufbaus zahlreichen anschaulichen
 Beispielen zu allen Berechnungen sowie einer umfangreichen Literaturliste optimal als a Lehrbuch f r Studenten aus dem
 Bereich Maschinenbau b Arbeitsbuch f r Konstrukteure und Entwickler Es gilt heute als Standardwerk und echter Klassiker f
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 Alle Kapitel der 5 bearbeiteten Auflage des dreib ndigen Werks Maschinenelemente wurden auf den neuesten Stand der
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 Gleichungen Diagramme und Beispielrechnungen korrigiert Somit ist sichergestellt dass Ingenieure und Mechaniker damit in
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 Inhalt optimal Hierdurch fungiert das Lehrbuch Maschinenelemente ebenfalls als wertvolles Nachschlagewerk f r
 Konstrukteure **Maschinenelemente** G. Niemann,H. Winter,Bernd-Robert H hn,2013-12-01 Das Standardwerk auf dem
 Gebiet der Maschinenelemente gibt sowohl einen Gesamt berblick als auch umfassende Detailinformation zu allen relevanten
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 bearbeitet erweitert und aktualisiert Maschinenelemente Horst Haberhauer,Ferdinand Bodenstein,2007-02-08 Dieses
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 moderner Maschinenteile zu verstehen sie auszulegen und sicher anzuwenden Das Buch enth lt die aktuellen
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 des Maschinenbaus als auch f r Ingenieure in der Praxis die Maschinenelemente auslegen und gestalten wollen Werkstatt
 und Betrieb Manuale degli organi delle macchine Gustav Niemann,Hans Winter,Bernd-Robert H hn,2006 **Standards**
Catalogue ,1998 **BSI Standards Catalogue** ,1997 **Konstruktionslehre f r Einsteiger** Paul Naefe,Michael
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in detail The properties of any material are determined by its microstructure and the chemical composition of its constituents Steel is a metallic material characterized by the great number of microstructure types which can be systematically produced by alloying with many other elements by hot and cold forming and by heat treatment with a wide range of time temperature characteristics These service properties can be economically matched according to the intended processing and application purposes This two volume handbook is intended for all producers and users of steel It sets out basic principles for steel research and development aimed at creating steel grades that combine new service properties The Pocket List of Railroad Officials ,1924 The World Factbook ,2003

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Table of Contents Din Iso 6930 2 M

1. Understanding the eBook Din Iso 6930 2 M
 - The Rise of Digital Reading Din Iso 6930 2 M
 - Advantages of eBooks Over Traditional Books
2. Identifying Din Iso 6930 2 M
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Din Iso 6930 2 M
 - User-Friendly Interface
4. Exploring eBook Recommendations from Din Iso 6930 2 M
 - Personalized Recommendations
 - Din Iso 6930 2 M User Reviews and Ratings
 - Din Iso 6930 2 M and Bestseller Lists
5. Accessing Din Iso 6930 2 M Free and Paid eBooks
 - Din Iso 6930 2 M Public Domain eBooks

- Din Iso 6930 2 M eBook Subscription Services
- Din Iso 6930 2 M Budget-Friendly Options
- 6. Navigating Din Iso 6930 2 M eBook Formats
 - ePub, PDF, MOBI, and More
 - Din Iso 6930 2 M Compatibility with Devices
 - Din Iso 6930 2 M Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Din Iso 6930 2 M
 - Highlighting and Note-Taking Din Iso 6930 2 M
 - Interactive Elements Din Iso 6930 2 M
- 8. Staying Engaged with Din Iso 6930 2 M
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Din Iso 6930 2 M
- 9. Balancing eBooks and Physical Books Din Iso 6930 2 M
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Din Iso 6930 2 M
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Din Iso 6930 2 M
 - Setting Reading Goals Din Iso 6930 2 M
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Din Iso 6930 2 M
 - Fact-Checking eBook Content of Din Iso 6930 2 M
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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