

2 Removing and installing sealing flange and pressure plate/drive plate

Note

Repairing clutch ⇒ 5-speed manual gearbox 020; Rep. Gr. 30 ;
Repairing clutch or ⇒ 5-speed manual gearbox 02C; Rep. Gr. 30 ;
Repairing clutch

1 - Seal

- ☐ To remove, remove sealing flange
- ☐ Install using fitting tool -10 - 203-
- ☐ Install PTFE oil seals "dry"
- ☐ Lightly oil coil spring oil seals

2 - Woodruff key

- ☐ Check for secure seating.

3 - 25 Nm

4 - Sealing flange

5 - Seal

- ☐ Renew

6 - Cylinder block

- ☐ Removing and installing crankshaft ⇒ [page 24](#)
- ☐ Dismantling and assembling pistons and con-rods ⇒ [page 27](#)

7 - 60 Nm + 1/4 turn (90 °) further

- ☐ Renew

8 - Washer

- ☐ Note installation position.

9 - Pressure plate/drive plate

- ☐ Removing and installing pressure plate ⇒ [page 20](#)
- ☐ Removing and installing drive plate ⇒ [page 23](#)

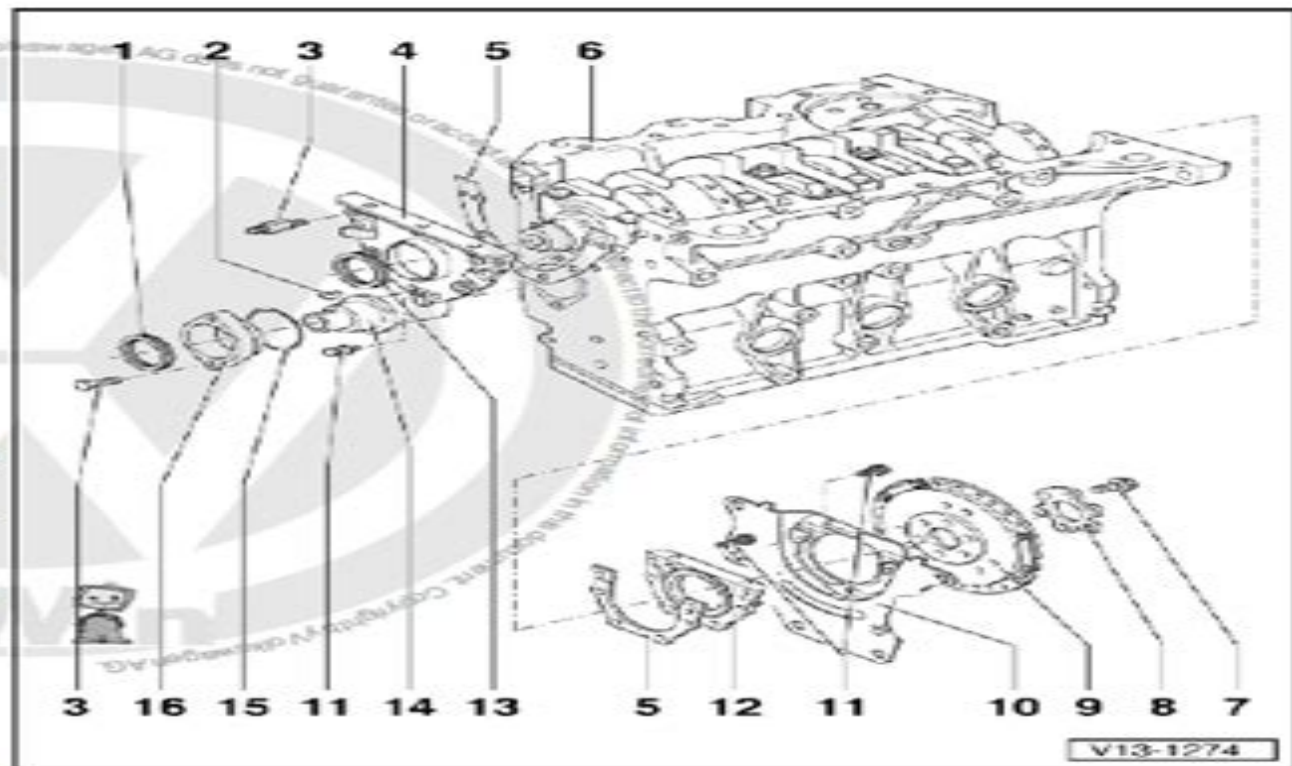
10 - Intermediate plate

- ☐ Must seat on dowel sleeves.
- ☐ Do not damage or bend when assembling.

11 - 10 Nm

12 - Sealing flange with oil seal

- ☐ Install PTFE oil seals "dry"
- ☐ Lightly oil coil spring oil seals
- ☐ Use supporting sleeve supplied when installing



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