Handbook of Cane Sugar Engineering

Hugot, E.

Note: This is not the actual book cover

E Hugot Handbook Of Cane Sugar Engineering

M.A. Clarke, M.A. Godshall

E Hugot Handbook Of Cane Sugar Engineering:

Handbook of Cane Sugar Engineering E. Hugot,2014-05-12 Handbook of Cane Sugar Engineering focuses on the technologies equipment methodologies and processes involved in cane sugar engineering The handbook first underscores the delivery unloading and handling of cane cane carrier and knives and tramp iron separators. The text then examines crushers shredders combinations of cane preparators and feeding of mills and conveying bagasse. The manuscript takes a look at roller grooving pressures in milling mill speeds and capacity and mill settings. Topics include setting of feed and delivery openings and trash plate factors influencing capacity formula for capacity fiber loading tonnage records linear speed and speed of rotation sequence of speeds hydraulic pressure and types of roller grooving. The book then elaborates on electric and turbine mill drives mill gearing construction of mills extraction milling control purification of juice filtration evaporation sugar boiling and centrifugal separation. The handbook is a valuable source of data for engineers involved in sugar cane engineering

Handbook of Cane Sugar Engineering Emile Hugot, 1986 Hugot's Handbook of Cane Sugar Engineering needs little introduction it can be found in technical libraries in cane sugar producing countries all over the world Unique in the extent and thoroughness of its coverage the book has for many years provided the only complete description of cane sugar manufacture mills diffusers boilers and other factory machinery calculation methods of capacity for every piece of equipment and process and manufacturing techniques This new edition has been extensively revised Information that has become obsolete or of little interest has been deleted or severely shortened Detailed additions have been made to chapters dealing with recently developed equipment An entirely new chapter has been added on automation and data processing Numerous figures graphs drawings photographs tables and formulae are provided The metric system has been used throughout the book but because many factories still use the British units all measures formulae and tables and nearly all calculations have been given in both systems **Handbook of Cane Sugar Engineering** Emile Hugot, 1972 Handbook of Cane Sugar Engineering Emile Hugot, 1964 **Introduction to Cane Sugar Technology** G. H. Jenkins, 2013-09-03 Introduction to Cane Sugar Technology provides a concise introduction to sugar technology more specifically cane sugar technology up to the production of raw sugar Being intended originally for use in a post graduate university course the book assumes a knowledge of elementary chemical engineering as well as adequate knowledge of chemistry. In the field of sugar manufacture itself the object of the book is to place more emphasis on aspects which are not adequately covered elsewhere In accordance with this objective attention has been concentrated mainly on processes and operation of the factory and description of equipment is made as brief as possible with numerous references to other books where more detail is available The emphasis on operation rather than equipment has also been prompted by observation of quite a few factories in different countries where good equipment is giving less than its proper performance due to inefficient operation and supervision The book is confined to the raw sugar process which has been the author's main interest Refining is discussed only to the extent required to explain refiners requirements concerning quality of raw sugar **Handbook of Cane Sugar Engineering Paul** Standard Fabrication Practices for Cane Sugar Mills E. Delden, 2015-07-14 Sugar Series Vol 1 Standard Zindel.1972 Fabrication Practices for Cane Sugar Mills focuses on the processes methodologies and principles involved in standard fabrication practices for cane sugar mills The publication first tackles the storage and transportation of cane separation of juice from cane use and behavior of bagasse and juice weighing or measuring The book then elaborates on liming clarification carbonatation and sulfitation processes and special clarification agents and their history Topics include phosphate magnesium compounds clay bauxite charcoal and carbon blankit lime kiln sulfur dioxide and sample calculation of a sulfur burner The text examines ion exchange evaporation evaporator cleaning measurement of heat transfer coefficient boiling house operation seeding and crystallization molasses centrifugation and crystallizers Discussions focus on water circulation powdered sugar preparation crystallization procedure in practice soda and acid facilities cleaning shut down and variations on chemical cleaning The manuscript is a vital source of data for researchers wanting to study the standard Cane Sugar Manufacture in India D. P. Kulkarni,1996 fabrication practices for cane sugar mills Canesugar Engineering E. Hugot, 1872 Chemistry and Processing of Sugarbeet and Sugarcane M.A. Clarke, M.A. Godshall,2013-10-22 The world of sugar production has undergone massive changes in the last decade which have resulted in the emergence of many technological changes as technologists strive to develop more efficient and cheaper processes This is the first book to be published for several years which describes the current state of sugar technology. It presents the recent developments in beet and cane sugar manufacturing describes the chemistry of sugar processing and products and considers trends and future possibilities in sugar production systems and products The book comprises two sections beet and cane The overview of the crop and the production systems that begins each section serves as a framework for the papers that follow Several papers i e those on sucrose chemistry are relevant to both sugarcane and sugarbeet The authors of the papers are all invited speakers well known in their respective fields The book should be on the shelf of all sugarcane and sugarbeet factories and refiners around the world as well as those companies who are sugar users or who supply goods and services to the sugar industry It can also be used as a text by universities offering training courses in sugar processing technology

