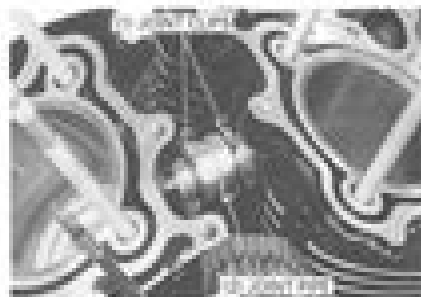


CYLINDER REMOVAL

Remove the cylinder head (page 9-10).

Remove the joint clip and
Remove the water joint pipe by sliding it.



Rear cylinder only
Remove the two bolts and water hose joint.



Remove the cam chain guide.
Remove the cylinder.



Remove the gasket and stored pins.



CAUTION

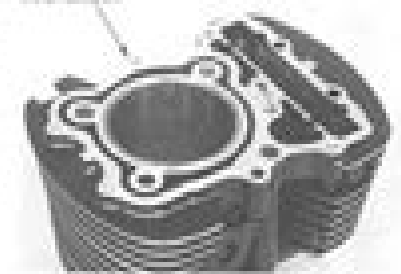
- Avoid damaging the gasket surfaces.

Clean the top of each cylinder thoroughly.

NOTE

- The gasket will come off easier if it is soaked in oil first.

CYLINDER



CYLINDER INSPECTION

Inspect the cylinder bore for scratch or wear.
Measure the cylinder I.D. at three levels in the X and Y axis.
Take the maximum reading to determine the cylinder wear.

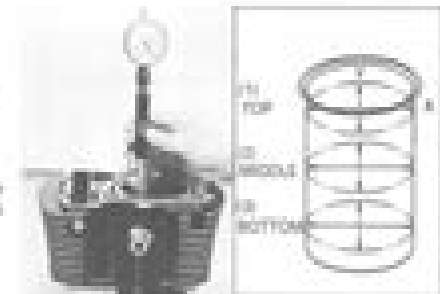
Service limit: $\phi 75.40$ mm ($\phi 2.968$ in)

Calculate the cylinder for taper and out of round at three levels in an X and Y axis. Take the maximum reading to determine the taper and out of round.

Service limit: Taper: 0.05 mm (0.002 in)
Out of round: 0.05 mm (0.002 in)

Check the cylinder for warpage by placing a straight edge and a feeler gauge across the stud holes as shown.

Service limit: 0.05 mm (0.002 in)



PISTON REMOVAL

NOTE

- Place a clean shop towel over the combustion to prevent the clip from falling into the combustion.

Remove the piston pin clip using a pair of pliers.

Remove the piston pin and remove the piston.



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