Table 2. General solerances and tolerances on dimensions with deviations entered against the dimension

Tolerance group from table 1	Gode fetter 19	Nominal dimension range													
		oner up to	9	1	5	9	10 15	15 22	22 30	30 40	40 53	50 70	70 90	80 120	10
							OH ST	-		Gene	si trie	anen.			
	A		1139	1680	1130	1137	11.0	118	1687	11,00	11/9	(134	21/8	114	118
			10.9	1531	1100	1927	158	1579	194	2130	164	2134	\$100	1130	412
160	A		4130	10,8	±437	110	1134	11.0	164	114	110	158	148	110	113
			10/0	11/1	排作	11,0	1534	1138	1630	1139	140	11,78	1471	140	11.1
120	A		0.10	0.54	636	0.36	9,40	040	0.49	1,50	0.54	0.60	0.00	0.78	0.0
	B.		9/4	0,16	414	0,18	0,30	6,22	0.28	0.30	0.34	6.40	0.48	0.58	9.7
110	A		0.18	0,00	8,81	0,54	0,26	628	0,30	0.20	1,26	0,40	0.44	0,50	1.0
	1		0.08	0,10	8.12	0,14	4,16	638	0.0	0.22	129	630	0,34	0.40	14
Procision exp- seering	A		0.10	8/0	8,14	0.16	5.25	622	0,24	0,28	638	631	0,35	0.40	15
	- 1		0.05	0,06	100	0.68	4,18	612	0,14	0,18	638	621	9,35	630	4.6

A for non-mould-related dimensions

B for mould-related dimensions

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DUBBEL - Taschenbuch für den Maschinenbau Wolfgang Beitz, U. Jarecki, 2013-11-27 Der DUBBEL ist seit Generationen das Standardwerk des Maschinenbaus er wird laufend berarbeitet und somit auf dem aktuellen Stand der Technik gehalten Der DUBBEL ist Lehrbuch und Nachschlagewerk zugleich wozu auch zahlreiche Tabellen und Diagramme mit guantitativen Angaben hilfreich sind Er wendet sich an Studenten und Ingenieure aller Fachrichtungen fr die natur und ingenieurwissenschaftlichen Grundlagen sowie die produkt und fertigungsorientierten Fachgebiete des Maschinenbaus Dubbel Karl-Heinrich Grote, Jörg Feldhusen, 2011-09-15 Der DUBBEL ist seit Generationen das Standardwerk der Ingenieure mit den Schwerpunkten Allgemeiner Maschinenbau und Verfahrens und Systemtechnik Die laufende Neubearbeitung garantiert die Dokumentation des aktuellen Stands der Technik Als unverzichtbares Nachschlagewerk spricht der DUBBEL gleicherma en Studierende der Ingenieurwissenschaften als auch die in der Praxis t tigen Ingenieure an und stellt ihnen das erforderliche Basis und Detailwissen des Maschinenbaus zur Verf gung Fr die 23 Auflage wurden alle Kapitel aktualisiert und folgende Gebiete grundlegend berarbeitet Automobiltechnik Maschinendynamik und adaptronische Systeme Urformtechnik Korrosion und Korrosionsschutz Energietechnik und Energiewirtschaft elektronische Datenverarbeitung Informationstechnologie Qualit tsmanagement thermischer Apparatebau Elektrotechnik Die ausf hrliche Darstellung der Mathematik ist jetzt auch als Dubbel Mathematik erschienen Au erdem ist sie unter www dubbel Handbook of Molded Part Shrinkage and Warpage Jerry Fischer, 2012-12-31 How easy life would be if de abrufbar only moldings were the same size and shape as the mold But they never are as molders toolmakers designers and end users know only too well Shrinkage means that the size is always different warpage often changes the shape too The effects are worse for some plastics than others Why is that What can you do about it The Handbook of Molded Part Shrinkage and Warpage is the first and only book to deal specifically with this fundamental problem Jerry Fischer's Handbook explains in plain terms why moldings shrink and warp shows how additives and reinforcements change the picture sets out the effect of molding process conditions and explains why you never can have a single correct shrinkage value It goes on to demonstrate how to alleviate the problem through careful design of the molded part and the mold and by proper material selection It also examines computer aided methods of forecasting shrinkage and warpage And most important of all the Handbook gives you the data you need to work with Authoritative and rooted in extensive industrial experience the expert guidance contained in this handbook offers practical understanding to novices and new insights to readers already skilled in the art of injection molding and mold making Contains the answers to common problems and detailed advice on how to control mold and post mold shrinkage and warpage Case Studies illustrate and enrich the text Data tables provide the empirical data that is essential for success but hard to come by Bemaßung und Tolerierung von Kunststoffbauteilen Bernd Klein, 2020-08-10 Viele Anwender tun sich schwer mit Kunststoffen weil sie deren Verhalten nicht richtig einsch tzen k nnen

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