Sustainable Solutions for Modern Economies Rainer Höfer,2009 Outlines the contribution of chemistry and renewable chemical or biological resources to the sustainability concept and potential resolution of the world's energy problems Food Science and Technology Abstracts, 1972-10 National Union Catalog, 1956 Includes entries for maps and atlases Selection of Technology for Food Processing in Developing Countries Domien H. Bruinsma, Wouter W. Witsenburg, Willem Würdemann, 1983 Development and technology Consolidated approach to the selection of a processing technology Food processing engineering Food science Human nutrition Economics and management Social sciences Specific aspects of agro based industries Choice of food processing technolohy Sugar cane Cassava Maize Energy from Biomass

and Wastes VIII Donald L. Klass,Institute of Gas Technology,1984 Energy from Biomass and Wastes ,1984 The Supreme Court Reports India. Supreme Court,1968 The Publishers Weekly ,1963 Proceedings of the ... Annual Convention of the Sugar Technologists' Association of India, Sugar Technologists' Association of India, Sugar Technologists' Association of India. Annual Convention,1996 Proceedings of the ... Biennial Waste Processing Conference ,1978

E Hugot Handbook Of Cane Sugar Engineering: Bestsellers in 2023 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous engrossing novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the engaging narratives that have enthralled audiences this year. E Hugot Handbook Of Cane Sugar Engineering: Colleen Hoovers "It Ends with Us" This poignant tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover expertly weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can prevail. Uncover the Best: Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This intriguing historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic: Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens spins a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These top-selling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of engaging stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a guiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a masterful and suspenseful novel that will keep you wondering until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

 $\underline{http://www.technicalcoatingsystems.ca/public/detail/fetch.php/Bangalore_University_Time_Table_Nov_2017_2018_Studychacha.pdf$

Table of Contents E Hugot Handbook Of Cane Sugar Engineering

- 1. Understanding the eBook E Hugot Handbook Of Cane Sugar Engineering
 - The Rise of Digital Reading E Hugot Handbook Of Cane Sugar Engineering
 - Advantages of eBooks Over Traditional Books
- 2. Identifying E Hugot Handbook Of Cane Sugar Engineering
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an E Hugot Handbook Of Cane Sugar Engineering
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from E Hugot Handbook Of Cane Sugar Engineering
 - Personalized Recommendations
 - E Hugot Handbook Of Cane Sugar Engineering User Reviews and Ratings
 - E Hugot Handbook Of Cane Sugar Engineering and Bestseller Lists
- 5. Accessing E Hugot Handbook Of Cane Sugar Engineering Free and Paid eBooks
 - E Hugot Handbook Of Cane Sugar Engineering Public Domain eBooks
 - E Hugot Handbook Of Cane Sugar Engineering eBook Subscription Services
 - E Hugot Handbook Of Cane Sugar Engineering Budget-Friendly Options
- 6. Navigating E Hugot Handbook Of Cane Sugar Engineering eBook Formats
 - o ePub, PDF, MOBI, and More
 - E Hugot Handbook Of Cane Sugar Engineering Compatibility with Devices
 - E Hugot Handbook Of Cane Sugar Engineering Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of E Hugot Handbook Of Cane Sugar Engineering
 - o Highlighting and Note-Taking E Hugot Handbook Of Cane Sugar Engineering
 - Interactive Elements E Hugot Handbook Of Cane Sugar Engineering
- 8. Staying Engaged with E Hugot Handbook Of Cane Sugar Engineering

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers E Hugot Handbook Of Cane Sugar Engineering
- 9. Balancing eBooks and Physical Books E Hugot Handbook Of Cane Sugar Engineering
 - Benefits of a Digital Library
 - o Creating a Diverse Reading Collection E Hugot Handbook Of Cane Sugar Engineering
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine E Hugot Handbook Of Cane Sugar Engineering
 - Setting Reading Goals E Hugot Handbook Of Cane Sugar Engineering
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of E Hugot Handbook Of Cane Sugar Engineering
 - Fact-Checking eBook Content of E Hugot Handbook Of Cane Sugar Engineering
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

