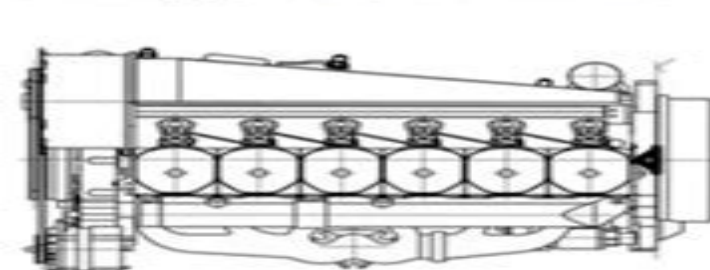


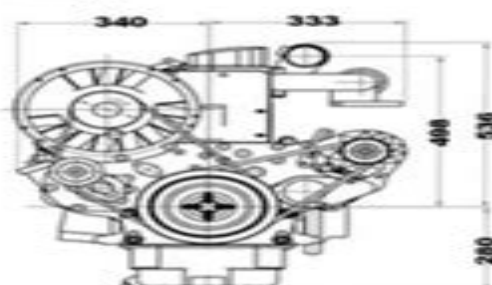
DEUTZ F6L912 Diesel Engine For Generator Set Application

Cylinder	6
Displacement	5.655L
Bore (mm)	100
Stroke (mm)	120
Compression Ratio	17:01
Combustion System	Direct Injection
Air-intake Way	Naturally Intake
Direction of Rotation (facing cooling blower)	Clockwise
Firing Order	1-5-3-6-2-4
Governing (Machine Governor)	5%
Governing (Electronic Governor)	1%
Maximum Power(kW/rpm)	52/1500
Continue Power(kW/rpm)	48/1500
Prime Generator Power(kW)	40
Standby Generator Power(kW)	44
Fuel Consumption At Power Rating 110% (g/kwh/rpm)	228/1500
Fuel Consumption At Power Rating 100% (g/kwh/rpm)	228/1800
Fuel Consumption At Power Rating 75% (g/kwh/rpm)	241/1500
Fuel Consumption At Power Rating 50% (g/kwh/rpm)	251/1500
Lubrication System Capacity (L)	14
Lubricating Oil Consumption (a per of Max. Fuel Oil Consumption)	1%
Combustion Air Flow (m ³ /min)	4.24
Exhaust Gas Flow (m ³ /min)	4.37
Exhaust Gas Temperature (°C) (Prime, Continue)	500
Area of Heat Radiation (m ²)	0.24
Noise dB(a)	105/1500
Electric System	12V/24V
Net Weight (kg)	410
Overall Diemension (LXWXH)(mm)	1120X673X815

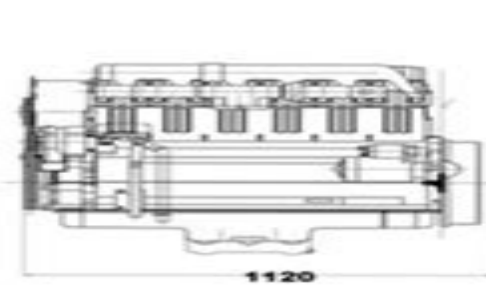
Drawing Of DEUTZ F6L912 Diesel Engine



Down side diagram



Side portion diagram



Face diagram

Deutz F6l912 Engine Timing

LM Reder



Deutz F6L912 Engine Timing:

Workshop Manual for Air-cooled Deutz Diesel Engines , Workshop Manual for Air-cooled Deutz Diesel Engines, Types F/A 6-12 L 714 ,1962 Dynamic Diesel Engine Timing with Microwaves Mark K. Krage,John H. Lienesch,David M. Violetta,Society of Automotive Engineers,1982 *Closed Loop Digital Electronic Control of Diesel Engine Timing* Michael J. Pipho,David B. Kittelson,Society of Automotive Engineers,1983 *Workshop Manual for Deutz Diesel Engines ,1981 Workshop Manual for Air-cooled Deutz Diesel Engines ,19?? Deutz Instruction Manual F3-6L 912* Klöckner-Humboldt-Deutz AG.,1975* Measurement and Effect of Injection Timing on the C.F.R. Diesel Engine James F. Hield,William P. Kalb,1944 **The Effect of Injection Timing on Diesel Engine Performance Peter Paul Polko,1939**

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