



Pipe Size	Outside Diameter of Flange	Thickness of Flange (Min.)	Thickness of Lap Joint (Min.)	Diameter of Hub*	Diameter of Weld Neck	Length Through Hub			Thread Length (Min.)	Bore			Lap Joint Radius	Min. Counter Bore Threaded Flange	Depth of Socket
	O.D.	C	C	W	K	Threaded, Slip-on & Socket Weld	Lap Joint	Weld Neck	T	Slip-on & Socket Weld (Min.)	Lap Joint (Min.)	Weld Neck & Socket Weld	J	Z	D
						Y2	Y3	Y1		B2	B3	B1 ▲			

ASME B16.5

½	3.75	0.50	0.56	1.50	0.84	0.81	0.88	2.00	0.62	0.88	0.90	0.62	0.12	0.93	0.38
¾	4.62	0.56	0.62	1.88	1.05	0.94	1.00	2.19	0.62	1.09	1.11	0.82	0.12	1.14	0.44
1	4.88	0.62	0.69	2.12	1.32	1.00	1.06	2.38	0.69	1.36	1.38	1.05	0.12	1.41	0.50
1 ¼	5.25	0.69	0.75	2.50	1.66	1.00	1.06	2.50	0.81	1.70	1.72	1.38	0.19	1.75	0.56
1 ½	6.12	0.75	0.81	2.75	1.90	1.13	1.19	2.63	0.88	1.95	1.97	1.61	0.25	1.98	0.62
2	6.50	0.81	0.88	3.31	2.38	1.25	1.31	2.69	1.12	2.44	2.46	2.07	0.31	2.50	0.69
2 ½	7.50	0.94	1.00	3.94	2.88	1.44	1.50	2.94	1.25	2.94	2.97	2.47	0.31	3.00	0.75
3	8.25	1.06	1.12	4.62	3.50	1.63	1.69	3.06	1.25	3.57	3.60	3.07	0.38	3.63	0.81
3 ½	9.00	1.12	1.19	5.25	4.00	1.69	1.75	3.13	1.44	4.07	4.10	3.55	0.38	4.13	
4	10.00	1.19	1.25	5.75	4.50	1.82	1.88	3.32	1.44	4.57	4.60	4.03	0.44	4.63	
5	11.00	1.31	1.38	7.00	5.56	1.94	2.00	3.82	1.69	5.66	5.69	5.05	0.44	5.69	
6	12.50	1.38	1.44	8.12	6.63	2.00	2.06	3.82	1.81	6.72	6.75	6.07	0.50	6.75	
8	15.00	1.56	1.62	10.25	8.63	2.38	2.44	4.32	2.00	8.72	8.75	7.98	0.50	8.75	
10	17.50	1.81	1.88	12.62	10.75	2.56	3.75	4.56	2.19	10.88	10.92	10.02	0.50	10.88	
12	20.50	1.94	2.00	14.75	12.75	2.82	4.00	5.06	2.38	12.88	12.92	12.00	0.50	12.94	
14	23.00	2.06	2.12	16.75	14.00	2.94	4.38	5.56	2.50	14.14	14.18	13.25	0.50	14.19	
16	25.50	2.19	2.25	19.00	16.00	3.19	4.75	5.69	2.69	16.16	16.19	15.25	0.50	16.19	
18	28.00	2.31	2.38	21.00	18.00	3.44	5.12	6.19	2.75	18.18	18.20	17.25	0.50	18.19	
20	30.50	2.44	2.50	23.12	20.00	3.69	5.50	6.32	2.88	20.20	20.25	19.25	0.50	20.19	
24	36.00	2.69	2.75	27.62	24.00	4.13	6.00	6.56	3.25	24.25	24.25	23.25	0.50	24.19	

150 Flange Bolt Chart Alltorq

Ying Liu

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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Pipe Flanges and Flanged Fittings ,2021

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