E Hugot Handbook Of Cane Sugar Engineering Introduction

In todays digital age, the availability of E Hugot Handbook Of Cane Sugar Engineering books and manuals for download has revolutionized the way we access information. Gone are the days of physically flipping through pages and carrying heavy textbooks or manuals. With just a few clicks, we can now access a wealth of knowledge from the comfort of our own homes or on the go. This article will explore the advantages of E Hugot Handbook Of Cane Sugar Engineering books and manuals for download, along with some popular platforms that offer these resources. One of the significant advantages of E Hugot Handbook Of Cane Sugar Engineering books and manuals for download is the cost-saving aspect. Traditional books and

manuals can be costly, especially if you need to purchase several of them for educational or professional purposes. By accessing E Hugot Handbook Of Cane Sugar Engineering versions, you eliminate the need to spend money on physical copies. This not only saves you money but also reduces the environmental impact associated with book production and transportation. Furthermore, E Hugot Handbook Of Cane Sugar Engineering books and manuals for download are incredibly convenient. With just a computer or smartphone and an internet connection, you can access a vast library of resources on any subject imaginable. Whether youre a student looking for textbooks, a professional seeking industry-specific manuals, or someone interested in self-improvement, these digital resources provide an efficient and accessible means of acquiring knowledge. Moreover, PDF books and manuals offer a range of benefits compared to other digital formats. PDF files are designed to retain their formatting regardless of the device used to open them. This ensures that the content appears exactly as intended by the author, with no loss of formatting or missing graphics. Additionally, PDF files can be easily annotated, bookmarked, and searched for specific terms, making them highly practical for studying or referencing. When it comes to accessing E Hugot Handbook Of Cane Sugar Engineering books and manuals, several platforms offer an extensive collection of resources. One such platform is Project Gutenberg, a nonprofit organization that provides over 60,000 free eBooks. These books are primarily in the public domain, meaning they can be freely distributed and downloaded. Project Gutenberg offers a wide range of classic literature, making it an excellent resource for literature enthusiasts. Another popular platform for E Hugot Handbook Of Cane Sugar Engineering books and manuals is Open Library. Open Library is an initiative of the Internet Archive, a non-profit organization dedicated to digitizing cultural artifacts and making them accessible to the public. Open Library hosts millions of books, including both public domain works and contemporary titles. It also allows users to borrow digital copies of certain books for a limited period, similar to a library lending system. Additionally, many universities and educational institutions have their own digital libraries that provide free access to PDF books and manuals. These libraries often offer academic texts, research papers, and technical manuals, making them invaluable resources for students and researchers. Some notable examples include MIT OpenCourseWare, which offers free access to course materials from the Massachusetts Institute of Technology, and the Digital Public Library of America, which provides a vast collection of digitized books and historical documents. In conclusion, E Hugot Handbook Of Cane Sugar Engineering books and manuals for download have transformed the way we access information. They provide a cost-effective and convenient means of acquiring knowledge, offering the ability to access a vast library of resources at our fingertips. With platforms like Project Gutenberg, Open Library, and various digital libraries offered by educational institutions, we have access to an ever-expanding collection of books and manuals. Whether for educational, professional, or personal purposes, these digital resources serve as valuable tools for continuous learning and self-improvement. So why not take advantage of the vast world of E Hugot Handbook Of Cane Sugar Engineering books and manuals for download and embark on your journey of knowledge?

