

Workshop Manual
competence level 3

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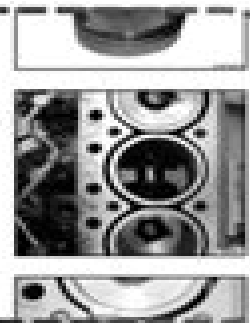


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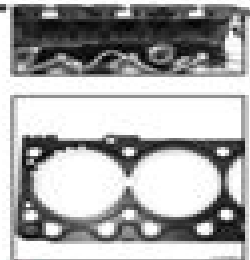
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Disassemble piston valves
 ■ Piston assembly position
 ■ Piston assembly position of the piston assembly



■ Remove the piston pin from the piston assembly
 ■ Remove the piston pin from the piston assembly

Rebuilding the cylinder head
 ■ Rebuilding the cylinder head
 ■ Rebuilding the cylinder head



■ Rebuilding the cylinder head
 ■ Rebuilding the cylinder head

■ Rebuilding the cylinder head



■ Rebuilding the cylinder head

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■ The tightening sequence is shown in the diagram. A detailed description of the tightening sequence is given in the appendix.

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Atlantis Diesel Engines (Firm)



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Workshop Manual for Air-cooled Deutz Diesel Engines, Types F/A 6-12 L 714 ,1962 *Workshop Manual for Deutz Diesel Engines* ,1981 Workshop Manual for Air-cooled Deutz Diesel Engines , **Workshop Manual for Air-cooled Deutz Diesel Engines** ,19?? **Workshop Manual for 4,270 Diesel Engines** Perkins Engines Limited. Service Division,196? **Workshop Manual for ADE 152/T Diesel Engine** Atlantis Diesel Engines (Firm), *Workshop Manual Supplement for the OE 160 High Speed Diesel Engine* ,196? **BUKH DIESEL DV 10 + DV 20 WORKSHOP MANUAL** Bukh Diesel,2013-09-16 Workshop Manual for ADE 314 Diesel Engines Atlantis Diesel Engines (Firm),1983 **Workshop Manual for 4.236 Diesel Engines** ,1967 **Workshop Manual for 4.108, 4.107, and 4.99 Diesel Engines** Perkins Engines Ltd,1983 *Workshop Manual for 3.152 & D3.152 Diesel Engines* ,1977 *Workshop Manual for ADE 616/617 Diesel Engines* Atlantis Diesel Engines (Firm), Perkins Workshop Manual ,1984 **Workshop Manual** Peugeot,1974 Workshop Manual for B.M.C. 3.4-litre Four-cylinder Diesel Engine Type OEA. British Motor Corporation,1967 WORKSHOP Manual for T6.3544, 6.3544 and 6.3724 Diesel Engines ,1982 Workshop Manual for the Rootes Diesel Engines Rootes Motors Ltd. Service Division,196? Workshop Manual for 4.248, 4.236 and 4.212 Diesel Engines ,1972 *Workshop Manual for Diesel Engines* ,1976

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