

Diameters of counterbores (holes) for cheese head, pan head and hexagon socket head cap screws

DIN
974
 Part 1

Senkdurchmesser für Schrauben mit Zylinderkopf, Konstruktionsmaße

This standard, together with DIN 974 Part 2, May 1991 edition, supersedes DIN 974, March 1972 edition.

In keeping with current practice in standards published by the International Organization for Standardization (ISO), a comma has been used throughout as the decimal marker.

This standard should be used in conjunction with DIN 74 Part 2, May 1991 edition, valid until 30 April 1996.

Dimensions in mm.

1 Scope and field of application

This standard specifies diameters of counterbores (holes) for cheese head screws, pan head screws and hexagon socket head cap screws, in components with clearance holes.

2 Counterbore diameters

This standard specifies six series of counterbore diameters, d_1 , as a function of screw type, of whether used with or without washer and, if used with washer, of the washer type. For information, the associated medium series clearance hole diameters, as specified in ISO 273, have been given in table 1.

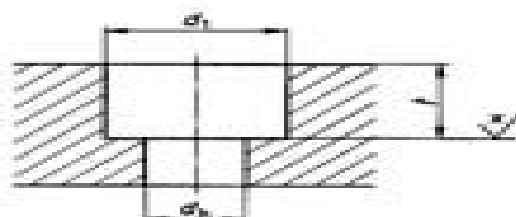


Figure 1. Counterbore

$$x = 3,2^\circ \quad \text{or} \quad \sqrt{R_1/25}$$

Where there is the risk of the edge of the hole being damaged by the screw underhead fillet, the edge shall be chamfered. This, however, will increase the pressure on the head bearing face.

Continued on pages 2 to 4

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