FAQs About E Hugot Handbook Of Cane Sugar Engineering Books

How do I know which eBook platform is the best for me? Finding the best eBook platform depends on your reading preferences and device compatibility. Research different platforms, read user reviews, and explore their features before making a choice. Are free eBooks of good quality? Yes, many reputable platforms offer high-quality free eBooks, including classics and public domain works. However, make sure to verify the source to ensure the eBook credibility. Can I read eBooks without an eReader? Absolutely! Most eBook platforms offer webbased readers or mobile apps that allow you to read eBooks on your computer, tablet, or smartphone. How do I avoid digital eye strain while reading eBooks? To prevent digital eye strain, take regular breaks, adjust the font size and background color, and ensure proper lighting while reading eBooks. What the advantage of interactive eBooks? Interactive eBooks incorporate multimedia elements, guizzes, and activities, enhancing the reader engagement and providing a more immersive learning experience. E Hugot Handbook Of Cane Sugar Engineering is one of the best book in our library for free trial. We provide copy of E Hugot Handbook Of Cane Sugar Engineering in digital format, so the resources that you find are reliable. There are also many Ebooks of related with E Hugot Handbook Of Cane Sugar Engineering. Where to download E Hugot Handbook Of Cane Sugar Engineering online for free? Are you looking for E Hugot Handbook Of Cane Sugar Engineering PDF? This is definitely going to save you time and cash in something you should think about. If you trying to find then search around for online. Without a doubt there are numerous these available and many of them have the freedom. However without doubt you receive whatever you purchase. An alternate way to get ideas is always to check another E Hugot Handbook Of Cane Sugar Engineering. This method for see exactly what may be included and adopt these ideas to your book. This site will almost certainly help you save time and effort, money and stress. If you are looking for free books then you really should consider finding to assist you try this. Several of E Hugot Handbook Of Cane Sugar Engineering are for sale to free while some are payable. If you arent sure if the books you would like to download works with for usage along with your computer, it is possible to download free trials. The free guides make it easy for someone to free access online library for download books to your device. You can get free download on free trial for lots of books categories. Our library is the biggest of these that have literally hundreds of thousands of different products categories represented. You will also see that there are specific sites catered to different product types or categories, brands or niches related with E Hugot Handbook Of Cane Sugar Engineering. So depending on what exactly you are searching, you will be able to choose e books to suit your own need. Need to access completely for Campbell Biology Seventh Edition book? Access Ebook without any digging. And by having access to our ebook online or by storing it on your computer, you have convenient answers with E Hugot Handbook Of Cane Sugar Engineering To get started finding E Hugot Handbook Of Cane Sugar Engineering, you are right to find our website which has a comprehensive collection of books online. Our library is the biggest of these that have literally hundreds of thousands of different products represented. You will also see that there are

specific sites catered to different categories or niches related with E Hugot Handbook Of Cane Sugar Engineering So depending on what exactly you are searching, you will be able tochoose ebook to suit your own need. Thank you for reading E Hugot Handbook Of Cane Sugar Engineering. Maybe you have knowledge that, people have search numerous times for their favorite readings like this E Hugot Handbook Of Cane Sugar Engineering, but end up in harmful downloads. Rather than reading a good book with a cup of coffee in the afternoon, instead they juggled with some harmful bugs inside their laptop. E Hugot Handbook Of Cane Sugar Engineering is available in our book collection an online access to it is set as public so you can download it instantly. Our digital library spans in multiple locations, allowing you to get the most less latency time to download any of our books like this one. Merely said, E Hugot Handbook Of Cane Sugar Engineering is universally compatible with any devices to read.

Find E Hugot Handbook Of Cane Sugar Engineering:

bangalore university time table nov 2017 2018 studychacha basic practice of statistics 5th edition answers

behind his lens ebook rs grey

beginning of industrialization guided section 1 answers

basic accounting equation chapter 2 wiley home

basic clinical massage therapy integrating anatomy and treatment second edition lww massage therapy and bodywork educational series

basic german a grammar and workbook heiner schenke

bar operations manual template bisaiore

basic electrical engineering by v k mehta

basic business statistics 11th edition solutions manual

bhagavad gita by swami chidbhavananda

basic commutative algebra by balwant singh

beaded jewelry stringing techniques skills tools and materials for making handcrafted jewelry a storey basics reg title rachael evans

benny and the biscuits

barron toeic test

E Hugot Handbook Of Cane Sugar Engineering:

