

View A: Front Assembly (Clockwise to Ring)



Ring and Support

1.00" x 1.00" x 1.00" (1/8" x 1/8" x 1/8")

View B: Ring (Clockwise to Ring)



Ring and Support

1.00" x 1.00" x 1.00" (1/8" x 1/8" x 1/8")

1.00" x 1.00" x 1.00" (1/8" x 1/8" x 1/8")



Ring and Support

1.00" x 1.00" x 1.00" (1/8" x 1/8" x 1/8")

Figure 8

Assembly Engineering Inc. 2-1-83

Continued

FIG. 10 1983-1

B. Assemble Travel Frame And Crankers (Figure 9)

1. Lift the front frame and block under each end.
2. Lift a cranker assembly into position and line up the holes on the cranker frame with those on the ring with beams.
3. Insert the pins through the holes and hold the beams in place on both sides of each pin as shown in View B.
4. Perform steps D.2. and D.3. to install the other cranker assembly.
5. Lift the front frame and cranker assemblies off blocking and position near the front of the cart.

C. Install Travel Attachment (Figure 9)

1. Refer to Assembly Steps B. 1. through B.3. and attach the beams to the front of the cart.
2. Lift the screw jack beams into position under the front of the ring and slide light D, View A on the end of each screw jack beam.

3. Lift the front attachment into position and line up the holes on the cranker beams with those of the ring with beams.
4. Insert the pins through the holes and insert the other pins as shown in View C.
5. Lift the screw jack beams and line up the holes in the screw jack beams with those on the travel frame brackets.
6. Insert the pins through the holes and insert the other pins as shown in View D.
7. For Step D, View A to the cart for the cart.
8. Slide light D to the front screw jack beams as shown in View A.
9. Refer to View B and install photos to the gap between the underside of the front ring support and the top of each screw jack beam. Tighten end plates in place.

Manitowoc 4100 Operators Manual

Ford Motor Company



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