Chevy Chevrolet Venture Service Repair Manual 1997- ... Dec 5, 2019 - This is the COMPLETE Service Repair Manual for the Chevy Chevrolet Venture. Production model years 1997 1998 1999 2000 2001 2002 Chevrolet Venture (1997 - 2005) Detailed repair guides and DIY insights for 1997-2005 Chevrolet Venture's maintenance with a Haynes manual ... Online editions are online only digital products. What causes electrical power loss in my 2000 Chevy ... Feb 12, 2010 — Today our 2000 Chevy Venture lost all electrical power when the van was turned off after putting it in the ga- everything went totally dead. Service & Repair Manuals for Chevrolet Venture Get the best deals on Service & Repair Manuals for Chevrolet Venture when you shop the largest online selection at eBay.com. Free shipping on many items ... Chevrolet Venture 1997 1998 1999 2000 2001 2002 2003 ... Chevrolet Venture 1997 1998 1999 2000 2001 2002 2003 2004 2005 Service Workshop Repair manual. Brand: General Motors; Product Code: Chev-0049; Availability: In ... 2000 Chevy Venture part 1.mp4 - YouTube User manual Chevrolet Venture (2000) (English - 429 pages) Manual. View the manual for the Chevrolet Venture (2000) here, for free. This manual comes under the category cars and has been rated by 14 people with an ... Free Vehicle Repair Guides & Auto Part Diagrams Learn how to access vehicle repair guides and diagrams through AutoZone Rewards. Sign up today to access the guides. How to Replace Ignition Coil 97-04 Chevy Venture ... - YouTube 1999 Chevy Venture Driver Information Center Repair Mar 12, 2011 — 1999 Chevy Venture Driver Information Center Repair. I researched and finally found a fix for non functioning Driver Information Center. Intentional Teaching Cards™ Focusing on Objectives for ... You can find detailed information about all of the objectives in The Creative Curriculum® for Preschool, Volume 6: Objectives for Development & Learning,. Birth ... The Creative Curriculum for Preschool: Intentional Teaching ... The Intentional Teaching Experiences describe playful, engaging activities that can be implemented throughout the day. Designed for ages 3-6, ... The Creative Curriculum® for Preschool Provide clipboards and pencils for the children to record measurements of objects. Physical Fun. • Intentional Teaching Card P12,. "Exploring Pathways". Family ... The Creative Curriculum® for Preschool, Sixth Edition 201 Intentional Teaching Cards™ (bilingual); 100 Mighty Minutes® for Preschool (cards 1-100); 79 books from the Teaching Strategies® Children's Book ... Intentional Teaching Cards™ Focusing on Objectives for ... The Creative Curriculum® for Preschool—Expanded Daily Resources. Intentional Teaching Cards[™] Focusing on Objectives for Development and Learning. This chart ... Intentional teaching cards Materials List for Creative Curriculum Intentional Teaching Cards · Art Vocabulary Letter Wall and/or Center Word Cards · Creative Curriculum ... Creative curriculum intentional teaching cards This resource contains all printable materials needed to teach Creative Curriculum 's Intentional Teaching Cards . The Creative Curriculum® for Preschool, Expanded Daily Teaching Guides. Insects Study; Sand Study; Signs Study; Simple Machines Study; Tubes and Tunnels Study. 50 Intentional Teaching Cards™ (bilingual); More Mighty ... The Creative Curriculum® for Preschool, Guided Edition The Foundation · 9 total Teaching Guides, including 8 four-week studies · 251 Intentional Teaching

Cards™ (bilingual) · 100 Mighty Minutes® for Preschool (cards ... Lifespan Development (6th Edition) by Boyd, Denise Provides strong applications, and integrated learning objectives and assessment. Students who want to know "What does current research say?" and "Why is this ... Lifespan Development (6th Edition) Edition: 6; Released: Sep 14th, 2023; Format: Paperback (648 pages). Lifespan Development (6th Edition); ISBN: 0205037526; Authors: Boyd, Denise - Bee, Helen ... Lifespan Development, Sixth Canadian Edition ... An exceptional pedagogical package that ties the textbook to online REVEL study tools complements the student-centered approach of the book and offers students ... Lifespan Development (6th Edition) - Boyd, Denise Lifespan Development (6th Edition) by Boyd, Denise; Bee, Helen - ISBN 10: 0205037526 - ISBN 13: 9780205037520 - Pearson - 2011 - Softcover, Lifespan Development (6th Edition) - Paperback By Boyd ... Lifespan Development (6th Edition) - Paperback By Boyd, Denise - ACCEPTABLE. Lifespan Development (6th Edition) - Paperback By Boyd, Denise - ACCEPTABLE. \$6.8 ... Lifespan Development (Lifespan Development Sixth ... Lifespan Development (Lifespan Development Sixth Edition) (6th Edition). by Denise G. Boyd, Helen L. Bee, Jessica Mosher (Editor). Paperback, 648 Pages ... Lifespan Development (6th Edition) by Boyd, Denise Boyd, Denise; Title: Lifespan Development (6th Edition); Publisher: Pearson; Publication Date: 2011; Binding: Paperback; Condition: new. Lifespan Development (6th Edition) by Boyd, Denise, Bee ... We have 15 copies of Lifespan Development (6th Edition) for sale starting from \$6.44. Lifespan Development (6th Edition) by Denise Boyd and ... Number of Total Copies: 1. ISBN: 978-0205037520. Classes useful for: -PSY 220: Development across the Lifespan *Examination copy - see EHA to lend ... Lifespan Development (6th Edition) Title: Lifespan Development (6th Edition). Author Name: Boyd, Denise; Bee, Helen. Edition: 6. ISBN Number: 0205037526. ISBN-13: 9780205037520.